



# sinamics

# G110

SINAMICS G110

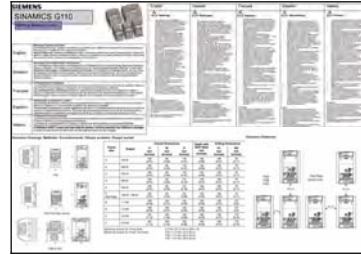
**SIEMENS**

# SINAMICS G110 Documentation

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## Getting Started Guide

The Getting Started Guide is designed to give the user quick access to all the basic information required to install and set-up the SINAMICS G110 for operation.



## Operating Instructions

Gives information regarding the features of SINAMICS G110 including Installation, Commissioning, Control modes, System Parameter structure, Troubleshooting, Specifications and available options for the inverter.



## Parameter List

The Parameter List contains a detailed description of all Parameters relating to the SINAMICS G110 and is structured in numerical order.



## Catalogues

In the catalogue you will find all the necessary information to select an appropriate inverter, as well as the Basic Operator Panel and Communication Options for the SINAMICS G110 series.

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# SIEMENS

## SINAMICS G110 120 W - 3 kW

Parameter List  
User Documentation

*Inverter Type*  
SINAMICS G110

*Firmware Version*  
1.0 & 1.1  
(on page 4)

Issue 11/2004

Parameters 1

Faults and Alarms 2

Appendix 3

# Important Information

This Parameter List must only be used in conjunction with the Operating Instructions of the SINAMICS G110.



## WARNING

Please pay special attention to the Warnings, Cautions, Notices and Notes contained in the Operating Instructions.

You will find the Operating Instructions on the Docu CD which can be ordered via your local Siemens department under the Order No. 6SL3271-0CA00-0AG0 or downloaded from our website <http://www.siemens.com/sinamics-g110>.

## Summary of amendments

Edition	Valid for firmware version	Status/Changes	Order no of the inverter 6SL3211-0xxxx-xxxx
04/2003	1.0	First issue	Last digit "0" 6SL3211-0xxxx-xxx0
11/2004	1.0  1.1	New features inserted: P0727: 2-wire / 3-wire control method P1234: DC braking start frequency P1236: Compound braking P1334: Slip compensation activation range P2172: Threshold DC link voltage P1215-P1217: Motor holding brake optimized	Last digit "0" 6SL3211-0xxxx-xxx0  Last digit "1" 6SL3211-0xxxx-xxx1

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Other functions not described in this document may be available. However, this fact shall not constitute an obligation to supply such functions with a new control, or when servicing.

We have checked that the contents of this document correspond to the hardware and software described. There may be discrepancies nevertheless, and no guarantee can be given that they are completely identical. The information contained in this document is reviewed regularly and any necessary changes will be included in the next edition. We welcome suggestions for improvement.

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Document subject to change without prior notice.

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# 1 Parameters

## 1.1 Introduction to SINAMICS G110 System Parameters

The layout of the parameter description is as follows.

1 Par number [index]	2 Parameter name 3 CStat: 4 P-Group:	5 Datatype: 6 Active:	7 Unit: 8 QuickComm.:	9 Min: 10 Def: 11 Max:	12 Level: <b>2</b>
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13 Description:

### 1. Parameter number

Indicates the relevant parameter number. The numbers used are 4-digit numbers in the range 0000 to 9999. Numbers prefixed with an "r" indicate that the parameter is a "read-only" parameter, which displays a particular value but cannot be changed directly by specifying a different value via this parameter number (in such cases, dashes "-" are entered at the points "Unit", "Min", "Def" and "Max" in the header of the parameter description.

All other parameters are prefixed with a "P". The values of these parameters can be changed directly in the range indicated by the "Min" and "Max" settings in the header.

**[index]** indicates that the parameter is an indexed parameter and specifies the number of indices available.

### 2. Parameter name

Indicates the name of the relevant parameter.

The BICO system is not available with the SINAMICS G110 inverter. To allow the parameter names to be used across a variety of inverter types, the names of parameter have not been changed.

### 3. Cstat

Commissioning status of the parameter. Three states are possible:

- ◆ Commissioning C
- ◆ Run U
- ◆ Ready to run T

This indicates when the parameter can be changed. One, two or all three states may be specified. If all three states are specified, this means that it is possible to change this parameter setting in all three inverter states.

### 4. P-Group

Indicates the functional group of the particular.

#### Note

Parameter P0004 (parameter filter) acts as a filter and focuses access to parameters according to the functional group selected.

**5. Datatype**

The data types available are shown in the table below.

Notation	Meaning
U16	16-bit unsigned
U32	32-bit unsigned
I16	16-bit integer
I32	32-bit integer
Float	Floating point

**6. Active**

Indicates whether

- ◆ Immediately changes to the parameter values take effective immediately after they have been entered, or
- ◆ first confirm the "P" button on the basic operator panel (BOP) must be pressed before the changes take effect.

**7. Unit**

Indicates the unit of measure applicable to the parameter values

**8. QuickComm**

Indicates whether or not (Yes or No) a parameter can only be changed during quick commissioning, i.e. when P0010 (parameter groups for commissioning) is set to 1 (quick commissioning).

**9. Min**

Indicates the minimum value to which the parameter can be set.

**10. Def**

Indicates the default value, i.e. the value which applies if the user does not specify a particular value for the parameter.

**11. Max**

Indicates the maximum value to which the parameter can be set.

**12. Level**

Indicates the level of user access. There are three access levels: Standard, Extended and Expert. The number of parameters that appear in each functional group depends on the access level set in P0003 (user access level).



### 13. Description

The parameter description consists of the sections and contents listed below. Some of these sections and contents are optional and will be omitted on a case-to-case basis if not applicable.

- Description:** Brief explanation of the parameter function.
- Diagram:** Where applicable, diagram to illustrate the effects of parameters on a characteristic curve, for example
- Settings:** List of applicable settings. These include  
Possible settings, Most common settings, Index and Bitfields
- Example:** Optional example of the effects of a particular parameter setting.
- Dependency:** Any conditions that must be satisfied in connection with this parameter. Also any particular effects, which this parameter has on other parameter(s) or which other parameters have on this one.
- Warning / Caution / Notice / Note:**  
Important information which must be observed to prevent personal injury or damage to equipment / specific information which should be observed in order to avoid problems / information which may be helpful to the user
- More details:** Any sources of more detailed information concerning the particular parameter.

## 1.2 Quick commissioning (P0010=1)

The following parameters are necessary for quick commissioning (P0010=1).

No	Name	Access level	Cstat
P0100	Europe / North America	1	C
P0304	Motor voltage rating	1	C
P0305	Motor current rating	1	C
P0307	Motor power rating	1	C
P0308	Motor cosPhi rating	3	C
P0309	Motor efficiency rating	3	C
P0310	Motor frequency rating	1	C
P0311	Motor speed rating	1	C
P0335	Motor cooling	3	CT
P0640	Motor overload factor [%]	3	CUT
P0700	Selection of command source	1	CT
P1000	Selection of frequency setpoint	1	CT
P1080	Min. frequency	1	CUT
P1082	Max. frequency	1	CT
P1120	Ramp-up time	1	CUT
P1121	Ramp-down time	1	CUT
P1135	OFF3 ramp-down time	3	CUT
P1300	Control mode	2	CT
P3900	End of quick commissioning	1	C

When P0010 = 1 is chosen, P0003 (user access level) can be used to select the parameters to be accessed. This parameter also allows selection of a user-defined parameter list for quick commissioning.

At the end of the quick commissioning sequence, set P3900 = 1 to carry out the necessary motor calculations and clear all other parameters (not included in P0010=1) to their default settings.

### NOTE

This applies only in Quick Commissioning mode.

### Reset to Factory default

To reset all parameters to the factory default settings; the following parameters should be set as follows:

Set P0010 = 30

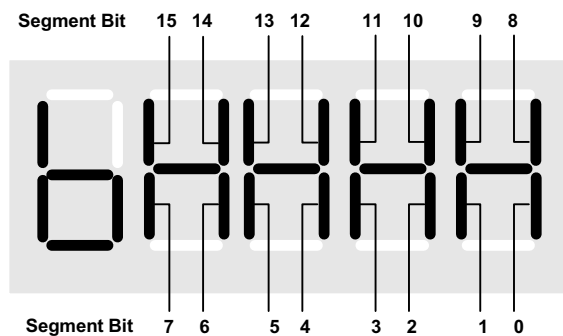
Set P0970 = 1

### NOTE

The reset process takes approximately 10 seconds to complete.

## Seven-segment display

The seven-segment display is structured as follows:



The significance of the relevant bits in the display are described in the status and control word parameters.

## 1.3 Parameter Description

<b>r0000</b>	<b>Drive display</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> - <b>Def:</b> - <b>Max:</b> -	<b>Level</b> <b>1</b>
	<b>P-Group:</b> ALWAYS				

Displays the user selected output as defined in P0005.

**Note:**

Pressing the "Fn" button for 2 seconds allows the user to view the values of DC link voltage, output frequency, output voltage and chosen r0000 setting (defined in P0005).

<b>r0002</b>	<b>Drive state</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> - <b>Def:</b> - <b>Max:</b> -	<b>Level</b> <b>3</b>
	<b>P-Group:</b> COMMANDS				

Displays actual drive state.

**Possible Settings:**

- 0 Commissioning mode (P0010 != 0)
- 1 Drive ready
- 2 Drive fault active
- 3 Drive starting (DC-link precharging)
- 4 Drive running
- 5 Stopping (ramping down)

**Dependency:**

State 3 visible only while precharging DC link.

<b>P0003</b>	<b>User access level</b>			<b>Min:</b> 1 <b>Def:</b> 1 <b>Max:</b> 4	<b>Level</b> <b>1</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> U16	<b>Unit:</b> -		
	<b>P-Group:</b> ALWAYS	<b>Active:</b> first confirm	<b>QuickComm.:</b> No		

Defines user access level to parameter sets. The default setting (standard) is sufficient for most simple applications.

**Possible Settings:**

- 1 Standard: Allows access into most frequently used parameters.
- 2 Extended: Allows extended access e.g. to inverter I/O functions.
- 3 Expert: For expert use only.
- 4 reserved

<b>P0004</b>	<b>Parameter filter</b>			<b>Min:</b> 0 <b>Def:</b> 0 <b>Max:</b> 21	<b>Level</b> <b>3</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> U16	<b>Unit:</b> -		
	<b>P-Group:</b> ALWAYS	<b>Active:</b> first confirm	<b>QuickComm.:</b> No		

Filters available parameters according to functionality to enable a more focused approach to commissioning.

**Possible Settings:**

- 0 All parameters
- 2 Inverter
- 3 Motor
- 7 Commands, binary I/O
- 8 ADC
- 10 Setpoint channel / RFG
- 12 Drive features
- 13 Motor control
- 20 Communication
- 21 Alarms / warnings / monitoring

**Example:**

P0004 = 8 specifies that only ADC parameters will be visible.

**Dependency:**

The parameters are sub-divided into groups (P-Group) according to their functionality. This increases the transparency and allows a parameter to be quickly searched for. Furthermore, parameter P0004 can be used to control the ability to be visualized for the operator panel.

Value	P-Group	Group	Parameter area
0	ALWAYS	All parameters	
2	INVERTER	Drive inverter parameters	0200 .... 0299
3	MOTOR	Motor parameters	0300 ... 0399 + 0600 .... 0699
7	COMMANDS	Control commands, digital I/O	0700 .... 0749 + 0800 ... 0899
8	TERMINAL	Analog inputs/outputs	0750 .... 0799
10	SETPOINT	Setpoint channel and ramp-function gen.	1000 .... 1199
12	FUNC	Drive inverter functions	1200 .... 1299
13	CONTROL	Motor open-loop/closed-loop control	1300 .... 1799
20	COMM	Communications	2000 .... 2099
21	ALARMS	Faults, warnings, monitoring functions	2100 .... 2199

<b>P0005</b>	<b>Display selection</b>			<b>Min:</b> 2	Level <b>2</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Def:</b> 21	
	<b>P-Group:</b> FUNC	<b>Active:</b> first confirm	<b>QuickComm.:</b> No	<b>Max:</b> 4000	

Selects display for parameter r0000 (drive display).

**Common Settings:**

21 Actual frequency  
25 Output voltage  
26 DC link voltage  
27 Output current

**Notice:**

These settings refer to read only parameter numbers ("rxxxx").

**Details:**

See relevant "rxxxx" parameter descriptions.

<b>P0010</b>	<b>Commissioning parameter</b>			<b>Min:</b> 0	Level <b>1</b>
	<b>CStat:</b> CT	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Def:</b> 0	
	<b>P-Group:</b> ALWAYS	<b>Active:</b> first confirm	<b>QuickComm.:</b> No	<b>Max:</b> 30	

Filters parameters so that only those related to a particular functional group are selected.

**Possible Settings:**

0 Ready  
1 Quick commissioning  
2 Inverter  
29 Download  
30 Factory setting

**Dependency:**

- Reset to 0 for inverter to run.
- P0003 (user access level) also determines access to parameters.

**Note:**

P0010 = 1

The inverter can be commissioned very quickly and easily by setting P0010 = 1. After that only the important parameters (e.g.: P0304, P0305, etc.) are visible. The value of these parameters must be entered one after the other. The end of quick commissioning and the start of internal calculation will be done by setting P3900 = 1 - 3. Afterward parameter P0010 and P3900 will be reset to zero automatically.

P0010 = 2

For service purposes only.

P0010 = 29

To transfer a parameter file via PC tool (e.g.: STARTER) parameter P0010 will be set to 29 by the PC tool. When download has been finished PC tool resets parameter P0010 to zero.

P0010 = 30

When resetting the parameters of inverter P0010 must be set to 30. Resetting of the parameters will be started by setting parameter P0970 = 1. The inverter will automatically reset all its parameters to their default settings. This can prove beneficial if you experience problems during parameter setup and wish to start again.

<b>P0014[3]</b>	<b>Store mode</b>	<b>Min:</b> 0	<b>Level</b> <b>3</b>	
	<b>CStat:</b> UT	<b>Datatype:</b> U16		<b>Unit:</b> -
	<b>P-Group:</b> -	<b>Active:</b> first confirm		<b>QuickComm.:</b> No
		<b>Def:</b> 0		
		<b>Max:</b> 1		

Sets the store mode for parameters. The store mode can be configured for all interfaces listed under "Index".

**Possible Settings:**

- 0 Volatile (RAM)
- 1 Nonvolatile (EEPROM)

**Index:**

P0014[0] : USS  
P0014[1] : reserved  
P0014[2] : reserved

**Note:**

An independent store request may be part of the serial communications (e.g. PKE bits 15-12 of USS protocol), set by a PLC or PC tools like STARTER. See the table below for an influence on the settings of P0014.

1. With the BOP the parameter will always be stored in the EEPROM.
2. P0014 itself will always be stored in the EEPROM.
3. P0014 will not be changed by performing a factory reset (P0010 = 30 and P0971 = 1).
4. P0014 can be transferred during a DOWNLOAD (P0010 = 29).
5. If "Store request via USS = volatile (RAM)" and "P0014[x] = volatile (RAM)", you can make a transfer of all parameter values into the nonvolatile memory via P0971.
6. If "Store request via USS" and P0014[x] are not consistent, the setting of P0014[x] = "store nonvolatile (EEPROM)" has always higher priority.

Store request via USS	Value of P0014[x]	Result
EEPROM	RAM	EEPROM
EEPROM	EEPROM	EEPROM
RAM	RAM	RAM
RAM	EEPROM	EEPROM

<b>r0018</b>	<b>Firmware version</b>	<b>Min:</b> -	<b>Level</b> <b>3</b>
	<b>Datatype:</b> U32	<b>Unit:</b> -	
	<b>P-Group:</b> INVERTER	<b>Def:</b> -	
		<b>Max:</b> -	

Displays version number of installed firmware.

<b>r0019</b>	<b>CO/BO: BOP control word</b>	<b>Min:</b> -	<b>Level</b> <b>3</b>
	<b>Datatype:</b> U16	<b>Unit:</b> -	
	<b>P-Group:</b> COMMANDS	<b>Def:</b> -	
		<b>Max:</b> -	

Displays status of operator panel commands.

**Bitfields:**

Bit00	ON/OFF1	0	NO	1	YES
Bit01	OFF2: Electrical stop	0	YES	1	NO
Bit08	JOG right	0	NO	1	YES
Bit11	Reverse (setpoint inversion)	0	NO	1	YES
Bit13	Motor potentiometer MOP up	0	NO	1	YES
Bit14	Motor potentiometer MOP down	0	NO	1	YES

**Note:**

The following functions can be "connected" to individual buttons:

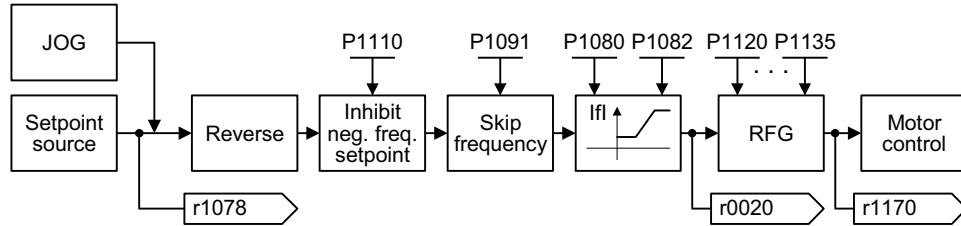
- ON/OFF1,
- OFF2,
- JOG,
- REVERSE,
- INCREASE,
- DECREASE

**Details:**

The 7-segment display of the bit-parameters (binary parameters) is explained in the Introduction of the Parameter List.

<b>r0020</b>	<b>CO: Freq. setpoint before RFG</b>	<b>Datatype:</b> Float	<b>Unit:</b> Hz	<b>Min:</b> - <b>Def:</b> - <b>Max:</b> -	<b>Level</b> <b>2</b>
<b>P-Group:</b> CONTROL					

Displays actual frequency setpoint (input for ramp function generator).



<b>r0021</b>	<b>CO: Act. frequency</b>	<b>Datatype:</b> Float	<b>Unit:</b> Hz	<b>Min:</b> - <b>Def:</b> - <b>Max:</b> -	<b>Level</b> <b>2</b>
<b>P-Group:</b> CONTROL					

Displays actual inverter output frequency (r0024) without slip compensation and frequency limitation.

<b>r0024</b>	<b>CO: Act. output frequency</b>	<b>Datatype:</b> Float	<b>Unit:</b> Hz	<b>Min:</b> - <b>Def:</b> - <b>Max:</b> -	<b>Level</b> <b>3</b>
<b>P-Group:</b> CONTROL					

Displays actual output frequency (slip compensation and frequency limitation are included).

<b>r0025</b>	<b>CO: Act. output voltage</b>	<b>Datatype:</b> Float	<b>Unit:</b> V	<b>Min:</b> - <b>Def:</b> - <b>Max:</b> -	<b>Level</b> <b>3</b>
<b>P-Group:</b> CONTROL					

Displays [rms] voltage applied to motor.

<b>r0026</b>	<b>CO: Act. DC-link voltage</b>	<b>Datatype:</b> Float	<b>Unit:</b> V	<b>Min:</b> - <b>Def:</b> - <b>Max:</b> -	<b>Level</b> <b>2</b>
<b>P-Group:</b> INVERTER					

Displays DC-link voltage.

<b>r0027</b>	<b>CO: Act. output current</b>	<b>Datatype:</b> Float	<b>Unit:</b> A	<b>Min:</b> - <b>Def:</b> - <b>Max:</b> -	<b>Level</b> <b>3</b>
<b>P-Group:</b> CONTROL					

Displays estimated rms value of motor current [A].

<b>r0034</b>	<b>CO: Motor temperature (i2t)</b>	<b>Datatype:</b> Float	<b>Unit:</b> %	<b>Min:</b> - <b>Def:</b> - <b>Max:</b> -	<b>Level</b> <b>3</b>
<b>P-Group:</b> MOTOR					

Displays actual motor i2t temperature (I2t model), see parameter P0611, P0614) as [%].

**Note:**

The maximum permissible operating temperature (i2t) of the motor is given, if the parameter r0034 has reached the value of P0614. In this case, the motor will attempt to reduce the motor loading as defined in P0610 (motor I2t temperature reaction). A value of 110% means that the motor has reached its maximum permissible operating temperature.

<b>r0052</b>	<b>CO/BO: Act. status word 1</b>	<b>Min:</b> -	<b>Level</b> <b>2</b>
	<b>Datatype:</b> U16	<b>Unit:</b> -	
	<b>P-Group:</b> COMMANDS	<b>Def:</b> - <b>Max:</b> -	

Displays first active status word of inverter (bit format) and can be used to diagnose inverter status.

