

DARIX STANDARD

Semi-automatic cover maker

• Minimum format (open cover)	105 x 170mm
• Maximum format (open cover)	460 x 1000mm
Minimum cardboard thickness	1.5mm
• Back width	Min: 6mm-Max: 100mm
 Roll-up covering material 	Min: 15mm- Max: 30mm
Maximum cardboard thickness	6mm – Possibility of different power supplies
	cardboard thicknesses at the same time
 Types of workable materials 	Textile, laminated paper, photographic paper,
	imitation leather, PVCpolyurethane.
 Thickness of roofing materials 	From 80 to 400 g/m2
 Glue tank capacity 	5kg hot animal gelatine
	(vinyl glue only for flyleaf)
Production	from 120e150pcs/hour
	(depending on format and operator capacity)
 External footprintxexport 	210x160x160 cm (L/W/H)
Pesonettomachine	Kg600
 Gross machine weight 	700 kg
Power supply	400volts 3 phases+Earth+Neutral 50/60Hz
 Timer for glue heating 	To program the switching on or off
	of the heating element in the tub, glue it
Absorption	3.5Kw
• Compressed Air	Not required

Semi automatic case maker machine

 Minimumsize (openCase) 	105 x 170mm
 Maximumsize (openCase) 	460 x 1000mm
Minimum thickness of the board	1.5mm
• Spinewidth	Min: 6mm-Max: 100mm
Overlapcoveringmaterial	Min: 15mm-Max: 30mm
Maximumthicknessoftheboard	6mm–PossibilitytoworkDifferent
	board thicknessOn the same cover
Covermaterial types	Textile, laminatedpaper, photopaper,
	imitation-leather, PVCpolyurethane.
Covermaterial thickness	From80up to400g/m2
• Glue tank capacity	5 kgHot animal Glue
	(Coldglue for liningworks)
Productivity	Up to120-150boards/hour (as
	per sizeandoperator skillfulness)
 Overalldimensionsxexport 	210x160x160cm(Length/Width/Height)
MachineNetweight	600 kg
MachineGrossweight	700 kg
Electrical Power	400Volts 3Phases+G+N 50/60Hz
• Timer for glueheating	To program the switching
	ON/OFF of the glue heating
• Power	3.5Kw
CompressedAir	NOT required
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ADDITIONAL OPTIONS

- Device for small formats 60 x 180 mm
- Extra format machine = 700 x 1000 mm
- Manual template for feeding up to 5 pieces of cardboard • Viscometer:

Device for automatic control of glue viscosity with computerized program.

Device complete with glue mixer, glue level sensor and automatic computerized water supply to ensure constant viscosity.

ADDITIONAL EQUIPMENT

- Module for small size covers 60 x 180 mm
- Central light for reference
- Kit to feed up to 5 board pieces
- Extra size machine = 700 x 1000 mm
- Viscometer:

device for the automatic control of the glue viscosity by computerized setting, complete with glue mixer, glue level sensor and and automatic water feeding to maintain the glue viscosity