

Form R-2 Report of Alteration
in accordance with provisions of the National Board Inspection Code

(Form "R" Registration no.)

(P.O. No., Job No., etc.)

1a. Design performed by: TIGER INDUSTRIES INC.
(name of "R" organization responsible for design)
11955 FM 529 RD. HOUSTON, TEXAS 77041
(address)

1b. Construction performed by: TIGER INDUSTRIES INC.
(name of "R" organization responsible for construction)
11955 FM 529 RD. HOUSTON, TEXAS 77041
(address)

2. Owner of Pressure Retaining Item: ANADARKO
(name)
1201 LAKE ROBBINS DRIVE, THE WOODLANDS, TX 77380
(address)

3. Location of Installation: UNKNOWN
(name)
UNKNOWN
(address)

4. Item identification: VESSEL Name of original manufacturer: NATIONAL TANK COMPANY
(boiler, pressure vessel, or piping)

5. Identifying nos: EL-2D45003-01 11983 N/A N/A 1996
(mfg. serial no.) (National Board No.) (Jurisdiction No.) (other) (year built)

6. NBIC Edition / Addenda: 2013 _____
(edition) (addenda)

Original Code of Construction for Item: ASME VIII DIV. 1 1995 / 1995
(name / section / division) (edition / addenda)

Construction Code Used for Alteration Performed: ASME VIII DIV.1 2013
(name / section / division) (edition / addenda)

7a. Description of Design Scope:

RE-RATING OF THE MDMT FROM 30 DEGREES FAHRENHEIT TO -10 DEGREES FAHRENHEIT @ 1440 PSIG.

Form R -4, Report Supplementary Sheet is attached

7b. Description of Construction Scope:

NO CHANGE TO THE ORIGINAL CONSTRUCTION

Form R -4, Report Supplementary Sheet is attached

Pressure Test, if applied N/A psi MAWP N/A psi

8. Replacement Parts. Attached are Manufacturer's Partial Data Reports or Form R-3's properly completed for the following items of this report:

N/A

(name of part, item number, data report type or Certificate of Compliance, mfg's. name and identifying stamp)

9. Remarks:

DESIGN CERTIFICATION

I, GARY ORR, certify that to the best of my knowledge and belief the statements in this report are correct and that the Design Change described in this report conforms to the *National Board Inspection Code*.
 National Board "R" Certificate of Authorization No. R-8878 expires on OCTOBER 26, 2015
 Date 9/24/2015 TIGER INDUSTRIES Signed Gary Orr
(name of design organization) (authorized representative)

CERTIFICATE OF DESIGN CHANGE REVIEW

I, MATTHEW ROACH, holding a valid Commission issued by The National Board of Boiler and Pressure Vessel Inspectors and certificate of competency, where required, issued by the jurisdiction of TEXAS and employed by ONECIS INSURANCE CO. of LYNN, MA. have reviewed the design change as described in this report and state that to the best of my knowledge and belief such change complies with the applicable requirements of the *National Board Inspection Code*.
 By signing this certificate, neither the undersigned nor my employer makes any warranty, expressed or implied, concerning the work described in this report. Furthermore, neither the undersigned nor my employer shall be liable in any manner for any personal injury, property damage or loss of any kind arising from or connected with this inspection.
 Date 9/24/2015 Signed Matthew Roach Commissions NB15477AR
(inspector) (National Board and jurisdiction no.)

CONSTRUCTION CERTIFICATION

I, GARY ORR, certify that to the best of my knowledge and belief the statements in this report are correct and that all material, construction, and workmanship on this Alteration conforms to the National Board Inspection Code.
 National Board "R" Certificate of Authorization No. R-8878 expires on OCTOBER 26, 2015
 Date 9/24/2015 TIGER INDUSTRIES Signed Gary Orr
(name of alteration organization) (authorized representative)

CERTIFICATE OF INSPECTION

I, MATTHEW ROACH, holding a valid Commission issued by The National Board of Boiler and Pressure Vessel Inspectors and certificate of competency, where required, issued by the jurisdiction of TEXAS and employed by ONECIS INSURANCE CO. of LYNN, MA have inspected the work described in this report on 9/24/2015 and state that to the best of my knowledge and belief this work complies with the applicable requirements of the National Board Inspection Code.
 By signing this certificate, neither the undersigned nor my employer makes any warranty, expressed or implied, concerning the work described in this report. Furthermore, neither the undersigned nor my employer shall be liable in any manner for any personal injury, property damage or loss of any kind arising from or connected with this inspection.
 Date 9/24/2015 Signed Matthew Roach Commissions NB15477AR
(inspector) (National Board and jurisdiction no.)