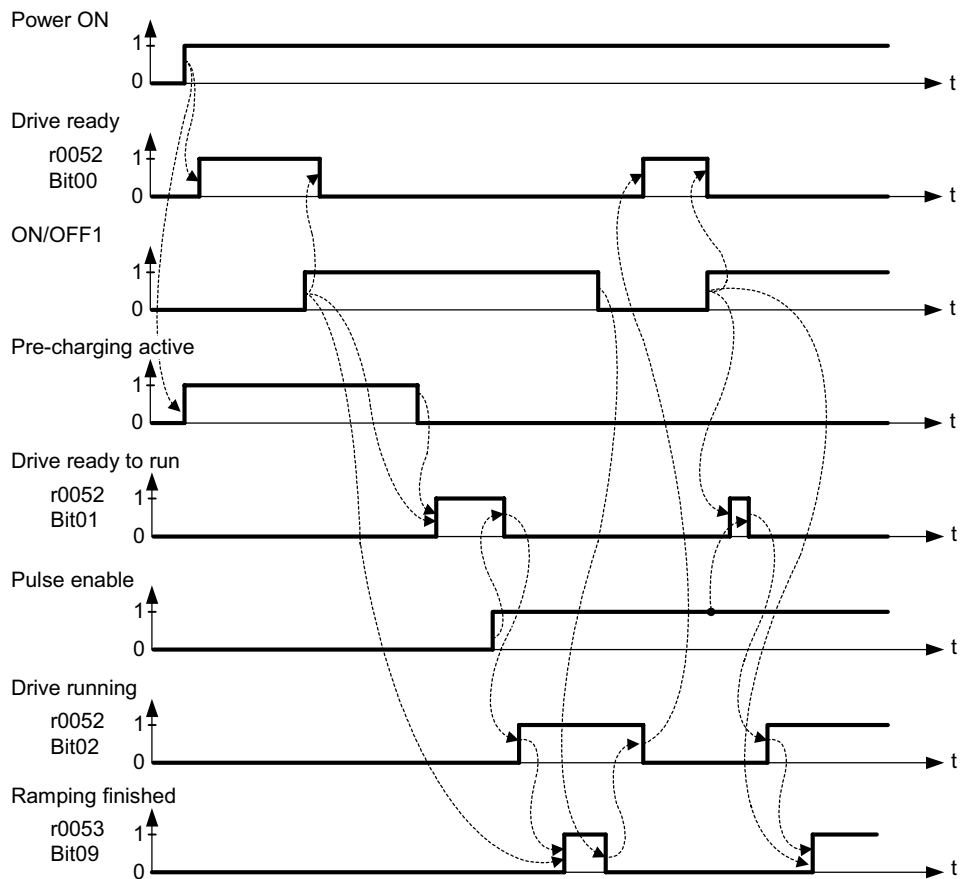
**Bitfields:**

Bit00	Drive ready	0	NO	1	YES
Bit01	Drive ready to run	0	NO	1	YES
Bit02	Drive running	0	NO	1	YES
Bit03	Drive fault active	0	NO	1	YES
Bit04	OFF2 active	0	YES	1	NO
Bit05	OFF3 active	0	YES	1	NO
Bit06	ON inhibit active	0	NO	1	YES
Bit07	Drive warning active	0	NO	1	YES
Bit08	Deviation setpoint / act. value	0	YES	1	NO
Bit09	PZD control	0	NO	1	YES
Bit10	f_act >= P1082 (f_max)	0	NO	1	YES
Bit11	Warning: Motor current limit	0	YES	1	NO
Bit12	Motor holding brake active	0	NO	1	YES
Bit13	Motor overload	0	YES	1	NO
Bit14	Motor runs right	0	NO	1	YES
Bit15	Inverter overload	0	YES	1	NO

**Dependency:**

r0052 Bit00 - Bit02:

State-sequence diagram after Power On or ON/OFF1 respectively: ==> see below

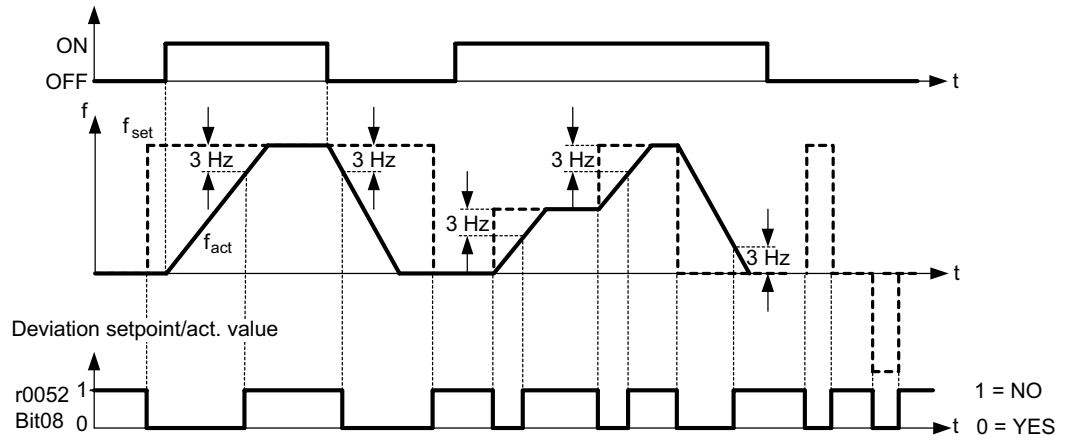


r0052 Bit03 "Drive fault active":

Output of Bit3 (Fault) will be inverted on digital output (Low = Fault, High = No Fault).



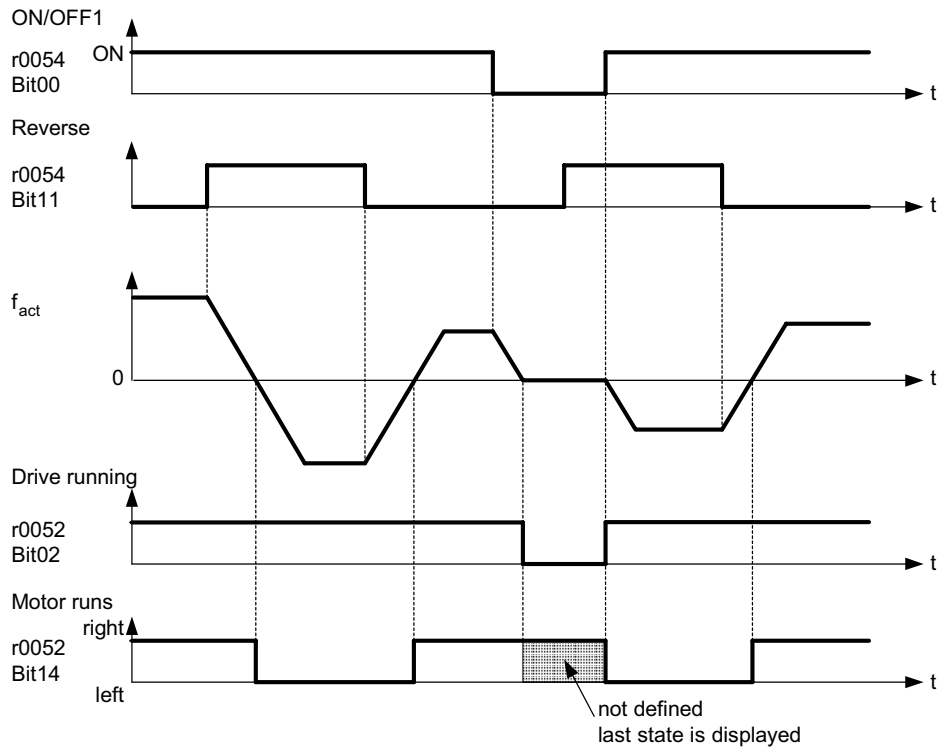
r0052 Bit08 "Deviation setpoint/act. value": ==> see below



r0052 Bit10 " $f_{act} \geq P1082 (f_{max})$ " ==> see parameter P1082

r0052 Bit12 "Motor holding brake active" ==> see parameter P1215

r0052 Bit14 "Motor runs right" ==> see below



**Details:**

The 7-segment display of the bit-parameters (binary parameters) is explained in the Introduction of the Parameter List.

<b>r0053</b>	<b>CO/BO: Act. status word 2</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> -	<b>Level</b> <b>2</b>
	<b>P-Group:</b> COMMANDS			<b>Def:</b> - <b>Max:</b> -	

Displays second status word of inverter (in bit format).

**Bitfields:**

Bit00	DC brake active	0 NO	1 YES
Bit01	$f_{act} > P2167 (f_{off})$	0 NO	1 YES
Bit02	$f_{act} \leq P1080 (f_{min})$	0 NO	1 YES
Bit06	$f_{act} \geq \text{setpoint} (f_{set})$	0 NO	1 YES
Bit07	$V_{dc\_act} r0026 < P2172$	0 NO	1 YES
Bit08	$V_{dc\_act} r0026 > P2172$	0 NO	1 YES
Bit09	Ramping finished	0 NO	1 YES

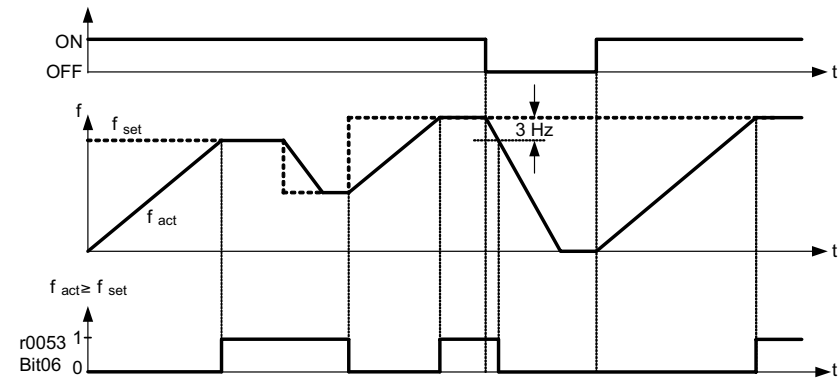
**Notice:**

r0053 Bit00 "DC brake active" ==> see parameter P1233

r0053 Bit01 " $f_{act} > P2167 (f_{off})$ " ==> see parameter P2167

r0053 Bit02 " $f_{act} \leq P1080 (f_{min})$ " ==> see parameter P1080

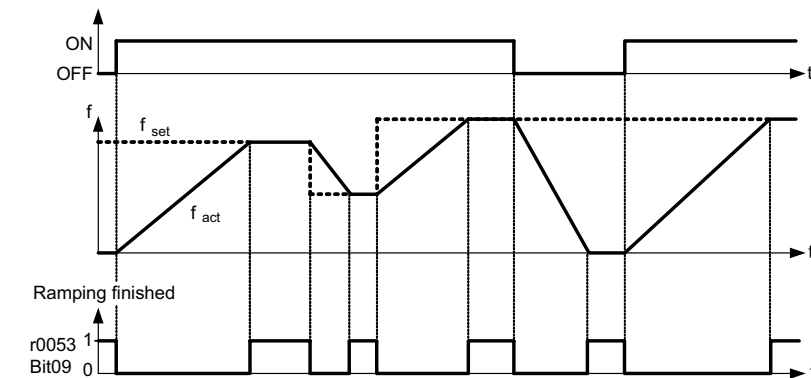
r0053 Bit06 " $f_{act} \geq \text{setpoint} (f_{set})$ " ==> see below



r0053 Bit07 " $V_{dc\_act} r0026 < P2172$ " ==> see parameter P2172

r0053 Bit08 " $V_{dc\_act} r0026 > P2172$ " ==> see parameter P2172

r0053 Bit09 "Ramping finished" ==> see below

**Details:**

The 7-segment display of the bit-parameters (binary parameters) is explained in the Introduction of the Parameter List.

<b>r0054</b>	<b>CO/BO: Act. control word 1</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> -	<b>Level</b> <b>3</b>
	<b>P-Group:</b> COMMANDS			<b>Def:</b> - <b>Max:</b> -	

Displays first control word of inverter (in bit format) and can be used to diagnose which commands are active.

**Bitfields:**

Bit00	ON/OFF1	0	NO	1	YES
Bit01	OFF2: Electrical stop	0	YES	1	NO
Bit02	OFF3: Fast stop	0	YES	1	NO
Bit03	Pulse enable	0	NO	1	YES
Bit04	RFG enable	0	NO	1	YES
Bit05	RFG start	0	NO	1	YES
Bit06	Setpoint enable	0	NO	1	YES
Bit07	Fault acknowledge	0	NO	1	YES
Bit08	JOG right	0	NO	1	YES
Bit09	JOG left	0	NO	1	YES
Bit10	Control from PLC	0	NO	1	YES
Bit11	Reverse (setpoint inversion)	0	NO	1	YES
Bit13	Motor potentiometer MOP up	0	NO	1	YES
Bit14	Motor potentiometer MOP down	0	NO	1	YES
Bit15	Hand/Auto	0	NO	1	YES

**Notice:**

Identical to r2036 if USS is selected as command source via P0700 or P0719.

**Details:**

The 7-segment display of the bit-parameters (binary parameters) is explained in the Introduction of the Parameter List.

<b>r0055</b>	<b>CO/BO: Act. control word 2</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> -	<b>Level</b> <b>3</b>
	<b>P-Group:</b> COMMANDS			<b>Def:</b> - <b>Max:</b> -	

Displays additional control word of inverter (in bit format) and can be used to diagnose which commands are active.

**Bitfields:**

Bit00	Fixed frequency Bit 0	0	NO	1	YES
Bit01	Fixed frequency Bit 1	0	NO	1	YES
Bit02	Fixed frequency Bit 2	0	NO	1	YES
Bit09	Enable DC brake	0	NO	1	YES
Bit13	External fault 1	0	YES	1	NO

**Notice:**

Identical to r2037 if USS is selected as command source via P0700 or P0719.

**Details:**

The 7-segment display of the bit-parameters (binary parameters) is explained in the Introduction of the Parameter List.

<b>r0056</b>	<b>CO/BO: Status of motor control</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> -	<b>Level</b> <b>2</b>
	<b>P-Group:</b> CONTROL			<b>Def:</b> - <b>Max:</b> -	

Displays status of motor control (in bit format), which can be used to diagnose inverter status.

**Bitfields:**

Bit00	Init. control finished	0	NO	1	YES
Bit01	Motor demagnetizing finished	0	NO	1	YES
Bit02	Pulses enabled	0	NO	1	YES
Bit04	Motor excitation finished	0	NO	1	YES
Bit05	Starting boost active	0	NO	1	YES
Bit06	Acceleration boost active	0	NO	1	YES
Bit07	Frequency is negative	0	NO	1	YES
Bit08	Field weakening active	0	NO	1	YES
Bit09	Volts setpoint limited	0	NO	1	YES
Bit10	Slip frequency limited	0	NO	1	YES
Bit13	I-max controller active	0	NO	1	YES
Bit14	Vdc-max controller active	0	NO	1	YES

**Notice:**

The I-max controller (r0056 Bit13) will be activated when the actual output current (r0027) exceeds the current limit in r0067.

**Details:**

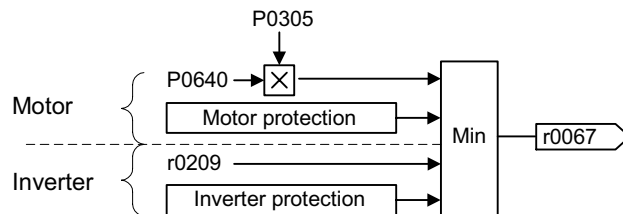
See description of seven-segment display given in the introduction.

<b>r0067</b>	<b>CO: Act. output current limit</b>	<b>Min:</b> -	<b>Level</b> <b>3</b>
	<b>P-Group:</b> CONTROL	<b>Datatype:</b> Float <b>Unit:</b> A <b>Def:</b> - <b>Max:</b> -	

Displays valid maximum output current of inverter.

Parameter r0067 is influenced/determined by the following factors:

- Rated motor current P0305
- Motor overload factor P0640
- Motor protection in dependency of P0610
- r0067 is less than or equal to maximum inverter current r0209
- Inverter protection in dependency of P0290



**Note:**

A reduction of r0067 may indicate an inverter overload or a motor overload.

<b>P0100</b>	<b>Europe / North America</b>	<b>Min:</b> 0	<b>Level</b> <b>1</b>	
	<b>CStat:</b> C	<b>Datatype:</b> U16		<b>Unit:</b> -
	<b>P-Group:</b> QUICK	<b>Active:</b> first confirm		<b>QuickComm.:</b> Yes
		<b>Def:</b> 0		
		<b>Max:</b> 2		

Determines whether power settings are expressed in [kW] or [hp] (e.g. Rated motor power P0307).

The default settings for the rated motor frequency P0310 and maximum frequency P1082 are also set automatically here, in addition to reference frequency P2000.

**Possible Settings:**

- 0 Europe [kW], motor base frequency is 50 Hz
- 1 North America [hp], motor base frequency is 60 Hz
- 2 North America [kW], motor base frequency is 60 Hz

**Dependency:**

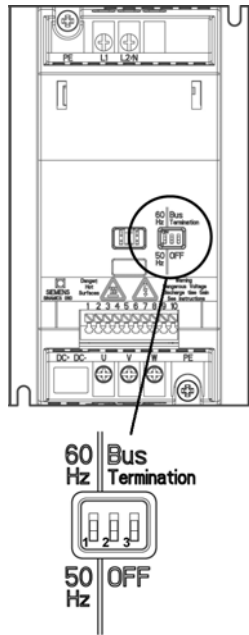
Where:

- Stop drive first (i.e. disable all pulses) before you change this parameter.
- Changing P0100 resets all rated motor parameters as well as other parameters that depend on the rated motor parameters (see P0340 - calculation of motor parameters).

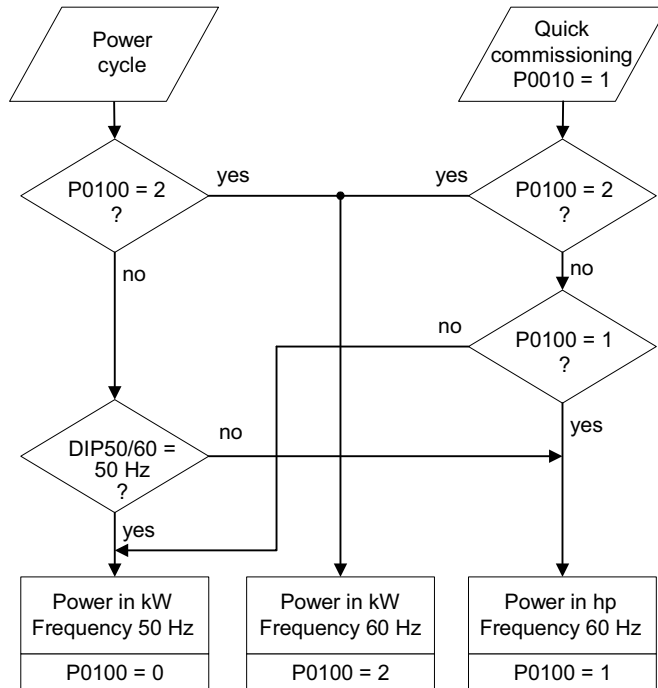
Changing P0100 overwrites the settings of the DIP50/60 switch (location shown in the diagram below):

1. Parameter P0100 has a higher priority than the DIP50/60 switch.
2. However, after the inverter is powered-on again and P0100 < 2, the DIP50/60 setting will take priority and overwrite P0100.
3. The DIP50/60 switch does not have any effect, if P0100 = 2.

**DIP50/60 switch**



**Flow chart**



**Notice:**

P0100 setting 2 (==> [kW], frequency default 60 [Hz]) is not overwritten by the setting of DIP50/60 switch (see diagram above).

<b>r0127</b>	<b>Analogue / USS Variant</b>	<b>Min:</b> -	<b>Level</b> <b>2</b>	
		<b>Datatype:</b> U16		<b>Unit:</b> -
	<b>P-Group:</b> INVERTER			<b>Def:</b> -
		<b>Max:</b> -		

Displays the Control Board Variant Type.

**Possible Settings:**

- 0 Analogue
- 1 USS

<b>r0200</b>	<b>Act. power stack code number</b>	<b>Min:</b> -	<b>Level</b> <b>3</b>
	<b>Datatype:</b> U32	<b>Unit:</b> -	
	<b>P-Group:</b> INVERTER	<b>Def:</b> - <b>Max:</b> -	

Identifies hardware variant as shown in table below.

