

FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS
 (Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only)
 As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

1. Manufactured and certified by Spitzer Industries, Inc., 11250 Tanner Road, Houston, Texas 77041
(Name and address of manufacturer)

2. Manufactured for Azota Gas Processing C/O Williams Field Services, 2800 Post Oak Boulevard, Houston, Texas 77056
(Name and address of purchaser)

3 Location of installation Unknown
(Name and address)

4. Type Horizontal 08-3325 J2999-601-1 Rev.3 11011 2008
(Horiz. or Vert., Tank) (Mfg's serial No.) (CRN) (Drawing No.) (Nat'l. Bd. No.) (Year built)

5. The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL CODE. The design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1 2007
year

to 0 ----- -----
Addenda (Date) Code Case Nos. Special Service per UG-120(d)

6. Shell: SA-516-70N 1.125" 0.0625" 90" I.D. 60'-0"
Mat'l. (Spec. No., Grad.) No., Thk. (in.) Corr. Allow. (in.) Diam. I.D. (ft. & in.) Length (overall) (ft. & in.)

7. Seams: Type-1 Full 100 ----- ----- Type-1 Full 100 1
Long. (Welded, Dbl., Sngl. Lap, Butt) R.T. (Spot or Full) Eff % H.T. Temp. (°F) Time (hr.) Girth (Welded, Dbl., Sngl. Lap, Butt) RT. (Spot, partial, or Full) Eff % No of Courses

8. Heads: (a) Mat'l SA-516-70N (b) Mat'l -----
(Spec. No., Grade) (Spec. No., Grade)

	Location (Top, Bottom, Ends)	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Ape. Angle	Hemispherical Radius	Flat Diameter	Side to Pressure (Con- - Concave)
(a)	Ends	1.0900"	0.0625"	-----	-----	2:1	-----	-----	-----	Concave
(b)	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----

If removable, bolts used (describe other fastenings) -----
(Mat'l, Spec. No., Gr., Size, No.)

9. MAWP 450 ----- 300 ----- ----- ----- ----- ----- ----- -----
(Internal) (External) (Internal) (External) (Internal) (External) (Internal) (External) (Internal) (External)
 Min. design metal temp. -20 450 585 ----- -----
°F at °F at °F at psi. Hydro. XXXXXXXX test pressure psi.

10. Nozzles, inspection and safety valve openings - Safety Relief Per UG-125 to be provided by user.

Purpose (inlet, Outlet, Drain)	No.	Diam. or Size	Type	Mat'l.	Nom. Thk.	Reinforcement met	How Attached	Location
Manway	1	24"	CL300RF"HB"	SA-105	2.810"	None	16.1-C	Shell
Inlet	1	8"	CL300RF"HB"	SA-105	1.970"	None	16.1-C	Shell
Vapor Outlet	1	4"	CL300RF"HB"	SA-105	1.395"	None	16.1-C	Shell
Liquid Outlet	1	8"	CL300RF"HB"	SA-105	1.970"	None	16.1-C	Shell
Min. Flow	1	6"	CL300RF"HB"	SA-105	1.810"	None	16.1-C	Shell
Level Bridle	2	3"	CL300FLWN	SA-105	0.810"	None	16.1-C	Shell
TI	2	2"	CL300FLWN	SA-105	0.655"	None	16.1-C	Left Head

11. Supports: Skirt No Lugs 2 Legs 0 Other Saddles (2) Attached Shell/Welded
(Yes or no) (No.) (No.) (Describe) (Where and How)

12. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report: Exempt from Impacts per UCS-66 J2999 Product Surge Tank V-225
(Name of part, item number, Mfg's name and identifying stamp)

CERTIFICATE OF SHOP/FIELD COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel Conform to the ASME Code for Pressure Vessels, Section VIII Division 1. "U" Certificate of Authorization No. 34,811 expires October 26 2010
 Date 12/9/08 Co. name Spitzer Industries, Inc. Signed Michael Kama
(Manufacturer) (Representative)

CERTIFICATE OF SHOP/FIELD INSPECTION

Vessel constructed by Spitzer Industries, Inc. at 11250 Tanner Road, Houston, Texas 77041
 I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of Texas and employed by Seneca Insurance Company
 have inspected the component described in this Manufacturer's Data Report on 12/09 2008 and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or loss of any kind arising from or connected with this inspection.
 Date 01/20/09 Signed [Signature] Commissions N.B. #10874AB TX#1293
(Authorized Inspector) (Nat'l Board (incl. endorsements), State, Pro., and No.)