Code- No.	G110 Type	G110 Type	Input Voltage & Frequency	Power kW	Internal Filter	Heat sink	Frame Size
4001	6SL3211-0AB11-2UAx	AIN	1AC230V 47-63Hz	0,12	no	Y	A
4002	6SL3211-0AB12-5UAx	AIN	1AC230V 47-63Hz	0,25	no	Y	A
4003	6SL3211-0AB13-7UAx	AIN	1AC230V 47-63Hz	0,37	no	Y	A
4004	6SL3211-0AB15-5UAx	AIN	1AC230V 47-63Hz	0,55	no	Y	A
4005	6SL3211-0AB17-5UAx	AIN	1AC230V 47-63Hz	0,75	no	Y	A
4006	6SL3211-0KB11-2UAx	AIN	1AC230V 47-63Hz	0,12	no	N	A
4007	6SL3211-0KB12-5UAx	AIN	1AC230V 47-63Hz	0,25	no	N	A
4008	6SL3211-0KB13-7UAx	AIN	1AC230V 47-63Hz	0,37	no	N	A
4009	6SL3211-0KB15-5UAx	AIN	1AC230V 47-63Hz	0,55	no	N	A
4010	6SL3211-0KB17-5UAx	AIN	1AC230V 47-63Hz	0,75	no	N	A
4011	6SL3211-0AB21-1UAx	AIN	1AC230V 47-63Hz	1,10	no	Y	B
4012	6SL3211-0AB21-5UAx	AIN	1AC230V 47-63Hz	1,50	no	Y	B
4013	6SL3211-0AB22-2UAx	AIN	1AC230V 47-63Hz	2,20	no	Y	C
4014	6SL3211-0AB23-0UAx	AIN	1AC230V 47-63Hz	3,00	no	Y	C
4015	6SL3211-0AB11-2BAx	AIN	1AC230V 47-63Hz	0,12	Cl. A	Y	A
4016	6SL3211-0AB12-5BAx	AIN	1AC230V 47-63Hz	0,25	Cl. A	Y	A
4017	6SL3211-0AB13-7BAx	AIN	1AC230V 47-63Hz	0,37	Cl. A	Y	A
4018	6SL3211-0AB15-5BAx	AIN	1AC230V 47-63Hz	0,55	Cl. A	Y	A
4019	6SL3211-0AB17-5BAx	AIN	1AC230V 47-63Hz	0,75	Cl. A	Y	A
4020	6SL3211-0KB11-2BAx	AIN	1AC230V 47-63Hz	0,12	Cl. A	N	A
4021	6SL3211-0KB12-5BAx	AIN	1AC230V 47-63Hz	0,25	Cl. A	N	A
4022	6SL3211-0KB13-7BAx	AIN	1AC230V 47-63Hz	0,37	Cl. A	N	A
4023	6SL3211-0KB15-5BAx	AIN	1AC230V 47-63Hz	0,55	Cl. A	N	A
4024	6SL3211-0KB17-5BAx	AIN	1AC230V 47-63Hz	0,75	Cl. A	N	A
4025	6SL3211-0AB21-1AAx	AIN	1AC230V 47-63Hz	1,10	Cl. A	Y	B
4026	6SL3211-0AB21-5AAx	AIN	1AC230V 47-63Hz	1,50	Cl. A	Y	B
4027	6SL3211-0AB22-2AAx	AIN	1AC230V 47-63Hz	2,20	Cl. A	Y	C
4028	6SL3211-0AB23-0AAx	AIN	1AC230V 47-63Hz	3,00	Cl. A	Y	C

Code-No.	G110 MLFB	G110 Type	Input Voltage & Frequency	Power kW	Internal Filter	Heat sink	Frame Size
4029	6SL3211-0AB11-2UBx	USS	1AC230V 47-63Hz	0,12	no	Y	A
4030	6SL3211-0AB12-5UBx	USS	1AC230V 47-63Hz	0,25	no	Y	A
4031	6SL3211-0AB13-7UBx	USS	1AC230V 47-63Hz	0,37	no	Y	A
4032	6SL3211-0AB15-5UBx	USS	1AC230V 47-63Hz	0,55	no	Y	A
4033	6SL3211-0AB17-5UBx	USS	1AC230V 47-63Hz	0,75	no	Y	A
4034	6SL3211-0KB11-2UBx	USS	1AC230V 47-63Hz	0,12	no	N	A
4035	6SL3211-0KB12-5UBx	USS	1AC230V 47-63Hz	0,25	no	N	A
4036	6SL3211-0KB13-7UBx	USS	1AC230V 47-63Hz	0,37	no	N	A
4037	6SL3211-0KB15-5UBx	USS	1AC230V 47-63Hz	0,55	no	N	A
4038	6SL3211-0KB17-5UBx	USS	1AC230V 47-63Hz	0,75	no	N	A
4039	6SL3211-0AB21-1UBx	USS	1AC230V 47-63Hz	1,10	no	Y	B
4040	6SL3211-0AB21-5UBx	USS	1AC230V 47-63Hz	1,50	no	Y	B
4041	6SL3211-0AB22-2UBx	USS	1AC230V 47-63Hz	2,20	no	Y	C
4042	6SL3211-0AB23-0UBx	USS	1AC230V 47-63Hz	3,00	no	Y	C
4043	6SL3211-0AB11-2BBx	USS	1AC230V 47-63Hz	0,12	Cl. A	Y	A
4044	6SL3211-0AB12-5BBx	USS	1AC230V 47-63Hz	0,25	Cl. A	Y	A
4045	6SL3211-0AB13-7BBx	USS	1AC230V 47-63Hz	0,37	Cl. A	Y	A
4046	6SL3211-0AB15-5BBx	USS	1AC230V 47-63Hz	0,55	Cl. A	Y	A
4047	6SL3211-0AB17-5BBx	USS	1AC230V 47-63Hz	0,75	Cl. A	Y	A
4048	6SL3211-0KB11-2BBx	USS	1AC230V 47-63Hz	0,12	Cl. A	N	A
4049	6SL3211-0KB12-5BBx	USS	1AC230V 47-63Hz	0,25	Cl. A	N	A
4050	6SL3211-0KB13-7BBx	USS	1AC230V 47-63Hz	0,37	Cl. A	N	A
4051	6SL3211-0KB15-5BBx	USS	1AC230V 47-63Hz	0,55	Cl. A	N	A
4052	6SL3211-0KB17-5BBx	USS	1AC230V 47-63Hz	0,75	Cl. A	N	A
4053	6SL3211-0AB21-1ABx	USS	1AC230V 47-63Hz	1,10	Cl. A	Y	B
4054	6SL3211-0AB21-5ABx	USS	1AC230V 47-63Hz	1,50	Cl. A	Y	B
4055	6SL3211-0AB22-2ABx	USS	1AC230V 47-63Hz	2,20	Cl. A	Y	C
4056	6SL3211-0AB23-0ABx	USS	1AC230V 47-63Hz	3,00	Cl. A	Y	C

**Notice:**

Parameter r0200 = 0 indicates that no power stack has been identified.

<b>P0201</b>	<b>Power stack code number</b>	<b>Min:</b> 0	Level <b>3</b>	
	<b>CStat:</b> C	<b>Datatype:</b> U16		<b>Unit:</b> -
	<b>P-Group:</b> INVERTER	<b>Active:</b> first confirm		<b>QuickComm.:</b> No
		<b>Def:</b> 0		
		<b>Max:</b> 65535		

Confirms actual power stack identified.

<b>r0206</b>	<b>Rated inverter power [kW] / [hp]</b>	<b>Min:</b> -	Level <b>3</b>	
		<b>Datatype:</b> Float		<b>Unit:</b> -
	<b>P-Group:</b> INVERTER			<b>Def:</b> -
		<b>Max:</b> -		

Displays nominal rated motor power from inverter.

**Dependency:**

Value is displayed in [kW] or [hp] depending on setting for P0100 (operation for Europe / North America).

$$r0206 \text{ [hp]} = 0.75 \cdot r0206 \text{ [kW]}$$

<b>r0207[3]</b>	<b>Rated inverter current</b>	<b>Datatype:</b> Float	<b>Unit:</b> A	<b>Min:</b> -	Level <b>3</b>
	<b>P-Group:</b> INVERTER			<b>Def:</b> - <b>Max:</b> -	

Indicates the rated inverter current.

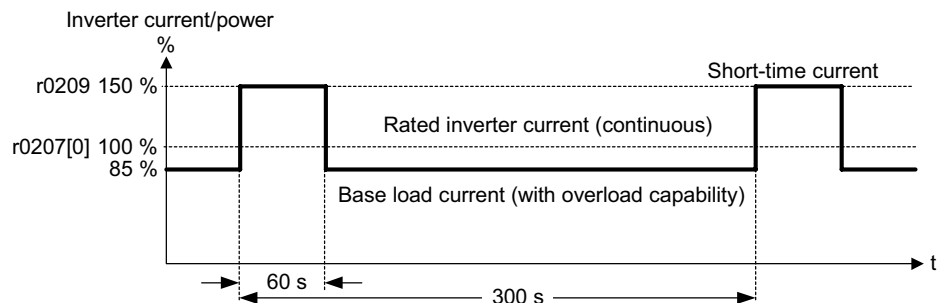
**Index:**

r0207[0] : Rated inverter current  
r0207[1] : Rated VT current  
r0207[2] : Rated CT current

**Notes:**

VT (variable torque) and CT (constant torque) specify the overload capability (CT/VT application) of the inverter. The definition of the rated as well as the overload and base load values depend on the inverter type and inverter power. The different values can be taken from the appropriate Catalog or are saved in the inverter.

The VT rated current r0207[1] or CT rated current r0207[2] represent the matching 4-pole Siemens IEC standard motor for the selected load duty cycle (refer to the diagram). Parameters r0207[1] or r0207[2] are used as default values for P0305 as a function of the CT/VT application (load duty cycle). If r0207[1] = r0207[2], then it is not possible to make a differentiation between a CT/VT application.



Overload in operation is only possible if, before the overload condition, the load current was less than the rated current. For drives, which must be able to handle overload conditions, it is first necessary to define a base load current for the required load.

If the full overload capability is used, then this is detected using an  $I^2t$  monitoring and the power module is protected as a function of parameter P0290.

The above diagram refers to the inverter current. Since the motor rated current of a matching 4-pole Siemens standard motor is smaller as the inverter current motor overheating will occur when this inverter load cycle is applied to the matching motor.

<b>r0209</b>	<b>Maximum inverter current</b>	<b>Datatype:</b> Float	<b>Unit:</b> A	<b>Min:</b> -	Level <b>3</b>
	<b>P-Group:</b> INVERTER			<b>Def:</b> - <b>Max:</b> -	

Displays maximum output current of inverter.

**Dependency:**

Parameter r0209 depends on the derating which is affected by pulse frequency P1800, ambient temperature and altitude. The data of deration is given in the OPERATING INSTRUCTION.



<b>P0290</b>	<b>Inverter overload reaction</b>	<b>Min:</b> 0	<b>Level</b> <b>3</b>	
	<b>CStat:</b> CT	<b>Datatype:</b> U16		<b>Unit:</b> -
	<b>P-Group:</b> INVERTER	<b>Active:</b> first confirm		<b>QuickComm.:</b> No
		<b>Def:</b> 0		
		<b>Max:</b> 1		

Selects reaction of inverter to an internal over-temperature.

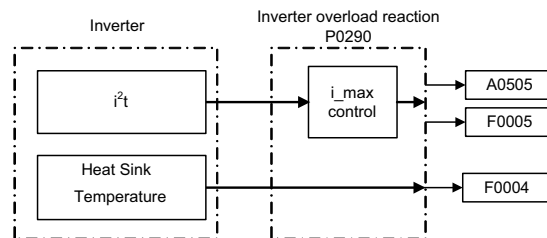
**Possible Settings:**

- 0 Reduce output frequency
- 1 Trip (F0004 / F0005)

**Dependency:**

Following physical values influence the inverter overload protection (see diagram):

- heat sink temperature
- inverter  $I^2t$



**Notice:**

P0290 = 0:

- Reduction of output frequency is only effective if the load is also reduced. This is for example valid for variable torque applications with a quadratic torque characteristic as pumps or fans.
- In settings P0290 = 0, the I-max controller will act upon the output current limit (r0067) in case of overtemperature.

A trip will always result, if the action taken does not sufficiently reduce internal temperature.

<b>P0295</b>	<b>Inverter fan off delay time</b>	<b>Min:</b> 0	<b>Level</b> <b>3</b>	
	<b>CStat:</b> CUT	<b>Datatype:</b> U16		<b>Unit:</b> s
	<b>P-Group:</b> TERMINAL	<b>Active:</b> first confirm		<b>QuickComm.:</b> No
		<b>Def:</b> 0		
		<b>Max:</b> 3600		

Defines inverter fan switch off delay time in seconds after drive has stopped.

**Note:**

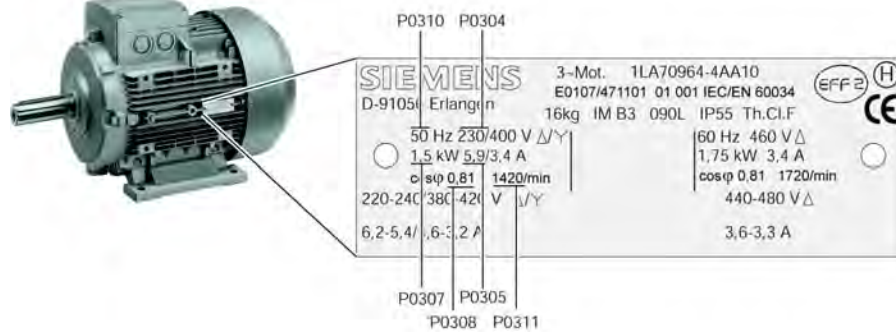
Setting to 0, inverter fan will switch off when the drive stops, that is no delay.

SINAMICS G110 FS A has no fan.

<b>P0304</b>	<b>Rated motor voltage</b>	<b>Min:</b> 10	<b>Level</b> <b>1</b>	
	<b>CStat:</b> C	<b>Datatype:</b> U16		<b>Unit:</b> V
	<b>P-Group:</b> MOTOR	<b>Active:</b> first confirm		<b>QuickComm.:</b> Yes
		<b>Def:</b> 230		
		<b>Max:</b> 2000		

Nominal motor voltage [V] from rating plate.

Following diagram shows a typical rating plate with the locations of the relevant motor data.



Line supply voltage	1 AC 230 V	3 AC 230 V	3 AC 400 V	3 AC 560 V
SINAMICS G110	X	-	-	-

**Dependency:**

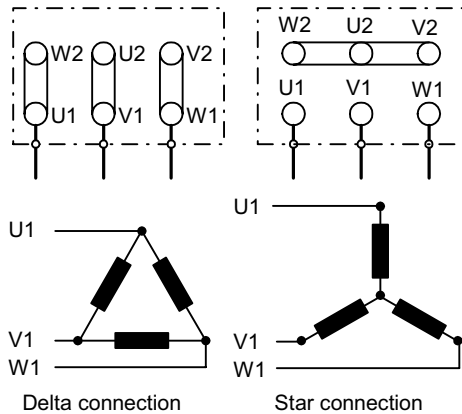
Changeable only when P0010 = 1 (quick commissioning).



**Caution:**

The input of rating plate data must correspond with the wiring of the motor (star / delta). This means, if delta wiring is used for the motor, delta rating plate data has to be entered.

**IEC Motor**



e.g.: Volts 230 V (Delta connection) / 400 V (Star connection)

**Note:**

Default value is depending on inverter type and its rating data.

<b>P0305</b>	<b>Rated motor current</b>	<b>Min:</b> 0.01	<b>Level</b> <b>1</b>	
	<b>CStat:</b> C	<b>Datatype:</b> Float		<b>Unit:</b> A
	<b>P-Group:</b> MOTOR	<b>Active:</b> first confirm		<b>QuickComm.:</b> Yes

**Def:** (x)  
**Max:** 10000.00

Nominal motor current [A] from rating plate - see diagram in P0304.

**Dependency:**

- Changeable only when P0010 = 1 (quick commissioning).

**Note:**

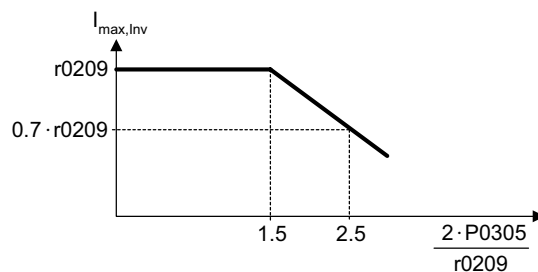
The maximum value of P0305 depends on the maximum inverter current r0209 and the motor type:

Asynchronous motor :  $P0305_{max, asyn} = 2 \cdot r0209$

It is recommended that the ratio of P0305 (rated motor current) and r0207 (rated inverter current) should not be lower than:

$$V/f: \frac{1}{8} \leq \frac{P0305}{r0207}$$

When the relation of the nominal motor current P0305 and half of the maximal inverter current (r0209) exceeds 1,5 an additional current derating is applied. This is necessary to protect the inverter from harmonic current waves.



(x) Default value is depending on inverter type and its rating data and the matching 4 pole Siemens standard motor.

<b>P0307</b>	<b>Rated motor power</b>	<b>Min:</b> 0.01	<b>Level</b> <b>1</b>	
	<b>CStat:</b> C	<b>Datatype:</b> Float		<b>Unit:</b> -
	<b>P-Group:</b> MOTOR	<b>Active:</b> first confirm		<b>QuickComm.:</b> Yes

**Def:** (x)  
**Max:** 2000.00

Nominal motor power [kW/hp] from rating plate.

**Dependency:**

- If P0100 = 1, values will be in [hp] - see diagram P0304 (rating plate).
- Changeable only when P0010 = 1 (quick commissioning).
- (x) Default value is depending on inverter type and its rating data and the matching 4 pole Siemens standard motor.

<b>P0308</b>	<b>Rated motor cosPhi</b>	<b>Min:</b> 0.000	<b>Level</b> <b>3</b>	
	<b>CStat:</b> C	<b>Datatype:</b> Float		<b>Unit:</b> -
	<b>P-Group:</b> MOTOR	<b>Active:</b> first confirm		<b>QuickComm.:</b> Yes

**Def:** 0.000  
**Max:** 1.000

Nominal motor power factor (cosPhi) from rating plate - see diagram P0304.

**Dependency:**

- Changeable only when P0010 = 1 (quick commissioning).
- Visible only when P0003 = 3.
- Applicable only if the motor power is entered in [kW]) i.e. P0100= 0 or 2  
In this case P0309 is not relevant.
- Setting 0 causes internal calculation of value.

<b>P0309</b>	<b>Rated motor efficiency</b>	<b>Min:</b> 0.0	<b>Level</b> <b>3</b>	
	<b>CStat:</b> C	<b>Datatype:</b> Float		<b>Unit:</b> %
	<b>P-Group:</b> MOTOR	<b>Active:</b> first confirm		<b>QuickComm.:</b> Yes

Nominal motor efficiency in [%] from rating plate.

**Dependency:**

- Changeable only when P0010 = 1 (quick commissioning).
- Visible only when P0003 = 3.
- Applicable only if the motor power is entered in [hp] i.e. P0100 = 1  
In this case P0308 is not relevant.
- Setting 0 causes internal calculation of value.

**Note:**

P0309 = 100 % corresponds to superconducting.

**Details:**

See diagram in P0304 (rating plate).

<b>P0310</b>	<b>Rated motor frequency</b>	<b>Min:</b> 12.00	<b>Level</b> <b>1</b>	
	<b>CStat:</b> C	<b>Datatype:</b> Float		<b>Unit:</b> Hz
	<b>P-Group:</b> MOTOR	<b>Active:</b> first confirm		<b>QuickComm.:</b> Yes

Nominal motor frequency [Hz] from rating plate.

**Dependency:**

- Changeable only when P0010 = 1 (quick commissioning).
- Pole pair number recalculated automatically if parameter is changed.

**Details:**

See diagram in P0304 (rating plate)

<b>P0311</b>	<b>Rated motor speed</b>	<b>Min:</b> 0	<b>Level</b> <b>1</b>	
	<b>CStat:</b> C	<b>Datatype:</b> U16		<b>Unit:</b> 1/min
	<b>P-Group:</b> MOTOR	<b>Active:</b> first confirm		<b>QuickComm.:</b> Yes

Nominal motor speed [rpm] from rating plate.

**Dependency:**

- Changeable only when P0010 = 1 (quick commissioning).
- Setting 0 causes internal calculation of value.
- Slip compensation in V/f control requires rated motor speed for correct operation.
- Pole pair number recalculated automatically if parameter is changed.

(x) Default value depends on the inverter type and its rating data and the matching 4 pole Siemens standard motor.

**Details:**

See diagram in P0304 (rating plate)

<b>r0330</b>	<b>Rated motor slip</b>	<b>Min:</b> -	<b>Level</b> <b>3</b>	
		<b>Datatype:</b> Float		<b>Unit:</b> %
	<b>P-Group:</b> MOTOR	<b>Active:</b> first confirm		<b>QuickComm.:</b> Yes

Displays nominal motor slip in [%] relative to P0310 (rated motor frequency) and P0311 (rated motor speed).

<b>P0335</b>	<b>Motor cooling</b>	<b>Min:</b> 0	<b>Level</b> <b>3</b>	
	<b>CStat:</b> CT	<b>Datatype:</b> U16		<b>Unit:</b> -
	<b>P-Group:</b> MOTOR	<b>Active:</b> first confirm		<b>QuickComm.:</b> Yes

Selects motor cooling system used.

**Possible Settings:**

- 0 Self-cooled: Using shaft mounted fan attached to motor
- 1 Force-cooled: Using separately powered cooling fan

<b>P0340</b>	<b>Calculation of motor parameters</b>	<b>Min:</b> 0	<b>Level</b> <b>3</b>	
	<b>CStat:</b> CT	<b>Datatype:</b> U16		<b>Unit:</b> -
	<b>P-Group:</b> MOTOR	<b>Active:</b> first confirm		<b>QuickComm.:</b> No

Calculates various motor parameters (see table below). This parameter is required during commissioning to optimize inverter performance.

**Possible Settings:**

- 0 No calculation
- 1 Complete parameterization

**Note:**

- P0340 = 1 :
- P0346 Magnetization time
  - P0347 Demagnetization time
  - P0350 Stator resistance (line-to-line)
  - P1316 Boost end frequency
  - P2000 Reference frequency

<b>P0346</b>	<b>Magnetization time</b>	<b>Min:</b> 0.000	<b>Level</b> <b>3</b>	
	<b>CStat:</b> CUT	<b>Datatype:</b> Float		<b>Unit:</b> s
	<b>P-Group:</b> MOTOR	<b>Active:</b> Immediately		<b>QuickComm.:</b> No

Sets magnetization time [s], i.e. waiting time between pulse enable and start of ramp-up. Motor magnetization builds up during this time.

Magnetization time is normally calculated automatically from the motor data and corresponds to the rotor time constant.

**Note:**

- If boost settings are higher than 100 %, magnetization time may be reduced.
- An excessive reduction of this time can result in insufficient motor magnetization.

(x) Default value depends on the inverter type and its rating data and the matching 4 pole Siemens standard motor.

<b>P0347</b>	<b>Demagnetization time</b>	<b>Min:</b> 0.000	<b>Level</b> <b>3</b>	
	<b>CStat:</b> CUT	<b>Datatype:</b> Float		<b>Unit:</b> s
	<b>P-Group:</b> MOTOR	<b>Active:</b> Immediately		<b>QuickComm.:</b> No

Changes time allowed after OFF2 / fault condition, before pulses can be re-enabled.

**Note:**

- The demagnetization time is approximately 2.5 x rotor time constant in seconds.
- Not active following a normally completed ramp-down, e.g. after OFF1, OFF3 or JOG.
- Overcurrent trips will occur if the time is decreased excessively.

(x) Default value depends on the inverter type and its rating data and the matching 4 pole Siemens standard motor.

<b>P0350</b>	<b>Stator resistance (line-to-line)</b>	<b>Min:</b> 0.00001	<b>Level</b> <b>3</b>	
	<b>CStat:</b> CUT	<b>Datatype:</b> Float		<b>Unit:</b> Ohm
	<b>P-Group:</b> MOTOR	<b>Active:</b> Immediately		<b>QuickComm.:</b> No

Stator resistance value in [Ohms] for connected motor (from line-to-line). The parameter value includes the cable resistance.

$$P0350 = 2 \cdot (R_{\text{Cable}} + R_{\text{S}})$$

There are two ways to determine the value for this parameter:

1. Calculate using
  - P0340 = 1 (data entered from rating plate) or
  - P0010 = 1, P3900 = 1,2 or 3 (end of quick commissioning).
2. Measure manually using an Ohmmeter.

**Note:**

- Since measured line-to-line, this value may appear to be higher (up to 2 times higher) than expected.
- The value entered in P0350 (stator resistance) is the one obtained by the method last used.

(x) Default value depends on the inverter type and its rating data and the matching 4 pole Siemens standard motor.

<b>P0610</b>	<b>Motor I<sup>2</sup>t reaction</b>			<b>Min:</b> 0	<b>Level</b> <b>3</b>
	<b>CStat:</b> CT	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Def:</b> 2	
	<b>P-Group:</b> MOTOR	<b>Active:</b> first confirm	<b>QuickComm.:</b> No	<b>Max:</b> 2	

Defines reaction when motor I<sup>2</sup>t reaches warning threshold.

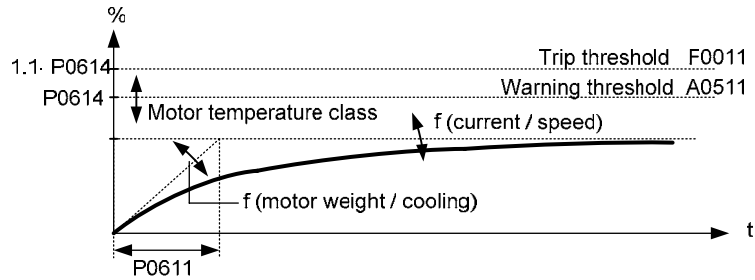
**Possible Settings:**

- 0 Warning, no reaction, no trip
- 1 Warning, I<sub>max</sub> reduction
- 2 Warning, no I<sub>max</sub> reduction, trip F0011

**Dependency:**

P0614 = Motor I<sup>2</sup>t overload warning level

$$i_{trip}^2 [\%] = i_{warn}^2 [\%] \cdot 1.1 = P0614 \cdot 1.1$$



**Note:**

P0610 = 1:

If the max. permissible current I<sub>max</sub> is reduced, this results in a lower output frequency.

The motor I<sup>2</sup>t monitoring function is used to protect the motor against overheating. The motor temperature will be dependent on many factors, including the size of the motor, the ambient temperature, the previous history of the motor's loading, and of course, the load current. (The square of the current actually determines the heating of the motor and the temperature rises with time - hence I<sup>2</sup>t).

Because most motors are cooled by fans integrated in the motor and running at the motor speed, the speed of the motor is also important. Clearly a motor running with a high current (maybe due to boost) and a low speed, will overheat more quickly than one running at 50 or 60 Hz, full load. The SINAMICS take account of these factors.

<b>P0611</b>	<b>Motor I2t time constant</b>				<b>Min:</b> 0	<b>Level</b> <b>3</b>
	<b>CStat:</b> CT	<b>Datatype:</b> U16	<b>Unit:</b> s	<b>Def:</b> 100		
	<b>P-Group:</b> MOTOR	<b>Active:</b> Immediately	<b>QuickComm.:</b> No	<b>Max:</b> 16000		

Thermal Time constant for the motor.

The time until the thermal limit of a motor is reached, is calculated via the thermal time constant. A higher value increases the time at which the motor thermal limit is reached.

The value of P0611 is estimated according to the motor data during quick commissioning or is calculated using P0340 (Calculating of the motor parameters). When the calculation of motor parameters during quick commission is complete the stored value can be replaced by the value given by the motor manufacturer.

**Example:**

For a 2 pole 1LA7063 motor the value is 8 min (see table). The value for P0611 is calculated as follows:

$$P0611 = 8 \text{ min} \cdot 60 \frac{\text{s}}{\text{min}} = 480 \text{ s}$$

For Siemens standard motors 1LA7 the thermal time constant values are given in minutes (see following table):

Type	2 pole	4 pole	6 pole	8 pole
1LA7050	13	13	-	-
1LA7053	13	13	-	-
1LA7060	8	11	-	-
1LA7063	8	13	12	-
1LA7070	8	10	12	12
1LA7073	8	10	12	12
1LA7080	8	10	12	12
1LA7083	10	10	12	12
1LA7090	5	9	12	12
1LA7096	6	11	12	14
1LA7106	8	12	12	16
1LA7107	-	12	-	16
1LA7113	14	11	13	12
1LA7130	11	10	13	10
1LA7131	11	-	-	-
1LA7133	-	10	14	10
1LA7134	-	-	16	-
1LA7163	15	19	20	12
1LA7164	15	-	-	14
1LA7166	15	19	20	14

**Dependency:**

P0611 < 99 s (I2t-calculation inactive):

To activate I2t calculation set P0611 to a value > 99 s.

**Note:**

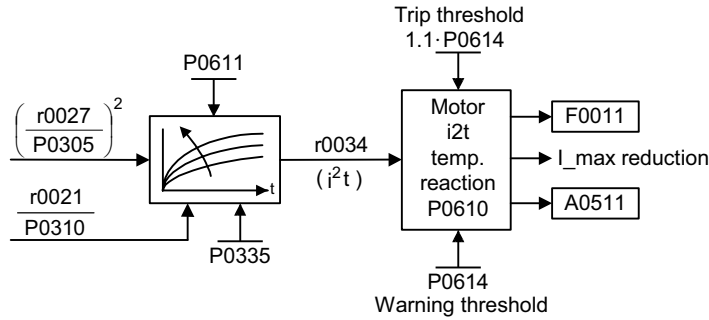
Mode of operation of I<sup>2</sup>t:

The square of the normalized motor current (measured motor current r0027 divided by the rated motor current P0305) weighted with the thermal motor time constant results in the I<sup>2</sup>t value of the motor. In addition, the output frequency (motor speed) is incorporated in the calculation to take into consideration the cooling effect of the motor fan. If parameter P0335 is changed to a force-ventilated motor, then the calculation is appropriately modified. The I<sup>2</sup>t value represents a dimension for the temperature rise / temperature of the motor.

If users do not enter parameters then a value, based on a Siemens motor is used. When required, the motor time constant can be changed using P0611, which is the same as overwriting the calculated value.

The I<sup>2</sup>t value that is obtained is displayed in r0034. If this value reaches the value defined in P0614 (default: 110%), an alarm message A0511 is output and, depending on P0610 a response is initiated or, when a shutdown threshold is reached, a fault is output.

Parameter r0034 is particularly useful to monitor if the calculated motor temperature is rising excessively.



<b>P0614</b>	<b>Motor I2t overload warning level</b>				<b>Level</b> <b>3</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> Float	<b>Unit:</b> %	<b>Min:</b> 0.0	
	<b>P-Group:</b> MOTOR	<b>Active:</b> first confirm	<b>QuickComm.:</b> No	<b>Def:</b> 110.0 <b>Max:</b> 400.0	

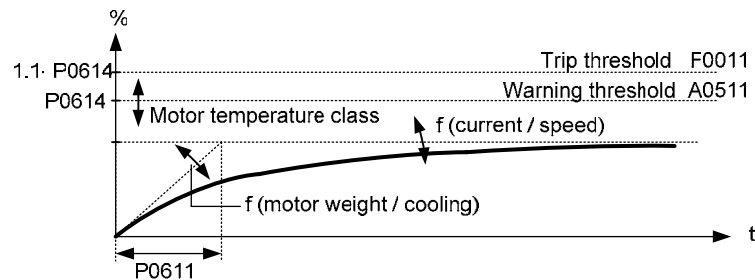
Defines the [%] value at which alarm A0511 (motor overtemperature) is generated.

The motor temperature will be dependent on many factors, including the size of the motor, the ambient temperature, the previous history of the loading of the motor, and of course, the load current. (The square of the current actually determines the heating of the motor and the temperature rises with time - hence I<sup>2</sup>t). A motor-I<sup>2</sup>t-value of P0614 means that the motor has reached its maximum permissible operating temperature. The actual I<sup>2</sup>t-value is displayed in parameter r0034.

**Dependency:**

A motor over-temperature trip (F0011) is produced at 110 % of this level.

$$i^2t_{\text{trip}} [\%] = i^2t_{\text{warn}} [\%] \cdot 1.1 = P0614 \cdot 1.1$$



<b>P0640</b>	<b>Motor overload factor [%]</b>				<b>Level</b> <b>3</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> Float	<b>Unit:</b> %	<b>Min:</b> 10.0	
	<b>P-Group:</b> MOTOR	<b>Active:</b> Immediately	<b>QuickComm.:</b> Yes	<b>Def:</b> 150.0 <b>Max:</b> 400.0	

Defines motor overload current limit in [%] relative to P0305 (rated motor current).

**Dependency:**

Limited to maximum inverter current or to 400 % of rated motor current (P0305), whichever is the lower.

$$P0640_{\text{max}} = \frac{\min(r0209, 4 \cdot P0305)}{P0305} \cdot 100$$



<b>P0700</b>	<b>Selection of command source</b>				<b>Min:</b> 0	<b>Level</b> <b>1</b>
	<b>CStat:</b> CT	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Def:</b> 2		
	<b>P-Group:</b> COMMANDS	<b>Active:</b> first confirm	<b>QuickComm.:</b> Yes	<b>Max:</b> 5		

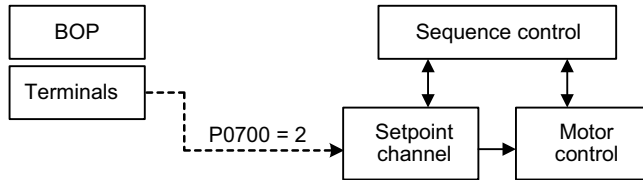
Selects digital command source.

**Possible Settings:**

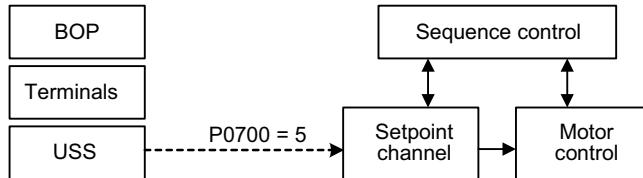
- 0 Factory default setting
- 1 BOP (keypad)
- 2 Terminal
- 5 USS

**Example:**

**SINAMICS G110 CPM110 AIN (Default: P0700 = 2)**



**SINAMICS G110 CPM110 USS (Default: P0700 = 5)**



**Dependency:**

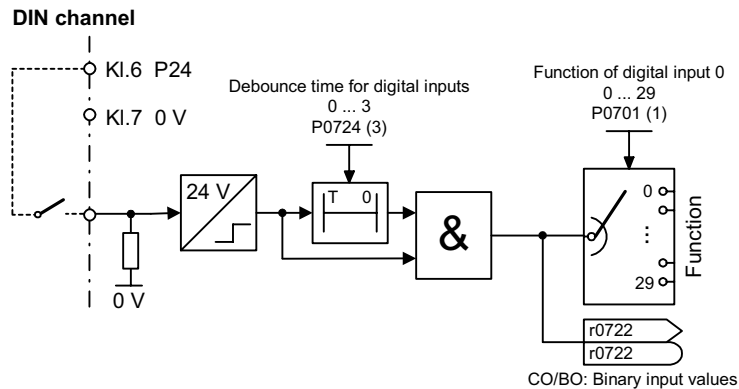
Parameter P0719 has higher priority than P0700.  
 Changing parameter P0700 resets functional settings of the digital inputs (P0701, ...) to default. After changing the settings of the digital inputs they must be checked.

**Note:**

The start and direction signals ON / OFF / REV to be submitted via USS bus (P0700=5) are only possible in Siemens standard control mode P0727=0  
 Note for the USS variant:  
 A combination of two different command sources (USS P0700=5 and digital inputs P0701 – P0703) will be possible when using P0727 control methods.

<b>P0701</b>	<b>Function of digital input 0</b>				<b>Min:</b> 0	<b>Level</b> <b>2</b>
	<b>CStat:</b> CT	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Def:</b> 1		
	<b>P-Group:</b> COMMANDS	<b>Active:</b> first confirm	<b>QuickComm.:</b> No	<b>Max:</b> 29		

Selects function of digital input 0.



**Possible Settings:**

- 0 Digital input disabled
- 1 ON/OFF1
- 2 ON reverse /OFF1
- 3 OFF2 - coast to standstill
- 4 OFF3 - quick ramp-down
- 9 Fault acknowledge
- 10 JOG right
- 11 JOG left
- 12 Reverse
- 13 MOP up (increase frequency)
- 14 MOP down (decrease frequency)
- 15 Fixed frequency (Direct selection)
- 16 Fixed frequency (Direct selection + ON)
- 21 Local/Remote
- 25 DC brake enable
- 29 External trip

**Dependency:**

See P0727 for redefinition of settings 1, 2, 12.

Following settings of parameter P0701 inclusive remain effective and are not affected by the settings of P0719:

- OFF2 3
- OFF3 4
- Fault acknowledge 9
- Fixed setpoint (direct selection) 15
- Local/Remote 21
- External trip 29

**Note:**

"ON/OFF1" can only be selected for one digital input (e.g. P0700 = 2 and P0701 = 1). Configuring DIN1 with P0702 = 1 will disable DIN0 by setting P0701 = 0. "ON/OFF1" on a digital input can be combined with "ON reverse/OFF1" on another digital input. Only the first activated digital input serves as a command source.

Different sources of "OFF2", "OFF3" are independently selectable. For example, "OFF2" from digital input or from BOP or from USS can be issued at the same time.

**Details:**

- JOG ==> see parameter P1058
- MOP ==> see parameter r1050
- Fixed frequency ==> see parameter P1001
- DC brake ==> see parameter P1232

<b>P0702</b>	<b>Function of digital input 1</b>				<b>Min:</b> 0	<b>Level</b> <b>2</b>
	<b>CStat:</b> CT	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Def:</b> 12		
	<b>P-Group:</b> COMMANDS	<b>Active:</b> first confirm	<b>QuickComm.:</b> No	<b>Max:</b> 29		

Selects function of digital input 1.

**Possible Settings:**

- 0 Digital input disabled
- 1 ON/OFF1
- 2 ON reverse /OFF1
- 3 OFF2 - coast to standstill
- 4 OFF3 - quick ramp-down
- 9 Fault acknowledge
- 10 JOG right
- 11 JOG left
- 12 Reverse
- 13 MOP up (increase frequency)
- 14 MOP down (decrease frequency)
- 15 Fixed frequency (Direct selection)
- 16 Fixed frequency (Direct selection + ON)
- 21 Local / Remote
- 25 DC brake enable
- 29 External trip

**Details:**

See P0701 (function of digital input0).

See P0727 for redefinition of settings 1, 2, 12

<b>P0703</b>	<b>Function of digital input 2</b>				<b>Min:</b> 0	<b>Level</b> <b>2</b>
	<b>CStat:</b> CT	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Def:</b> 9		
	<b>P-Group:</b> COMMANDS	<b>Active:</b> first confirm	<b>QuickComm.:</b> No	<b>Max:</b> 29		

Selects function of digital input 2.

**Possible Settings:**

- 0 Digital input disabled
- 1 ON/OFF1
- 2 ON reverse /OFF1
- 3 OFF2 - coast to standstill
- 4 OFF3 - quick ramp-down
- 9 Fault acknowledge
- 10 JOG right
- 11 JOG left
- 12 Reverse
- 13 MOP up (increase frequency)
- 14 MOP down (decrease frequency)
- 15 Fixed frequency (Direct selection)
- 16 Fixed frequency (Direct selection + ON)
- 21 Local / Remote
- 25 DC brake enable
- 29 External trip

**Details:**

See P0701 (function of digital input 0).

See P0727 for redefinition of settings 1, 2, 12

<b>P0704</b>	<b>Function of digital input 3</b>				<b>Min:</b> 0	<b>Level</b> <b>2</b>
	<b>CStat:</b> CT	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Def:</b> 0		
	<b>P-Group:</b> COMMANDS	<b>Active:</b> first confirm	<b>QuickComm.:</b> No	<b>Max:</b> 29		

Selects function of digital input 3 (via analog input).

**Possible Settings:**

- 0 Digital input disabled
- 1 ON/OFF1
- 2 ON reverse /OFF1
- 3 OFF2 - coast to standstill
- 4 OFF3 - quick ramp-down
- 9 Fault acknowledge
- 10 JOG right
- 11 JOG left
- 12 Reverse
- 13 MOP up (increase freq.)
- 14 MOP down (decrease freq.)
- 21 Local / Remote
- 25 DC brake enable
- 29 External trip

**Details:**

See P0701 (function of digital input 0).

See P0727 for redefinition of settings 1, 2, 12

<b>P0719[2]</b>	<b>Selection of cmd. &amp; freq. setp.</b>			<b>Min:</b> 0	<b>Level</b> <b>3</b>
	<b>CStat:</b> CT	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Def:</b> 0	
	<b>P-Group:</b> COMMANDS	<b>Active:</b> first confirm	<b>QuickComm.:</b> No	<b>Max:</b> 55	

Central switch to select control command source for inverter.

**Possible Settings:**

0	Cmd = P0700	Setpoint = P1000
1	Cmd = P0700	Setpoint = MOP setpoint
2	Cmd = P0700	Setpoint = Analog setpoint
3	Cmd = P0700	Setpoint = Fixed frequency
5	Cmd = P0700	Setpoint = USS
10	Cmd = BOP	Setpoint = P1000
11	Cmd = BOP	Setpoint = MOP setpoint
12	Cmd = BOP	Setpoint = Analog setpoint
13	Cmd = BOP	Setpoint = Fixed frequency
15	Cmd = BOP	Setpoint = USS
50	Cmd = USS	Setpoint = P1000
51	Cmd = USS	Setpoint = MOP setpoint
52	Cmd = USS	Setpoint = Analog setpoint
53	Cmd = USS	Setpoint = Fixed frequency
55	Cmd = USS	Setpoint = USS

**Index:**

P0719[0] : 1st Control source (Remote)  
P0719[1] : 2nd Control source (Local)

**Dependency:**

P0719 has higher priority than P0700 and P1000.

**Note:**

Command and setpoint sources can be changed independently.

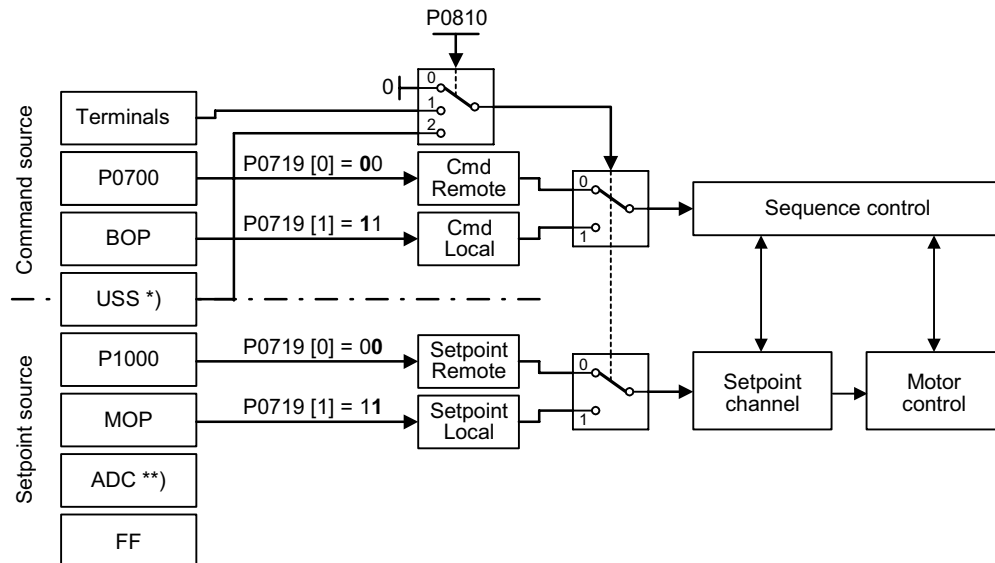
The tens digit chooses the command source and the units digit chooses the setpoint source.

The two indices of this parameter are used for local/remote switching. The local/remote signal switches between these settings.

The default setting is 0 for the first index (i.e. normal parameterization is active).

The second index is for control via BOP (i.e. activating the local/remote signal will then switch to BOP).

Example:



\*) SINAMICS G110 CPM110 USS only

\*\*\*) SINAMICS G110 CPM110 AIN only

Particularly useful when e.g. changing command source temporarily from P0700 = 2. Functional setting of digital inputs is not reset to default.

<b>r0722</b>	<b>CO/BO: Binary input values</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> -	Level <b>3</b>
	<b>P-Group:</b> COMMANDS			<b>Def:</b> - <b>Max:</b> -	

Displays status of digital inputs.

**Bitfields:**

Bit00	Digital input 0	0	OFF	1	ON
Bit01	Digital input 1	0	OFF	1	ON
Bit02	Digital input 2	0	OFF	1	ON
Bit03	Digital input 3 (via ADC)	0	OFF	1	ON

**Note:**

Segment is lit when signal is active.

<b>P0724</b>	<b>Debounce time for digital inputs</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> 0	Level <b>3</b>
	<b>CStat:</b> CT	<b>Active:</b> Immediately	<b>QuickComm.:</b> No	<b>Def:</b> 3 <b>Max:</b> 3	

Defines debounce time (filtering time) used for digital inputs.

**Possible Settings:**

- 0 No debounce time
- 1 2.5 ms debounce time
- 2 8.2 ms debounce time
- 3 12.3 ms debounce time

<b>P0727</b>	<b>2-wire / 3-wire control method</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> 0	Level <b>2</b>
	<b>CStat:</b> CT	<b>Active:</b> first confirm	<b>QuickComm.:</b> No	<b>Def:</b> 0 <b>Max:</b> 3	

Determines the control method using the terminals

**Possible Settings:**

- 0 Siemens Standard (Start / Direction)
- 1 2-wire (FWD / REV)
- 2 3-wire (FWD P / REV P)
- 3 3-wire (Start P / Direction)

“P” denotes “Pulse”; “FWD” denotes “FORWARD”; “REV” denotes “REVERSE”

When any of the control functions are selected using P0727, the setting for the digital inputs (P0701 to P0704) are redefined as follows:

Redefined Digital Inputs

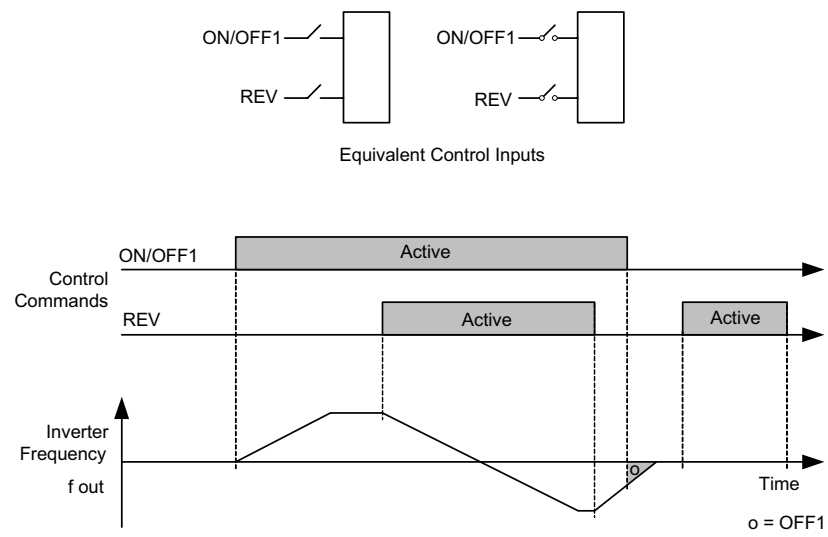
Settings P0701 – P0704	P0727=0 (Siemens standard control)	P0727=1 (2-wire control)	P0727=2 (3-wire control)	P0727=3 (3-wire control)
1	ON/OFF1	ON_FWD	STOP	ON_PULSE
2	ON_REV/OFF1	ON_REV	FWDP	OFF1/HOLD
12	REV	REV	REVP	REV

**Note:**

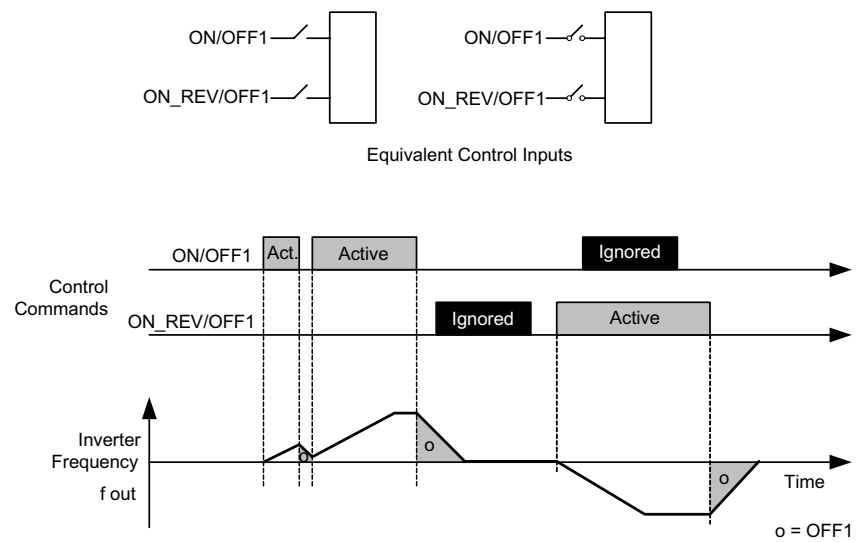
Regarding the use of fixed frequencies see P1000 and P1001.

The function of the different control methods is described as follows:

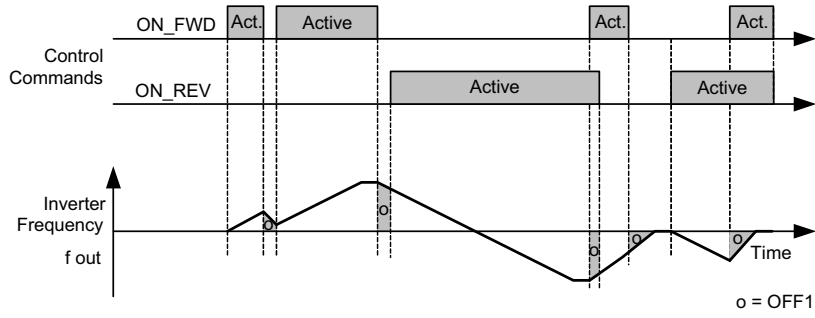
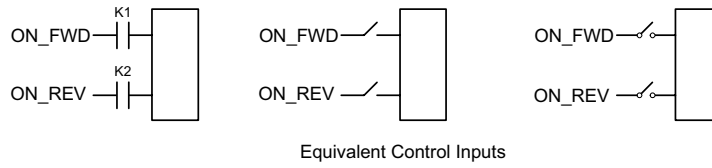
**Siemens standard control using ON/OFF1 and REV**



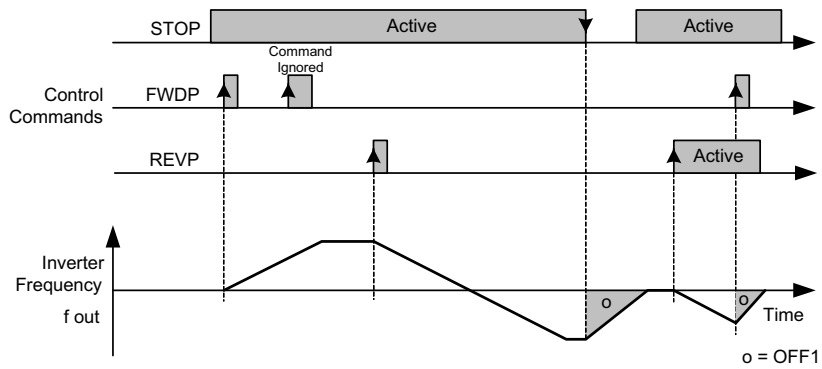
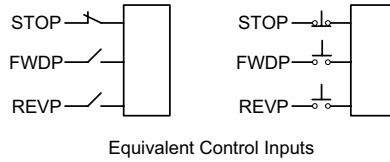
**Siemens standard control using ON/OFF1 and ON\_REV/OFF1**



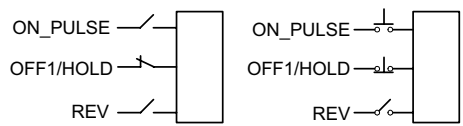
**2-wire control using ON\_FWD and ON\_REV**



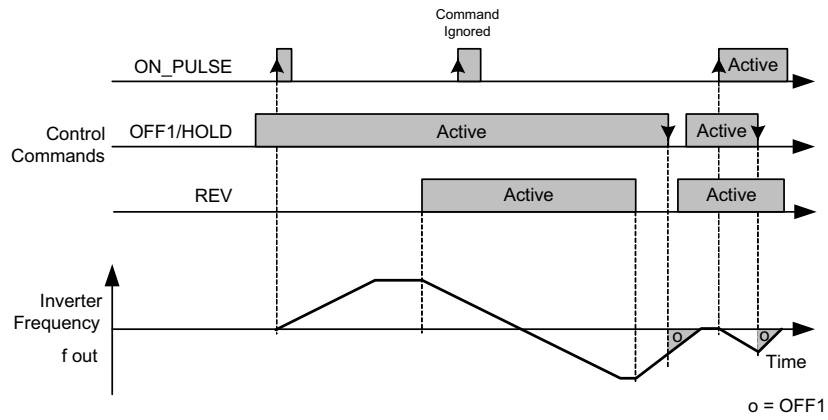
**3-wire control using FWDP, REVP and STOP**



3-wire control using ON\_PULSE, OFF1/HOLD and REV



Equivalent Control Inputs

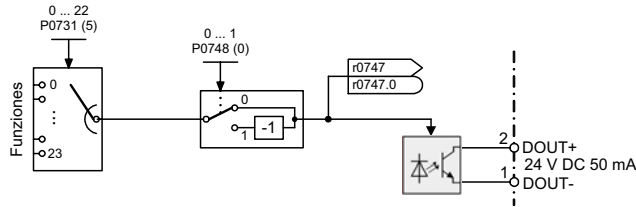




<b>P0731</b>	<b>Function of digital output 0</b>	<b>Min:</b> 0	<b>Level</b> <b>3</b>	
	<b>CStat:</b> CUT	<b>Datatype:</b> U16		<b>Unit:</b> -
	<b>P-Group:</b> COMMANDS	<b>Active:</b> first confirm		<b>QuickComm.:</b> No
		<b>Def:</b> 5		
		<b>Max:</b> 23		

Defines source of digital output 0.

**Canale DOUT**



**Possible Settings:**

Status of Digital Output at logically active signal (0 = open 1 = closed)			
Possible settings		Active	Status
0	Not Active	----	0 (always)
1	Active	----	1 (always)
2	Drive ready	High	1
3	Drive ready to run	High	1
4	Drive running	High	1
5	Drive fault active	High	0
6	OFF2 active	Low	0
7	OFF3 active	Low	0
8	Switch on inhibit active	High	1
9	Drive warning active	High	1
10	Deviation between $f_{set}$ and $f_{act}$ (r0021) < 3 Hz	High	1
11	PZD control (P700=5)	High	1
12	Act. freq $\geq$ P1082 ( $f_{max}$ )	High	1
13	Warning: Motor current limit	High	0
14	Motor holding brake active (means: the brake is open)	High	1
15	Motor overload	High	0
16	Motor running direction right	High	1
17	Inverter overload	High	0
18	DC brake active	High	1
19	Act. freq > P2167	High	1
20	Act. freq $\leq$ P1080 ( $f_{min}$ )	High	0
21	Act. freq $\geq$ setpoint	High	1
22	Ramping finish	High	1
23	Vdc_act r0026 > P2172	High	1

**Note:**

Output of fault bit 52.3 is inverted on digital output.

**Details:**

- Monitor functions ==> see parameter r0052, r0053
- Motor holding brake ==> see parameter P1215
- DC-Brake ==> see parameter P1232, P1233, P1234

<b>r0747</b>	<b>CO/BO: State of digital outputs</b>	<b>Min:</b> -	<b>Level</b> <b>3</b>	
		<b>Datatype:</b> U16		<b>Unit:</b> -
	<b>P-Group:</b> COMMANDS			<b>Def:</b> -
		<b>Max:</b> -		

Displays status of digital outputs (also includes inversion of digital outputs via P0748).

**Bitfields:**

Bit00 Digital output 0 energized 0 NO 1 YES

**Dependency:**

- Bit 0 = 0 :  
Optocoupler contacts open
- Bit 0 = 1 :  
Optocoupler contacts closed

<b>P0748</b>	<b>Invert digital outputs</b>			<b>Min:</b> 0	<b>Level</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Def:</b> 0	<b>3</b>
	<b>P-Group:</b> COMMANDS	<b>Active:</b> first confirm	<b>QuickComm.:</b> No	<b>Max:</b> 1	

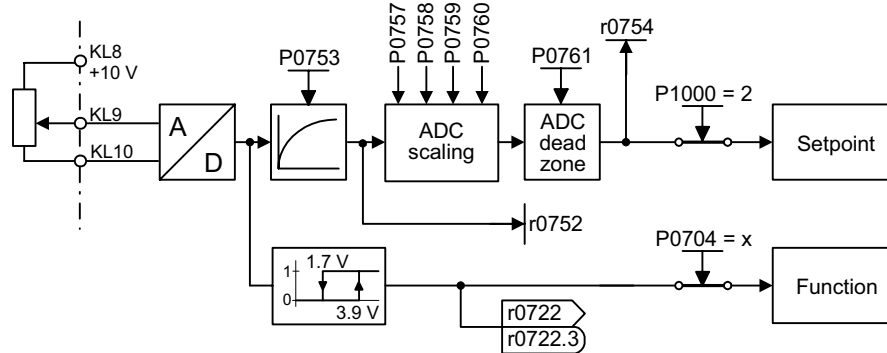
Defines high and low states of relay for a given function.

**Bitfields:**

Bit00 Invert digital output 0 0 NO 1 YES

<b>r0752</b>	<b>Act. input of ADC</b>			<b>Min:</b> -	<b>Level</b>
		<b>Datatype:</b> Float	<b>Unit:</b> V	<b>Def:</b> -	<b>3</b>
	<b>P-Group:</b> TERMINAL			<b>Max:</b> -	

Displays smoothed analog input value in volts before the characteristic block.

**ADC channel**

<b>P0753</b>	<b>Smooth time ADC</b>			<b>Min:</b> 0	<b>Level</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> U16	<b>Unit:</b> ms	<b>Def:</b> 3	<b>3</b>
	<b>P-Group:</b> TERMINAL	<b>Active:</b> first confirm	<b>QuickComm.:</b> No	<b>Max:</b> 10000	

Defines filter time (PT1 filter) in [ms] for analog input.

**Note:**

Increasing this time (smooth) reduces jitter but slows down response to the analog input.  
Only when 5 times of P0753 have been passed then approx. 100% of the setpoint will be reached.  
P0753 = 0 : No filtering

<b>r0754</b>	<b>Act. ADC value after scaling [%]</b>			<b>Min:</b> -	<b>Level</b>
		<b>Datatype:</b> Float	<b>Unit:</b> %	<b>Def:</b> -	<b>2</b>
	<b>P-Group:</b> TERMINAL			<b>Max:</b> -	

Shows smoothed value of analog input in [%] after scaling block.

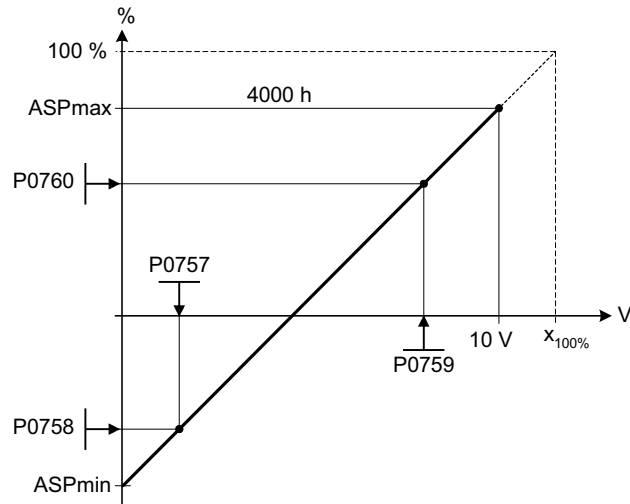
**Dependency:**

P0757 to P0760 define range (ADC scaling).

<b>P0757</b>	<b>Value x1 of ADC scaling</b>				<b>Min:</b> 0	<b>Level 3</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> Float	<b>Unit:</b> V	<b>Def:</b> 0		
	<b>P-Group:</b> TERMINAL	<b>Active:</b> first confirm	<b>QuickComm.:</b> No	<b>Max:</b> 10		

Parameters P0757 - P0760 configure the input scaling as shown in the diagram:

**P0761 = 0**



Where:

- Analog setpoints represent a [%] of the normalized frequency in P2000.
- Analog setpoints may be larger than 100 %.
- ASPmax represents highest analog setpoint (this may be at 10 V).
- ASPmin represents lowest analog setpoint (this may be at 0 V).
- Default values provide a scaling of 0 V = 0 %, and 10 V = 100 %.

**Note:**

The ADC-linear characteristic is described by 4 coordinates, based on a two-point equation:

$$\frac{y - P0758}{x - P0757} = \frac{P0760 - P0758}{P0759 - P0757}$$

For calculations the point-gradient form (offset and gradient) is more advantageous:

$$y = m \cdot x + y_0$$

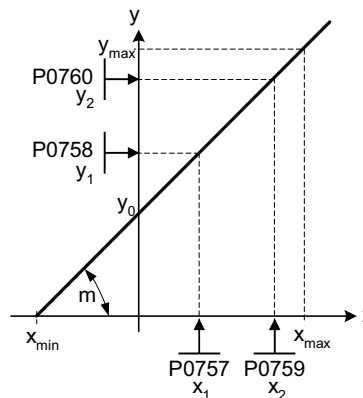
The transformation between these two forms is given by:

$$m = \frac{P0760 - P0758}{P0759 - P0757} \quad y_0 = \frac{P0758 \cdot P0759 - P0757 \cdot P0760}{P0759 - P0757}$$

For scaling of the input the value of y\_max and x\_min has to be determined. This is done by the following equations:

$$x_{min} = \frac{P0760 \cdot P0757 - P0758 \cdot P0759}{P0760 - P0758}$$

$$y_{max} = (x_{max} - x_{min}) \cdot \frac{P0760 - P0758}{P0759 - P0757}$$



**Notice:**

The value x2 of ADC scaling P0759 must be greater than the value x1 of ADC scaling P0757.

<b>P0758</b>	<b>Value y1 of ADC scaling</b>	<b>Min:</b> -99999.9	<b>Level</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> Float	<b>Unit:</b> %
	<b>P-Group:</b> TERMINAL	<b>Active:</b> first confirm	<b>QuickComm.:</b> No

Sets value of Y1 in [%] as described in P0757 (ADC scaling)

**Dependency:**

Affects P2000 (reference frequency).

<b>P0759</b>	<b>Value x2 of ADC scaling</b>	<b>Min:</b> 0	<b>Level</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> Float	<b>Unit:</b> V
	<b>P-Group:</b> TERMINAL	<b>Active:</b> first confirm	<b>QuickComm.:</b> No

Sets value of X2 as described in P0757 (ADC scaling).

**Notice:**

The value x2 of ADC scaling P0759 must be greater than the value x1 of ADC scaling P0757.

<b>P0760</b>	<b>Value y2 of ADC scaling</b>	<b>Min:</b> -99999.9	<b>Level</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> Float	<b>Unit:</b> %
	<b>P-Group:</b> TERMINAL	<b>Active:</b> first confirm	<b>QuickComm.:</b> No

Sets value of Y2 in [%] as described in P0757 (ADC scaling).

**Dependency:**

Affects P2000 (reference frequency).

<b>P0761</b>	<b>Width of ADC deadband</b>	<b>Min:</b> 0	<b>Level</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> Float	<b>Unit:</b> V
	<b>P-Group:</b> TERMINAL	<b>Active:</b> first confirm	<b>QuickComm.:</b> No

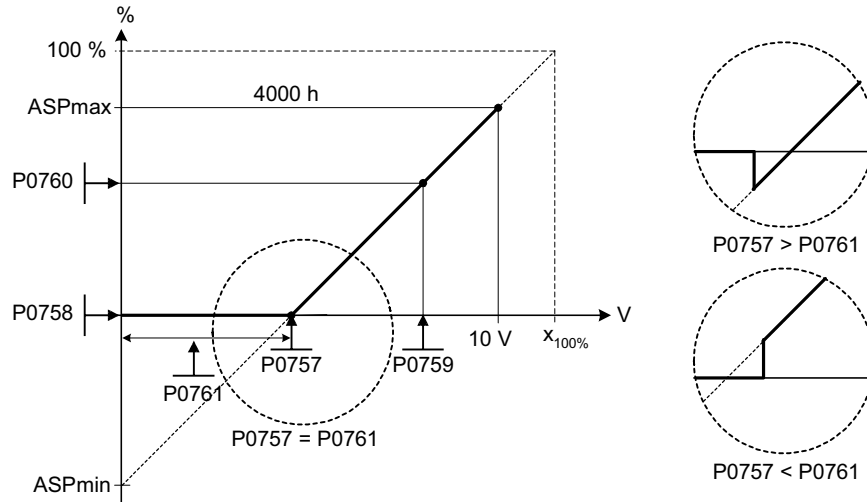
Defines width of deadband on analog input. The diagrams below explain its use.

**Example:**

The below example produces a 2 to 10 V, 0 to 50 Hz analog input (ADC value 2 to 10 V, 0 to 50 Hz):

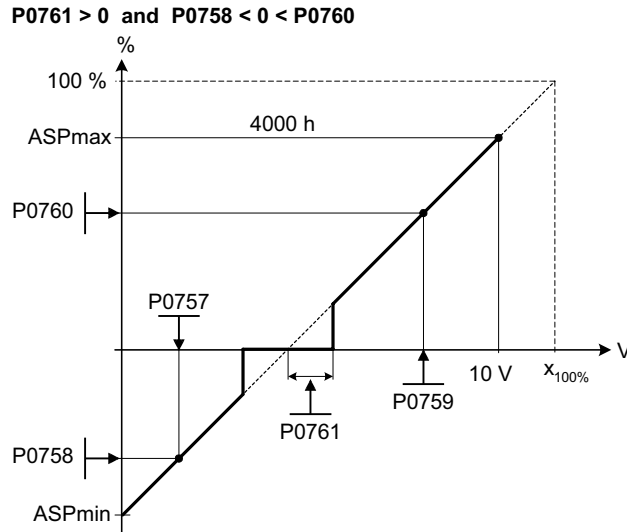
- P2000 = 50 Hz
- P0759 = 8 V    P0760 = 75 %
- P0757 = 2 V    P0758 = 0 %
- P0761 = 2 V

**P0761 > 0 and (0 < P0758 < P0760 or 0 > P0758 > P0760)**



The below example produces a 0 to 10 V analog input (-50 to +50 Hz) with center zero and a "holding point" 0.2 V wide (0.1 V to each side of center, ADC value 0 to 10 V, -50 to +50 Hz):

- P2000 = 50 Hz
- P0759 = 8 V    P0760 = 75 %
- P0757 = 2 V    P0758 = -75 %
- P0761 = 0.1 V



**Note:**

P0761[x] = 0 : No deadband active.

Deadband starts from 0 V to value of P0761, if both values of P0758 and P0760 (y coordinates of ADC scaling) are positive or negative respectively. However, deadband is active in both directions from point of intersection (x axis with ADC scaling curve), if sign of P0758 and P0760 are opposite.

Min. frequency P1080 should be zero when using center zero setup. There is no hysteresis at the end of the deadband.

<b>P0802</b>	<b>Transfer data to BOP</b>	<b>Min:</b> 0	<b>Level</b> <b>3</b>	
	<b>CStat:</b> C	<b>Datatype:</b> U16		<b>Unit:</b> -
	<b>P-Group:</b> PAR_RESET	<b>Active:</b> first confirm		<b>QuickComm.:</b> No

Transfers values from drive to BOP when set to 1. Parameter P0010 must be set to 30 for this to be possible.

**Possible Settings:**

- 0 Disabled
- 1 Start transfer

**Note:**

Parameter is automatically reset to 0 (default) after transfer. P0010 will be reset to 0 on successful completion.

<b>P0803</b>	<b>Transfer data from BOP</b>	<b>Min:</b> 0	<b>Level</b> <b>3</b>	
	<b>CStat:</b> C	<b>Datatype:</b> U16		<b>Unit:</b> -
	<b>P-Group:</b> PAR_RESET	<b>Active:</b> first confirm		<b>QuickComm.:</b> No

Transfers values from BOP to drive when set to 1. Parameter P0010 must be set to 30 for this to be possible.

**Possible Settings:**

- 0 Disabled
- 1 Start transfer

**Note:**

Parameter is automatically reset to 0 (default) after transfer. P0010 will be reset to 0 on successful completion.

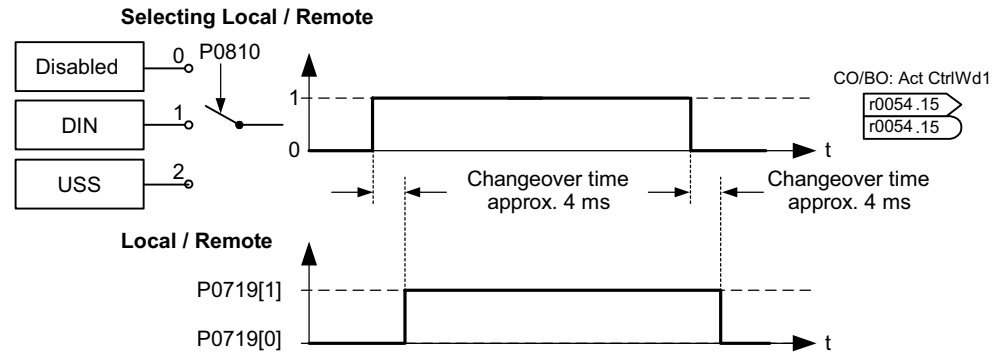
<b>P0810</b>	<b>Source of Local / Remote</b>				<b>Min:</b> 0	<b>Level</b> <b>3</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Def:</b> 0		
	<b>P-Group:</b> COMMANDS	<b>Active:</b> first confirm	<b>QuickComm.:</b> No	<b>Max:</b> 2		

Source of Local / Remote.

**Possible Settings:**

- 0 Disabled
- 1 DIN
- 2 USS

**Example:**



**Dependency:**

The following dependencies exist by use of the Local / Remote functionality:

- 1) If Local / Remote is selected via DIN the following parameters have to set:
  - P0810 = 1
  - One of P0701 to P0704 = 21
- 2) If P0810 is changed from 1 to 0 or 2, the parameter P0701 to P0704 = 21 are reset to 0.
- 3) If P0701 to P0704 are changed to 21, parameter P0810 is set to 1 automatically.
- 4) If P0701 to P0704 are changed from 21 to any value, P0810 is reset to 0.

<b>P0927</b>	<b>Parameter changeable via</b>				<b>Min:</b> 0	<b>Level</b> <b>3</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Def:</b> 15		
	<b>P-Group:</b> COMM	<b>Active:</b> first confirm	<b>QuickComm.:</b> No	<b>Max:</b> 15		

Specifies the interfaces which can be used to change parameters.

This parameter allows the user to easily protect the inverter from unauthorized modification of parameters. Annotation: Parameter P0927 is not password protected.

**Bitfields:**

Bit00	Not used	0	NO	1	YES
Bit01	BOP	0	NO	1	YES
Bit02	Not used	0	NO	1	YES
Bit03	USS	0	NO	1	YES

**Example:**

Bits 0, 1, 2 and 3 set:

The default setting allows parameters to be changed via any interface. If all bits are set, the parameter is displayed on BOP as follows:

BOP: P0927

Bits 0, 1, 2 and 3 reset:

This setting allows no parameters to be modified via any interface with the exception of P0003 and P0927. If all bits are reset, the parameter is displayed on BOP as follows:

BOP: P0927

**Details:**

The 7-segment display of the bit-parameters (binary parameters) is explained in the Introduction of the Parameter List.

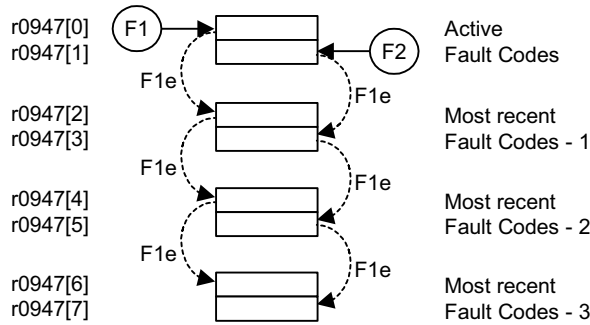
<b>r0947[8]</b>	<b>Last fault code</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> - <b>Def:</b> - <b>Max:</b> -	<b>Level</b> <b>2</b>
	<b>P-Group:</b> ALARMS				

Displays fault history according to the diagram below

where:

- "F1" is the first active fault (not yet acknowledged).
- "F2" is the second active fault (not yet acknowledged).
- "F1e" is the occurrence of the fault acknowledgement for F1 & F2.

This moves the value in the 2 indices down to the next pair of indices, where they are stored. Indices 0 & 1 contain the active faults. When faults are acknowledged, indices 0 & 1 are reset to 0.



**Index:**

- r0947[0] : Recent fault trip --, fault 1
- r0947[1] : Recent fault trip --, fault 2
- r0947[2] : Recent fault trip -1, fault 3
- r0947[3] : Recent fault trip -1, fault 4
- r0947[4] : Recent fault trip -2, fault 5
- r0947[5] : Recent fault trip -2, fault 6
- r0947[6] : Recent fault trip -3, fault 7
- r0947[7] : Recent fault trip -3, fault 8

**Example:**

If the inverter trips on undervoltage and then receives an external trip before the undervoltage is acknowledged, you will obtain:

- r0947[0] = 3 Undervoltage (F0003)
- r0947[1] = 85 External trip (F0085)

Whenever a fault in index 0 is acknowledged (F1e), the fault history shifts as indicated in the diagram above.

**Dependency:**

Index 1 used only if second fault occurs before first fault is acknowledged.

**Details:**

See "Faults and Warnings"

<b>r0949[8]</b>	<b>Fault value</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> - <b>Def:</b> - <b>Max:</b> -	<b>Level</b> <b>3</b>
	<b>P-Group:</b> ALARMS				

Displays drive fault values. It is for service purposes and indicate the type of fault reported. The values are listed in the code where faults are reported.

**Index:**

- r0949[0] : Recent fault trip --, fault value 1
- r0949[1] : Recent fault trip --, fault value 2
- r0949[2] : Recent fault trip -1, fault value 3
- r0949[3] : Recent fault trip -1, fault value 4
- r0949[4] : Recent fault trip -2, fault value 5
- r0949[5] : Recent fault trip -2, fault value 6
- r0949[6] : Recent fault trip -3, fault value 7
- r0949[7] : Recent fault trip -3, fault value 8

**Note:**

Detailed fault values are shown in the list "Fault Messages"

<b>r0964[7]</b>	<b>Firmware version data</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> - <b>Def:</b> - <b>Max:</b> -	<b>Level</b> <b>3</b>
<b>P-Group:</b> COMM					

Firmware version data.

**Index:**

r0964[0] : Company (Siemens = 42)  
 r0964[1] : Product type  
 r0964[2] : Firmware version  
 r0964[3] : Firmware date (year)  
 r0964[4] : Firmware date (day/month)  
 r0964[5] : Number of drive objects  
 r0964[6] : Firmware version (patch)

**Example:**

No.	Value	Meaning
r0964[0]	42	SIEMENS
r0964[1]	1001	MICROMASTER 420
	1002	MICROMASTER 440
	1003	MICRO- / COMBIMASTER 411
	1004	MICROMASTER 410
	1005	reserved
	1006	MICROMASTER 440 PX
	1007	MICROMASTER 430
	5301	SINAMICS G110
r0964[2]	105	Firmware V1.05.cc.dd.
r0964[3]	2001	27.10.2001
r0964[4]	2710	
r0964[5]	1	Drive objects
r0964[6]	200	Firmware Vaa.bb.02.00

<b>P0970</b>	<b>Factory reset</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> 0 <b>Def:</b> 0 <b>Max:</b> 1	<b>Level</b> <b>1</b>
<b>CStat:</b> C					
<b>P-Group:</b> PAR_RESET					
<b>Active:</b> first confirm					
<b>QuickComm.:</b> No					

P0970 = 1 resets all parameters to their default values.

**Possible Settings:**

0 Disabled  
 1 Parameter reset

**Dependency:**

First set P0010 = 30 (factory settings).

Stop drive (i.e. disable all pulses) before you can reset parameters to default values.

**Note:**

The following parameters retain their values after a factory reset:

- P0014 Store mode
- P0100 Europe / North America
- P2010 USS baud rate
- P2011 USS address



<b>P0971</b>	<b>Transfer data from RAM to EEPROM</b>	<b>Min:</b> 0	<b>Level</b> <b>3</b>	
	<b>CStat:</b> CUT	<b>Datatype:</b> U16		<b>Unit:</b> -
	<b>P-Group:</b> COMM	<b>Active:</b> first confirm		<b>QuickComm.:</b> No
		<b>Def:</b> 0		
		<b>Max:</b> 1		

Transfers values from RAM to EEPROM when set to 1.

**Possible Settings:**

- 0 Disabled
- 1 Start transfer

**Note:**

All values in RAM are transferred to EEPROM.

Parameter is automatically reset to 0 (default) after successful transfer.

The storage from RAM to EEPROM is accomplished via P0971. The communications are reset, if the transfer was successful. During the reset process communications will be interrupted. This creates the following conditions:

- PLC (e.g. SIMATIC S7) enters Stop mode
- Starter automatically recovers communications once they are re-established.
- BOP displays "busy"

After completion of the transfer process, the communication between the inverter and the PC-tools (e.g. Starter) or BOP is automatically re-established.

<b>P1000</b>	<b>Selection of frequency setpoint</b>	<b>Min:</b> 0	<b>Level</b> <b>1</b>	
	<b>CStat:</b> CT	<b>Datatype:</b> U16		<b>Unit:</b> -
	<b>P-Group:</b> SETPOINT	<b>Active:</b> first confirm		<b>QuickComm.:</b> Yes
		<b>Def:</b> 2		
		<b>Max:</b> 5		

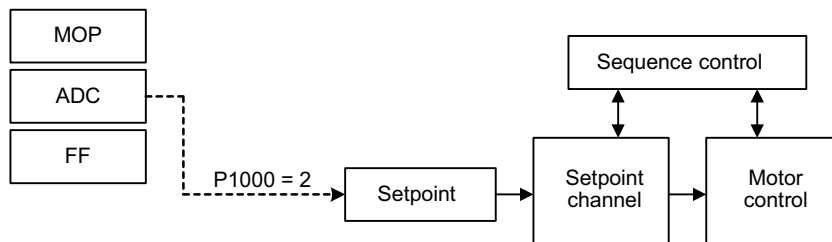
Selects frequency setpoint source.

**Possible Settings:**

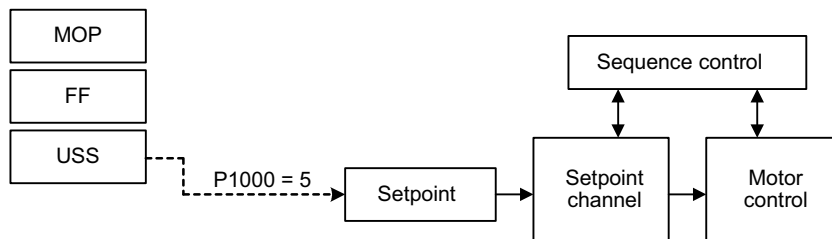
- 0 No main setpoint
- 1 MOP setpoint
- 2 Analog setpoint
- 3 Fixed frequency
- 5 USS

**Example:**

**SINAMICS G110 CPM110 AIN (Default: P1000 = 2)**



**SINAMICS G110 CPM110 USS (Default: P1000 = 5)**



**Dependency:**

Parameter P0719 has higher priority than P1000.

**Details:**

- MOP ==> see parameter r1050
- ADC ==> see parameter r0752
- Fixed frequency ==> see parameter P1001

<b>P1001</b>	<b>Fixed frequency 1</b>			<b>Min:</b> -650.00	<b>Level</b> <b>2</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> Float	<b>Unit:</b> Hz	<b>Def:</b> 0.00	
	<b>P-Group:</b> SETPOINT	<b>Active:</b> Immediately	<b>QuickComm.:</b> No	<b>Max:</b> 650.00	

Defines fixed frequency setpoint 1.

There are 2 types of fixed frequencies:

1. Direct selection
  2. Direct selection + ON command
1. Direct selection (P0701 - P0703 = 15):
    - In this mode of operation, 1 digital input selects 1 fixed frequency (e.g. if P0700 = 2 and P0701 = 15, the value of P1001 is selected when the status of digital input 0 (DIN0) is ON, see also r0722).
    - If several inputs are active together, the selected frequencies are summed.
    - E.g.: r1024 = FF1 + FF3 (the status of DIN0 and DIN2 is ON and that of DIN1 is OFF)
  2. Direct selection + ON command (P0701 - P0703 = 16):
    - The fixed frequency selection combines the fixed frequencies with an ON command.
    - In this mode of operation 1 digital input selects 1 fixed frequency.
    - If several inputs are active together, the selected frequencies are summed.
    - E.g.: r1024 = FF1 + FF2 + FF3 (the status of DIN0, DIN1 and DIN2 is ON)
    - For 3 wire control P0727 = 2, 3 the following applies: if more than one setting '16' is used, each time the digital input (set to 16) receives a pulse, it will detach the previously assigned fixed frequency thus "overwriting the previously fixed frequency".
    - For control methods P0727 = 1, 2, 3 at least one of the digital inputs is requested to be assigned 'setting 16' to allow an ON command to be issued.
    - In case of 3 wire control the STOP signal (P0727=2) resp. the OFF1/HOLD signal (P0727=3) is necessary to stop the drive. To achieve a maximum number of fixed frequencies it is recommended to parameterize the stop signal to digital input 3 (P0704=1 resp. P0704=2; only for analog variant)

Summary of fixed frequencies and digital inputs capabilities

Parameter	P0727=0	P0727=1	P0727=2	P0727=3
Control method	Siemens Standard	2-wire	3-wire	3-wire
P0701 ... P0703=15	Direct selection FF	Direct selection FF	Direct selection FF	Direct selection FF
P0701 ... P0703=16	Direct selection FF + ON	Direct selection FF + ON_FWD	Direct selection FF + FWDP	Direct selection FF + ON_PULSE
Opposite direction of rotation can be accomplished with the following:				
REV signal	Yes	No	No	Yes
Negative fixed frequency	Yes	Yes	Yes	Yes
Summation of fixed frequencies (at least one negative FF)	Yes	Yes	Yes	Yes
Summation	At least one digital input must be set to 16. Other FF with setting 16 and 15 can be summed.	At least one digital input must be set to 16. Other FF with setting 16 and 15 can be summed.	Each pulse on a digital input set to 16 will overwrite an previously selected FF with setting 16. Other FF with setting 15 can be summed.	Each pulse on a digital input set to 16 will overwrite an previously selected FF with setting 16. Other FF with setting 15 can be summed.

Possible parameter settings for the selection of FF:

	Selection	P1003 (FF3)	P1002 (FF2)	P1001 (FF1)	ON
<b>DIN</b>	P0719=0, P0700=2, P1000=3 or P0719=3, P0700=2	P0703=15	P0702=15	P0701=15	P070x=1 or 2
		P0703=16	P0702=16	P0701=16	P070x=16
<b>BOP</b>	P0719=0, P0700=1, P1000=3 or P0719=3, P0700=1 or P0719=13	P0703=15	P0702=15	P0701=15	ON button of BOP
<b>USS *)</b>	P0719=0, P0700=5, P1000=3 or P0719=3, P0700=5 or P0719=53	P0703=15	P0702=15	P0701=15	ON via USS Ctrl. wd. 1 r0054 Bit00
		Ctrl. wd. 2**) r0055 Bit02	Ctrl. wd. 2**) r0055 Bit01	Ctrl. wd. 2**) r0055 Bit00	

\*) SINAMICS G110 CPM110 USS only

\*\*) P2012 = 4

**Example:**

Direct selection of FF via DIN:

		DIN2	DIN1	DIN0
0 Hz	FF0	0	0	0
P1001	FF1	0	0	1
P1002	FF2	0	1	0
P1003	FF3	1	0	0
P1001+P1002	FF1+FF2	0	1	1
:	:	:	:	:
P1001+P1002+P1003	FF1+FF2+FF3	1	1	1

**Dependency:**

Select fixed frequency operation (using P1000).

Inverter requires ON command to start in the case of direct selection (P0701 - P0703 = 15).

**Note:**

Fixed frequencies can be selected using the digital inputs, and can also be combined with an ON command.

<b>P1002</b>	<b>Fixed frequency 2</b>	<b>Min:</b> -650.00	<b>Level</b> <b>2</b>	
	<b>CStat:</b> CUT	<b>Datatype:</b> Float		<b>Unit:</b> Hz
	<b>P-Group:</b> SETPOINT	<b>Active:</b> Immediately		<b>QuickComm.:</b> No
		<b>Def:</b> 5.00		
		<b>Max:</b> 650.00		

Defines fixed frequency setpoint 2.

**Details:**

See parameter P1001 (fixed frequency 1).

<b>P1003</b>	<b>Fixed frequency 3</b>	<b>Min:</b> -650.00	<b>Level</b> <b>2</b>	
	<b>CStat:</b> CUT	<b>Datatype:</b> Float		<b>Unit:</b> Hz
	<b>P-Group:</b> SETPOINT	<b>Active:</b> Immediately		<b>QuickComm.:</b> No
		<b>Def:</b> 10.00		
		<b>Max:</b> 650.00		

Defines fixed frequency setpoint 3.

**Details:**

See parameter P1001 (fixed frequency 1).

<b>r1024</b>	<b>CO: Act. fixed frequency</b>	<b>Min:</b> -	<b>Level</b> <b>3</b>	
		<b>Datatype:</b> Float		<b>Unit:</b> Hz
	<b>P-Group:</b> SETPOINT			<b>Max:</b> -
		<b>Def:</b> -		
		<b>Max:</b> -		

Displays sum total of selected fixed frequencies.

<b>P1031</b>	<b>Setpoint memory of the MOP</b>	<b>Min:</b> 0	<b>Level</b> <b>2</b>	
	<b>CStat:</b> CUT	<b>Datatype:</b> U16		<b>Unit:</b> -
	<b>P-Group:</b> SETPOINT	<b>Active:</b> Immediately		<b>QuickComm.:</b> No
		<b>Def:</b> 0		
		<b>Max:</b> 1		

Saves last motor potentiometer setpoint (MOP) that was active before OFF command or power down.

**Possible Settings:**

- 0 MOP setpoint will not be stored
- 1 MOP setpoint will be stored (P1040 is updated)

**Note:**

On next ON command, motor potentiometer setpoint will be the saved value in parameter P1040 (setpoint of the MOP).

<b>P1032</b>	<b>Inhibit negative MOP setpoints</b>				<b>Min:</b> 0	<b>Level</b> <b>3</b>
	<b>CStat:</b> CT	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Def:</b> 1		
	<b>P-Group:</b> SETPOINT	<b>Active:</b> first confirm	<b>QuickComm.:</b> No	<b>Max:</b> 1		

This parameter suppresses negative setpoints of the MOP output r1050.

**Possible Settings:**

- 0 Neg. MOP setpoint is allowed
- 1 Neg. MOP setpoint inhibited

**Note:**

It is possible to change motor direction using the motor potentiometer setpoint (increase / decrease frequency) either by using digital inputs or BOP keypad (up / down). The reversing functions (e.g. BOP-Reverse button if P0700 = 1) are not affected by the settings of P1032. Use P1110 to fully prevent change of direction in setpoint channel.

<b>P1040</b>	<b>Setpoint of the MOP</b>				<b>Min:</b> -650.00	<b>Level</b> <b>3</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> Float	<b>Unit:</b> Hz	<b>Def:</b> 5.00		
	<b>P-Group:</b> SETPOINT	<b>Active:</b> Immediately	<b>QuickComm.:</b> No	<b>Max:</b> 650.00		

Determines setpoint for motor potentiometer control (P1000 = 1).

**Dependency:**

Motor potentiometer setpoint (P1040) must be chosen as setpoint via P1000 or P0719.

**Note:**

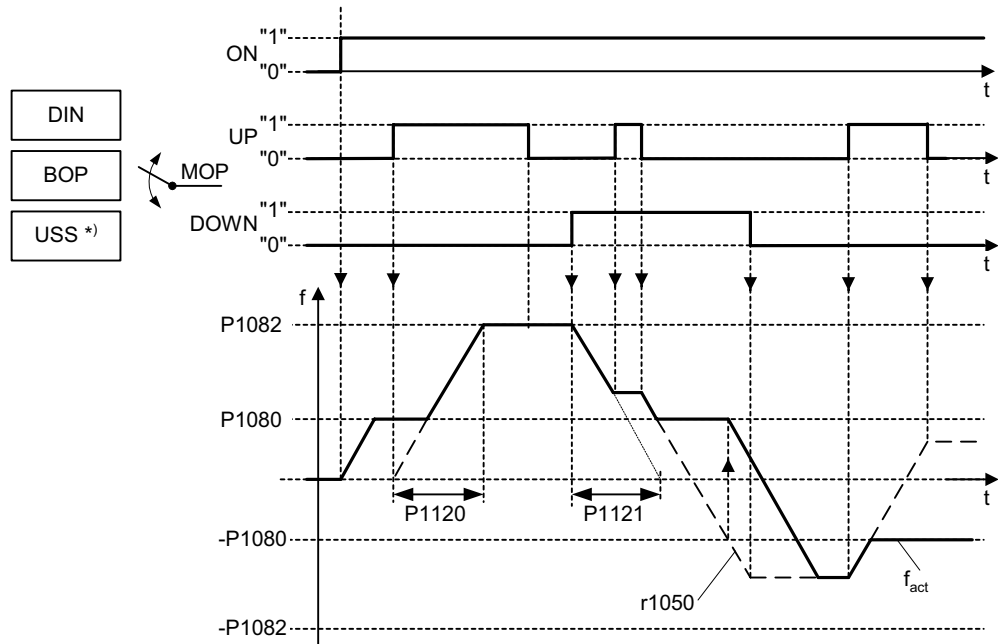
If motor potentiometer setpoint is selected, the reverse direction will be inhibited by default of P1032 (inhibit reverse direction of MOP).

To re-enable reverse direction, set P1032 = 0.

A short press of the 'up' or 'down' keys (e.g.: BOP) will change the frequency setpoint in steps of 0.1Hz. A longer press will cause an accelerated frequency setpoint change.

<b>r1050</b>	<b>CO: Act. Output freq. of the MOP</b>	<b>Min:</b> -	<b>Level</b> <b>3</b>
	<b>Datatype:</b> Float <b>Unit:</b> Hz	<b>Def:</b> -	
<b>P-Group:</b> SETPOINT		<b>Max:</b> -	

Displays output frequency of motor potentiometer setpoint ([Hz]).



Possible parameter settings for the selection of MOP:

	<b>Selection</b>	<b>MOP up</b>	<b>MOP down</b>
<b>DIN</b>	P0719 = 0, P0700 = 2, P1000 = 1 or P0719 = 1, P0700 = 2	P0702 = 13 (DIN1)	P0703 = 14 (DIN2)
<b>BOP</b>	P0719 = 0, P0700 = 1, P1000 = 1 or P0719 = 1, P0700 = 1 or P0719 = 11	UP button	DOWN button
<b>USS *)</b>	P0719 = 0, P0700 = 5, P1000 = 1 or P0719 = 1, P0700 = 5 or P0719 = 51	USS control word r2036 Bit13	USS control word r2036 Bit14

\*) SINAMICS G110 CPM110 USS only

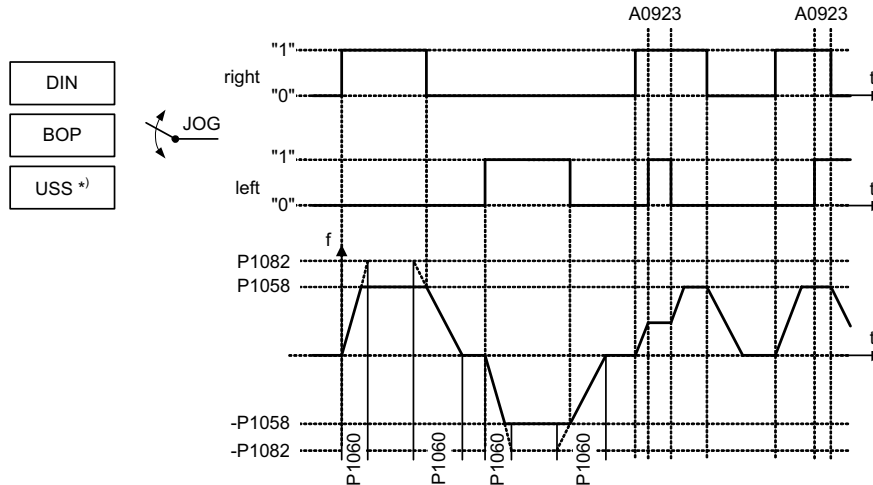
**Notice:**

If the MOP is enabled by short pulses of less than 1 second, the frequency is changed in steps of 0.1 Hz.

<b>P1058</b>	<b>JOG frequency</b>			<b>Min:</b> 0.00	<b>Level</b> <b>3</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> Float	<b>Unit:</b> Hz	<b>Def:</b> 5.00	
	<b>P-Group:</b> SETPOINT	<b>Active:</b> Immediately	<b>QuickComm.:</b> No	<b>Max:</b> 650.00	

Jogging increases the motor speed by small amounts. The JOG buttons use a non-latching switch on one of the digital inputs to control the motor speed. While the JOG button is pressed, parameter P1058 determines the frequency at which the inverter will run. The JOG mode allows the operator to perform a specific number of revolutions and position the rotor manually.

The motor speed is increased as long as 'JOG left' or 'JOG right' are selected and until the JOG frequency (P1058) is reached.



Possible parameter settings for the selection of JOG:

	Selection	JOG right	JOG left
<b>DIN</b>	P0719 = 0, P0700 = 2	P0702 = 10	P0703 = 11
<b>BOP</b>	P0719 = 0, P0700 = 1 or P0719 = 10 ... 15	JOG button	Rev button JOG button
<b>USS *)</b>	P0719 = 0, P0700 = 5 or P0719 = 50 ... 55	USS control word r2036 Bit08	USS control word r2036 Bit09

\*) SINAMICS G110 CPM110 USS only

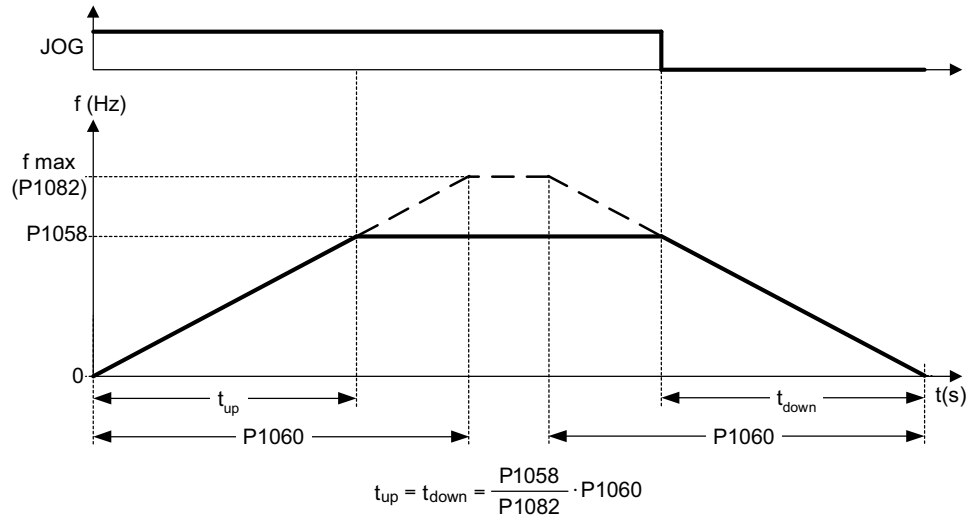
**Dependency:**

P1060 sets up ramp and down ramp times for jogging.

Rounding time (P1130), rounding type (P1134) and P2167 will also have influence on the JOG ramp.

<b>P1060</b>	<b>JOG ramp-up/down time</b>	<b>Min:</b> 0.00	<b>Level</b> <b>3</b>	
	<b>CStat:</b> CUT	<b>Datatype:</b> Float		<b>Unit:</b> s
	<b>P-Group:</b> SETPOINT	<b>Active:</b> first confirm		<b>QuickComm.:</b> No
		<b>Def:</b> 10.00		
		<b>Max:</b> 650.00		

Sets jog ramp-up and ramp-down time. This is the ramping time used while jogging is active.



**Notice:**

- Ramp times will be used as follows:
- P1060 : JOG mode is active
  - P1120 / P1121 : Normal mode (ON/OFF) is active

The rounding of P1130 also applies to the JOG ramping.

<b>r1078</b>	<b>CO: Total frequency setpoint</b>	<b>Min:</b> -	<b>Level</b> <b>3</b>	
		<b>Datatype:</b> Float		<b>Unit:</b> Hz
	<b>P-Group:</b> SETPOINT			<b>Def:</b> -
		<b>Max:</b> -		

Displays setpoints in [Hz].

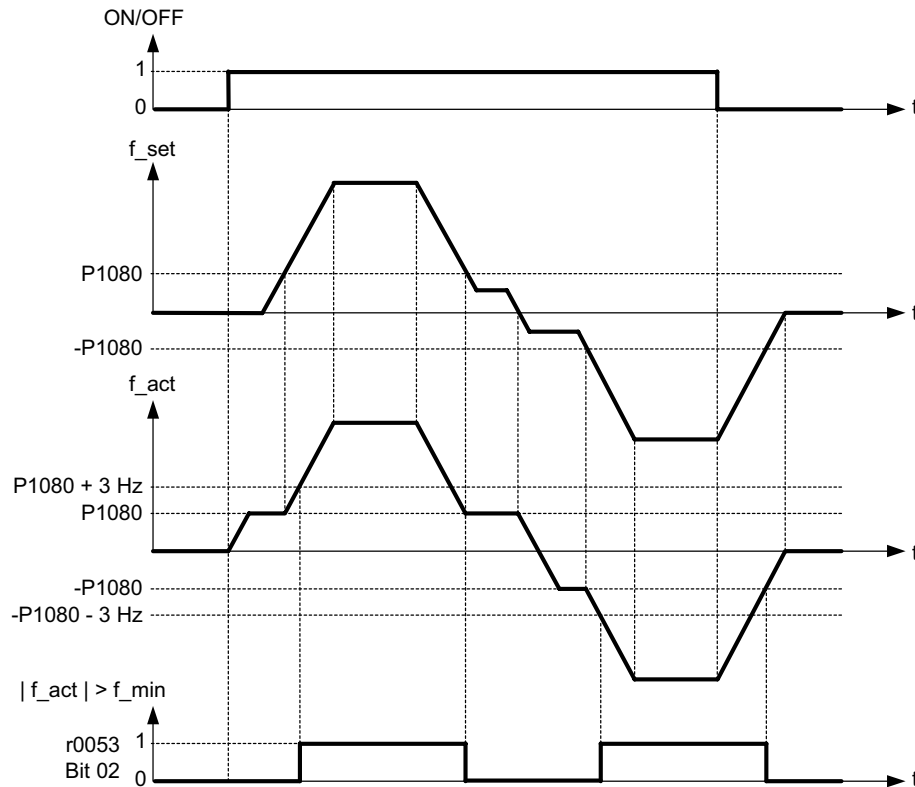
<b>P1080</b>	<b>Min. frequency</b>			<b>Min:</b> 0.00	<b>Level</b> <b>1</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> Float	<b>Unit:</b> Hz	<b>Def:</b> 0.00	
	<b>P-Group:</b> SETPOINT	<b>Active:</b> Immediately	<b>QuickComm.:</b> Yes	<b>Max:</b> 650.00	

Sets minimum motor frequency [Hz] at which motor will run irrespective of frequency setpoint.

The minimum frequency P1080 represents a masking frequency of 0 Hz for all frequency target value sources (e.g. ADC, MOP, FF, USS), with the exception of the JOG target value source (analogous to P1091). Thus the frequency band +/- P1080 is run through in optimum time by means of the acceleration/deceleration ramps. Dwelling in the frequency band is not possible (see example).

Furthermore, an overshoot of the actual frequency  $f_{act}$  upper min. frequency P1080 is output by the signal function ( $|f_{act}| > f_{min}$ , see below).

**Example:**



**Note:**

Value set here is valid both for clockwise and for anticlockwise rotation.

Under certain conditions (e.g. ramping, current limiting), motor can run below minimum frequency.

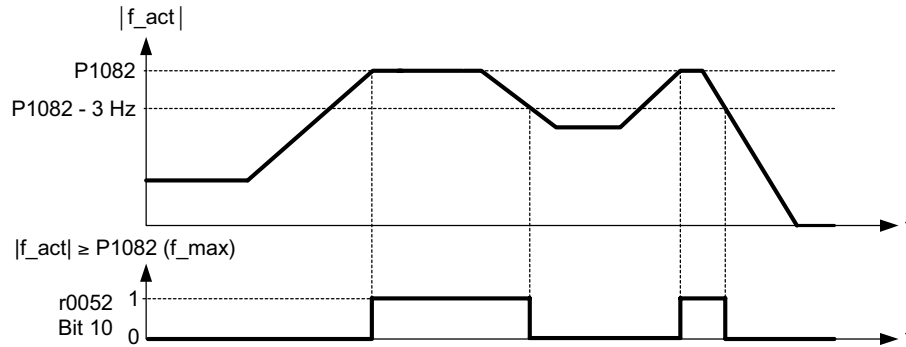


<b>P1082</b>	<b>Max. frequency</b>			<b>Min:</b> 0.00	<b>Level</b> <b>1</b>
	<b>CStat:</b> CT	<b>Datatype:</b> Float	<b>Unit:</b> Hz	<b>Def:</b> 50.00	
	<b>P-Group:</b> SETPOINT	<b>Active:</b> first confirm	<b>QuickComm.:</b> Yes	<b>Max:</b> 650.00	

Sets maximum motor frequency [Hz] at which motor will run irrespective of the frequency setpoint. The value set here is valid for both clockwise and anticlockwise rotation.

Furthermore, the monitoring function  $|f\_act| \geq P1082$  (r0052 Bit10, see example below) is affected by this parameter.

**Example:**



**Dependency:**

The maximal value of motor frequency P1082 is limited to pulse frequency P1800. P1082 is dependent on the derating characteristic as followed:

		P1800			
		2 kHz	4 kHz	6 kHz	8 - 16 kHz
$f_{max}$	P1082	0 - 133.3 Hz	0 - 266.6 Hz	0 - 400 Hz	0 - 650 Hz

The maximum output frequency of inverter can be exceeded if one of the following is active:

- P1335  $\neq$  0 (Slip compensation active) :

$$f_{max}(P1335) = f_{max} + f_{slip,max} = P1082 + 2.5 \cdot \frac{r0330}{100} \cdot P0310$$

- P1200  $\neq$  0 (Flying restart active) :

$$f_{max}(P1200) = f_{max} + 2 \cdot f_{slip,nom} = P1082 + 2 \cdot \frac{r0330}{100} \cdot P0310$$

**Note:**

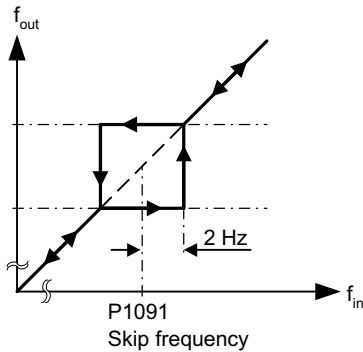
When using the setpoint source

- Analog Input
- USS

The setpoint frequency (in Hz) is cyclically calculated using a percentage value (e.g. for the analog input r0754) or a hexadecimal value (e.g. for the USS r2018[1]) and the reference frequency P2000. If for example P1082 = 80 Hz, P2000 = 50 Hz and the analog input is parameterized with P0757 = 0 V, P0758 = 0 %, P0759 = 10 V, P0760 = 100 %, a setpoint frequency of 50 Hz will be applied at 10 V of the analog input.

<b>P1091</b>	<b>Skip frequency</b>			<b>Min:</b> 0.00	<b>Level</b> <b>3</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> Float	<b>Unit:</b> Hz	<b>Def:</b> 0.00	
	<b>P-Group:</b> SETPOINT	<b>Active:</b> Immediately	<b>QuickComm.:</b> No	<b>Max:</b> 650.00	

Defines skip frequency which avoids effects of mechanical resonance and suppresses frequencies within +/- 2 Hz (skip frequency bandwidth).

**Note:**

The function is disabled if P1091 = 0.

**Notice:**

Stationary operation is not possible within the suppressed frequency range; the range is merely passed through (on the ramp).

For example, if P1091 = 10 Hz it is not possible to operate continuously between 10 Hz +/- 2 Hz (i.e. between 8 and 12 Hz).

<b>P1110</b>	<b>Inhibit neg. freq. setpoint</b>			<b>Min:</b> 0	<b>Level</b> <b>3</b>
	<b>CStat:</b> CT	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Def:</b> 0	
	<b>P-Group:</b> COMMANDS	<b>Active:</b> first confirm	<b>QuickComm.:</b> No	<b>Max:</b> 1	

This parameter suppresses negative setpoints. Therefore, modification of the motor direction is inhibited to the setpoint channel.

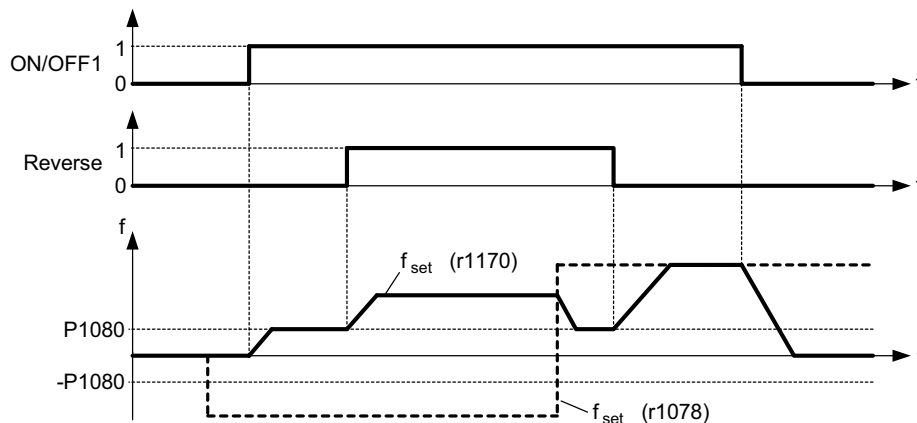
**Possible Settings:**

- 0 Disable
- 1 Enable

**Notice:**

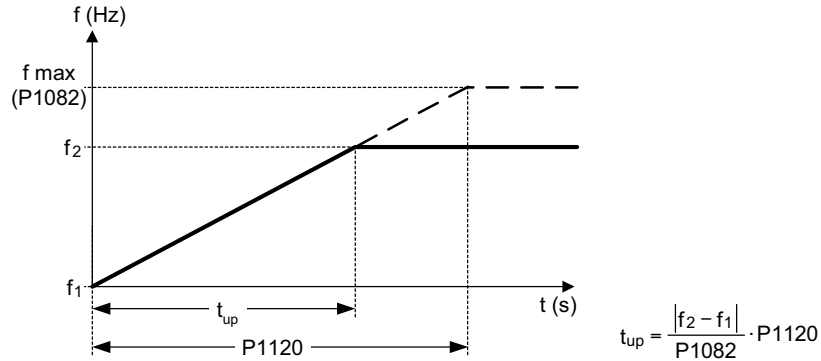
Where

- If a min. frequency (P1080) and a negative setpoint are given, the motor is accelerated by a positive value in relationship to the min. frequency.
- This function does not disable the "reverse command functions" (e.g. Reverse, ON left); rather, a reverse command causes motor to run in the positive direction only, as described above.

**P1110 = 1**

<b>P1120</b>	<b>Ramp-up time</b>	<b>Min:</b> 0.00	<b>Level</b> <b>1</b>	
	<b>CStat:</b> CUT	<b>Datatype:</b> Float		<b>Unit:</b> s
	<b>P-Group:</b> SETPOINT	<b>Active:</b> first confirm		<b>QuickComm.:</b> Yes
		<b>Def:</b> 10.00		
		<b>Max:</b> 650.00		

Time taken for motor to accelerate from standstill up to maximum motor frequency (P1082) when no rounding is used.



Setting the ramp-up time too short can cause the inverter to trip (overcurrent F0001).

**Dependency:**

Rounding time (P1130) and rounding type (P1134) will also have influence on the ramp.

**Note:**

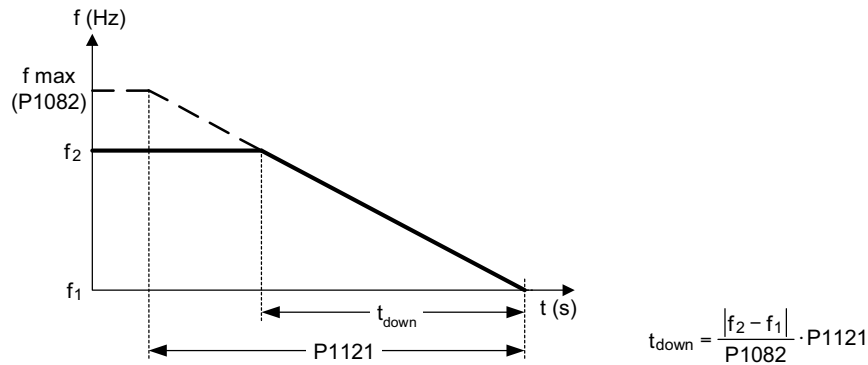
If an external frequency setpoint with set ramp rates is used (e.g. from a PLC). The best way to achieve optimum drive performance is to set ramp times in P1120 and P1121 slightly shorter than those of the PLC.

**Notice:**

- Ramp times will be used as follows:
- P1060 : JOG mode is active
  - P1120 / P1121 : Normal mode (ON/OFF) is active

<b>P1121</b>	<b>Ramp-down time</b>	<b>Min:</b> 0.00	<b>Level</b> <b>1</b>	
	<b>CStat:</b> CUT	<b>Datatype:</b> Float		<b>Unit:</b> s
	<b>P-Group:</b> SETPOINT	<b>Active:</b> first confirm		<b>QuickComm.:</b> Yes
		<b>Def:</b> 10.00		
		<b>Max:</b> 650.00		

Time taken for motor to decelerate from maximum motor frequency (P1082) down to standstill when no rounding is used.



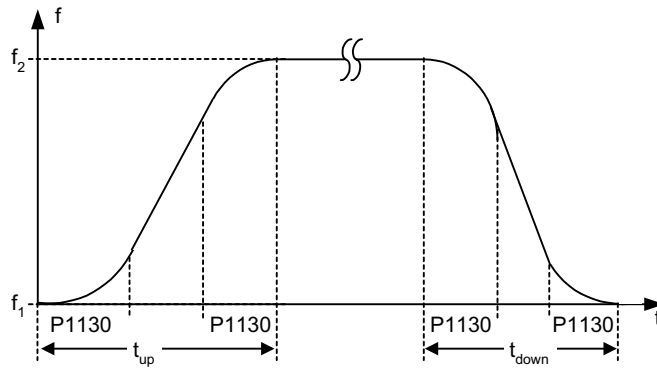
**Notice:**

Setting the ramp-down time too short can cause the inverter to trip (overcurrent F0001 / overvoltage F0002).

- Ramp times will be used as follows:
- P1060 : JOG mode is active
  - P1120 / P1121 : Normal mode (ON/OFF) is active

<b>P1130</b>	<b>Ramp rounding time</b>	<b>Min:</b> 0.00	<b>Level</b> <b>3</b>	
	<b>CStat:</b> CUT	<b>Datatype:</b> Float		<b>Unit:</b> s
	<b>P-Group:</b> SETPOINT	<b>Active:</b> first confirm		<b>QuickComm.:</b> No
		<b>Def:</b> 0.00		
		<b>Max:</b> 40.00		

Defines rounding time in seconds as shown on the diagram below.



where:

Dependency	Ramp-up time	Ramp-down time
always for $ f_2 - f_1  = p1082$	$t_{up} = P1130 + P1120$	$t_{down} = P1130 + P1121$
for $P1130 > P1120$	$t_{up} = (P1130 + P1120) \cdot \sqrt{\frac{ f_2 - f_1 }{p1082}}$	$t_{down} = (P1130 + P1121) \cdot \sqrt{\frac{ f_2 - f_1 }{p1082}}$
for $P1130 \leq P1120$	$t_{up} = P1130 + P1120 \cdot \frac{ f_2 - f_1 }{P1082}$	$t_{down} = P1130 + P1121 \cdot \frac{ f_2 - f_1 }{P1082}$

**Note:**

If short or zero ramp times (with  $P1120, P1121 < P1130$ ) are set and  $(f_2 - f_1) < P1082$ , the total ramp up time ( $t_{up}$ ) or total ramp down time ( $t_{down}$ ) will be a nonlinear function of  $P1130$ . See equations above for valid conditions to calculate  $t_{up}$  and  $t_{down}$ .

**Notice:**

Rounding times are recommended, since they prevent an abrupt response, thus avoiding detrimental effects on the mechanics.

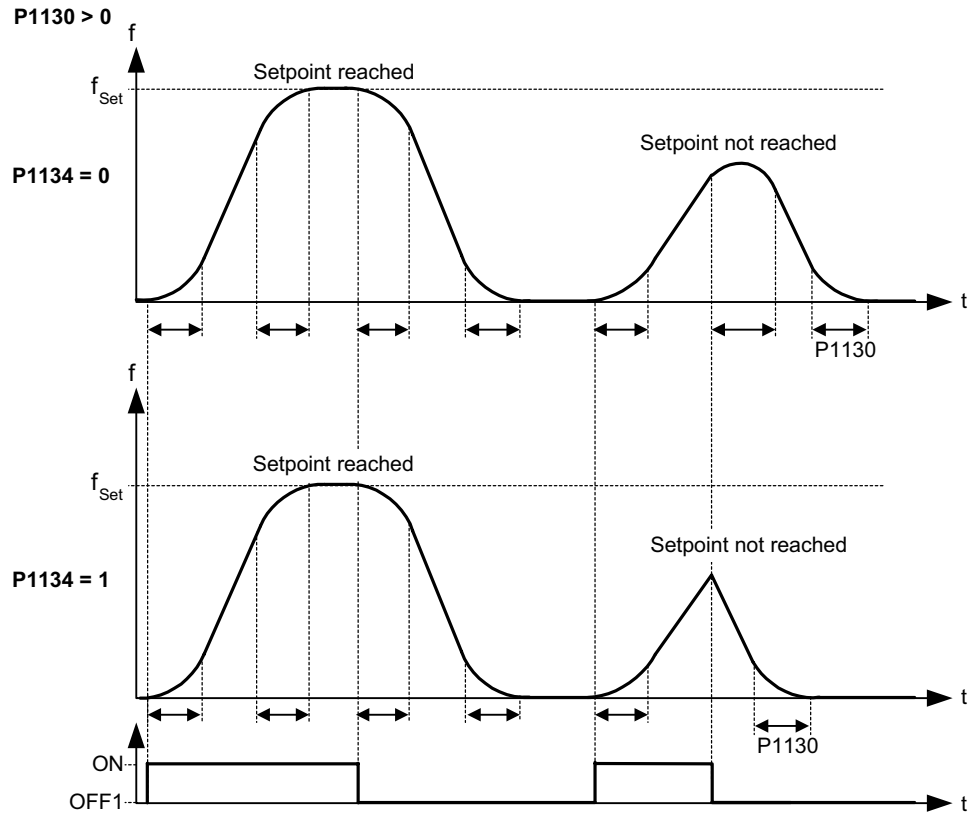
Rounding times are not recommended when analog inputs are used, since they would result in overshoot/undershoot in the inverter response.

<b>P1134</b>	<b>Rounding type</b>	<b>Min:</b> 0	<b>Level</b> <b>3</b>	
	<b>CStat:</b> CUT	<b>Datatype:</b> U16		<b>Unit:</b> -
	<b>P-Group:</b> SETPOINT	<b>Active:</b> Immediately		<b>QuickComm.:</b> No
		<b>Def:</b> 0		
		<b>Max:</b> 1		

Defines the smoothing which is active by setpoint modifications during acceleration or deceleration (e.g. new setpoint, OFF1, OFF3, REV).

This smoothing is applied, if the motor is ramped-up or ramped-down and

- $P1134 = 0$ ,
- $P1130 > 0$  and
- the setpoint is not yet reached.



**Possible Settings:**

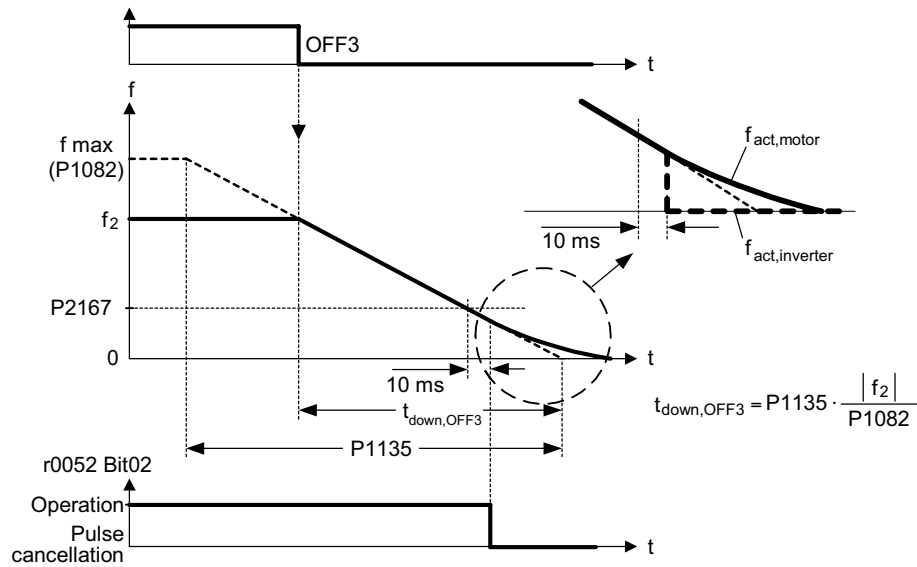
- 0 Continuous smoothing
- 1 Discontinuous smoothing

**Dependency:**

This parameter has no effect unless the value set in P1130 is greater than 0.

<b>P1135</b>	<b>OFF3 ramp-down time</b>	<b>Min:</b> 0.00	<b>Level</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> Float	<b>Unit:</b> s
	<b>P-Group:</b> SETPOINT	<b>Active:</b> first confirm	<b>QuickComm.:</b> Yes
		<b>Def:</b> 5.00	<b>3</b>
		<b>Max:</b> 650.00	

Defines ramp-down time from maximum frequency to standstill for OFF3 command.



Settings in P1130 have no effect on OFF3 braking. OFF3 braking operations are influenced by P1134 (refer to the parameter description of P1134). The complete OFF3 ramp-down time is approximately given by:

$$t_{\text{down,OFF3}} = f(P1134) = 1.1 \cdot P1135 \cdot \frac{|f_2|}{P1082}$$

**Note:**

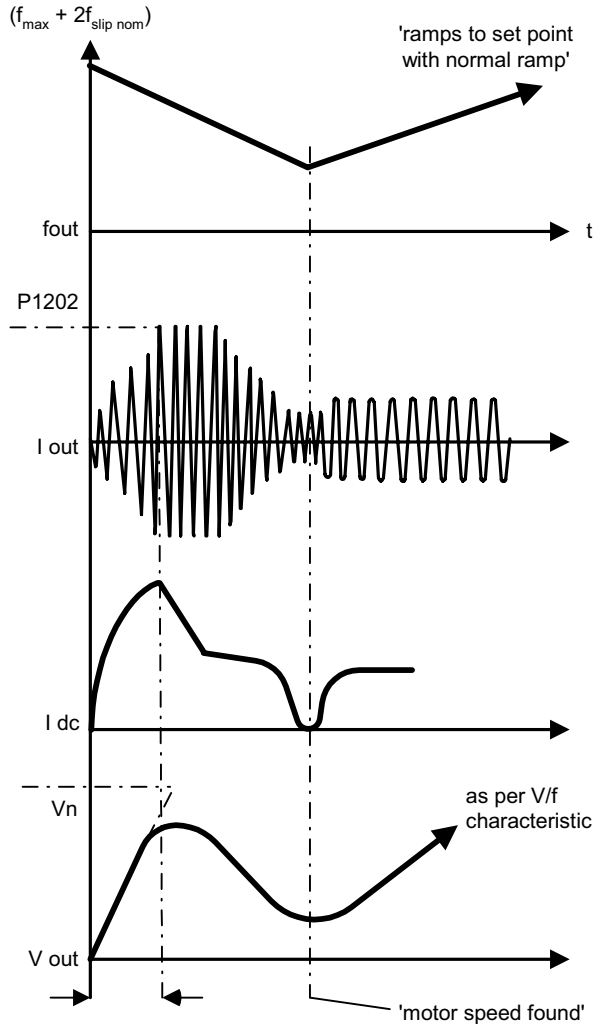
This time may be exceeded if the VDC\_max. level is reached.

<b>r1170</b>	<b>CO: Frequency setpoint after RFG</b>	<b>Min:</b> -	<b>Level</b>
		<b>Datatype:</b> Float	<b>Unit:</b> Hz
	<b>P-Group:</b> SETPOINT	<b>Def:</b> -	<b>3</b>
		<b>Max:</b> -	

Displays overall frequency setpoint after ramp generator.

<b>P1200</b>	<b>Flying start</b>			<b>Min:</b> 0	<b>Level</b> <b>3</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Def:</b> 0	
	<b>P-Group:</b> FUNC	<b>Active:</b> first confirm	<b>QuickComm.:</b> No	<b>Max:</b> 6	

Starts inverter onto a spinning motor by rapidly changing the output frequency of the inverter until the actual motor speed has been found. Then, the motor runs up to setpoint using the normal ramp time.



**Possible Settings:**

- 0 Flying start disabled
- 1 Flying start is always active, start in direction of setpoint
- 2 Flying start is active if power on, fault, OFF2, start in direction of setpoint
- 3 Flying start is active if fault, OFF2, start in direction of setpoint
- 4 Flying start is always active, only in direction of setpoint
- 5 Flying start is active if power on, fault, OFF2, only in direction of setpoint
- 6 Flying start is active if fault, OFF2, only in direction of setpoint

**Note:**

Useful for motors with high inertia loads.

Settings 1 to 3 search in both directions.  
Settings 4 to 6 search only in direction of setpoint.

**Notice:**

Flying start must be used in cases where the motor may still be turning (e.g. after a short mains break) or can be driven by the load. Otherwise, overcurrent trips will occur.  
Flying Start cannot be used in combination with the Motor Holding Brake P1215.

<b>P1202</b>	<b>Motor-current: Flying start</b>			<b>Min:</b> 10	<b>Level</b> <b>3</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> U16	<b>Unit:</b> %	<b>Def:</b> 100	
	<b>P-Group:</b> FUNC	<b>Active:</b> first confirm	<b>QuickComm.:</b> No	<b>Max:</b> 200	

Defines search current used for flying start. Value is in [%] based on rated motor current (P0305).

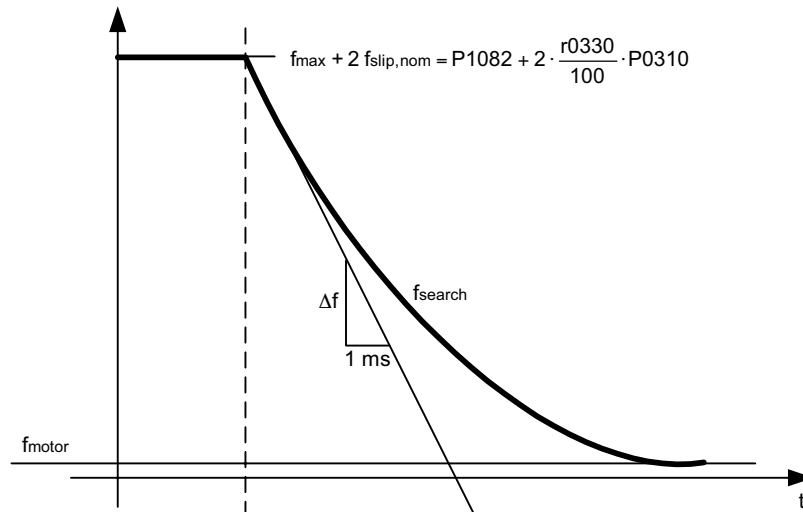
**Note:**

Reducing the search current may improve performance for flying start if the inertia of the system is not very high.

<b>P1203</b>	<b>Search rate: Flying start</b>	<b>Min:</b> 10	<b>Level</b> <b>3</b>	
	<b>CStat:</b> CUT	<b>Datatype:</b> U16		<b>Unit:</b> %
	<b>P-Group:</b> FUNC	<b>Active:</b> first confirm		<b>QuickComm.:</b> No
		<b>Def:</b> 100		
		<b>Max:</b> 200		

Sets factor by which the output frequency changes during flying start to synchronize with turning motor. This value is entered in [%] defines the reciprocal initial gradient in the search sequence (see curve below). Parameter P1203 influences the time taken to search for the motor frequency.

The search time is the time taken to search through all frequencies between max. frequency  $P1082 + 2 \times f_{slip}$  to 0 Hz.



$$P1203 [\%] = \frac{\Delta t [\text{ms}]}{\Delta f [\text{Hz}]} \cdot \frac{f_{slip,nom} [\text{Hz}]}{1[\text{ms}]} \cdot 2 [\%] \Rightarrow \Delta f = \frac{2 [\%]}{P1203 [\%]} \cdot \frac{r0330}{100} \cdot P0310$$

P1203 = 100 % is defined as giving a rate of 2 % of  $f_{slip,nom}$  / [ms].

P1203 = 200 % would result in a rate of frequency change of 1 % of  $f_{slip,nom}$  / [ms].

**Example:**

For a motor with 50 Hz, 1350 rpm, 100 % would produce a maximum search time of 600 ms.

**Note:**

- A higher value produces a flatter gradient and thus a longer search time.
- A lower value has the opposite effect.



<b>P1210</b>	<b>Automatic restart</b>			<b>Min:</b> 0	<b>Level</b> <b>2</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Def:</b> 1	
	<b>P-Group:</b> FUNC	<b>Active:</b> first confirm	<b>QuickComm.:</b> No	<b>Max:</b> 6	

Configures automatic restart function

**Possible Settings:**

- 0 Disabled
- 1 Trip reset after power on
- 2 Restart after mains blackout
- 3 Restart after mains brownout or fault
- 4 Restart after mains brownout
- 5 Restart after mains blackout and fault
- 6 Restart after mains brown- /blackout or fault

**Dependency:**

Automatic restart requires constant ON command via a digital input wire link.



**Caution:**

P1210 >= 2 can cause the motor to restart automatically without toggling the ON command !

**Notice:**

A "mains brownout" is where the power is interrupted and re-applied before the display on the BOP (if one is fitted to the inverter) has gone dark (a very short mains break where the DC link has not fully collapsed).

A "mains blackout" is where the display has gone dark (a long mains break where the DC link has fully collapsed) before the power is re-applied.

Setting 3 and 4 provides a limited number of restart attempts (maximum 3) in conjunction with a delay time between the restart attempts defined as follows:

"Delay Time" is the time between attempts of acknowledging fault. The "Delay Time" of first attempt is 1 second, then it will be double every next attempt.

"Number of Restart Attempts" is the number of restarts the inverter will try to acknowledge the fault. The default for "Number of Restart Attempts" is 3 times.

When faults are acknowledged and after 4 seconds of no fault condition, "Number of Restart Attempts" will be reset to default and "Delay Time" will be reset to 1 second.

After three restart attempts being unsuccessfully carried out (i.e. 7 seconds) there will be no further restart attempt. The drive must then be started manually.

Setting 2, 5 and 6 provide an unlimited number of restart attempts (without any delay time between the attempts).

P1210 = 0:  
Automatic restart is disabled.

P1210 = 1:  
The inverter will acknowledge (reset) faults i.e. the inverter will reset a fault when the power is re-applied. This means the inverter must be fully powered down, a brownout is not sufficient. The inverter will not run until the ON command has been toggled.

P1210 = 2:  
The inverter will acknowledge the fault F0003 at power on after blackout and restarts the drive. It is necessary that the ON command is wired via a digital input (DIN).

P1210 = 3:  
For this setting it is fundamental that the drive only restarts if it has been in a RUN state at the time of the faults (F0003, etc.). The inverter will acknowledge the fault and restarts the drive after a blackout or brownout. It is necessary that the ON command is wired via a digital input (DIN).

P1210 = 4:  
For this setting it is fundamental that the drive only restarts if it has been in a RUN state at the time of the fault (F0003). The inverter will acknowledge the fault and restarts the drive after a blackout or brownout. It is necessary that the ON command is wired via a digital input (DIN).

P1210 = 5:  
The inverter will acknowledge the faults F0003 etc. at power on after blackout and restarts the drive. It is necessary that the ON command is wired via a digital input (DIN).

P1210 = 6:  
The inverter will acknowledge the faults (F0003 etc.) at power on after blackout or brownout and restarts the drive. It is necessary that the ON command is wired via a digital input (DIN).  
Note for the USS variant: if the communication goes lost during restart attempt, an unexpected restart could happen which can only be interrupted by power cycle or after the communication functions again. Hence it is recommended to implement the automatic restart within the higher level control.  
Following table presents an overview of parameter P1210 and its functionality.

P1210	ON command always active				ON command enabled during Power Off	
	Blackout F0003	Brownout F0003	All other faults with power cycle	All other faults without power cycle	All other faults with power cycle	No faults by power off
0	No Fault acknowledge No restart	No Fault acknowledge No restart	No Fault acknowledge No restart	No Fault acknowledge No restart	No Fault acknowledge No restart	No Fault acknowledge No restart
1	Fault acknowledge No restart	No Fault acknowledge No restart	Fault acknowledge No restart	No Fault acknowledge No restart	Fault acknowledge No restart	Fault acknowledge No restart
2	Fault acknowledge + Restart	No Fault acknowledge No restart	No Fault acknowledge No restart	No Fault acknowledge No restart	No Fault acknowledge No restart	Fault acknowledge Restart
3	Fault acknowledge + Restart	Fault acknowledge + Restart	Fault acknowledge + Restart	Fault acknowledge + Restart	Fault acknowledge + Restart	Fault acknowledge No restart
4	Fault acknowledge + Restart	Fault acknowledge + Restart	No Fault acknowledge No restart	No Fault acknowledge No restart	No Fault acknowledge No restart	Fault acknowledge No restart
5	Fault acknowledge + Restart	No Fault acknowledge No restart	Fault acknowledge + Restart	No Fault acknowledge No restart	Fault acknowledge + Restart	Fault acknowledge + Restart
6	Fault acknowledge + Restart	Fault acknowledge + Restart	Fault acknowledge + Restart	Fault acknowledge + Restart	Fault acknowledge + Restart	Fault acknowledge + Restart

Flying start must be used in cases where the motor may still be turning (e.g. after a short mains break) or can be driven by the load (P1200).

During automatic restart being active (settings >=2) the BOP display shows "0010".

**Note:**

The 3-wire control (P0727 = 2, 3) will normally not be used in conjunction with automatic restart. However, if the automatic restart feature will be used, the digital input with setting 1 (STOP) resp. setting 2 (OFF1/HOLD) must be re-set and set again for motor start.

<b>P1215</b>	<b>Holding brake enable</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> 0	<b>Level</b> <b>3</b>
	<b>CStat:</b> T	<b>Active:</b> first confirm	<b>QuickComm.:</b> No	<b>Def:</b> 0	
	<b>P-Group:</b> FUNC			<b>Max:</b> 1	

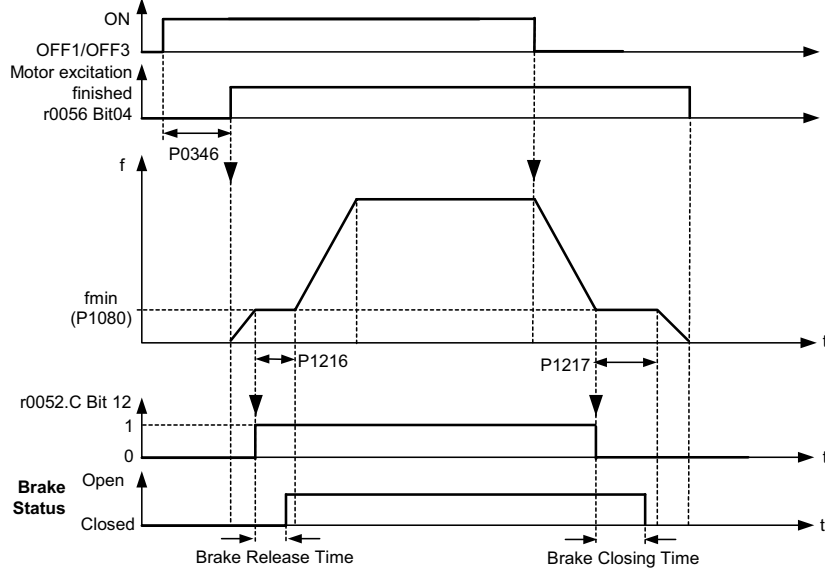
Enables/disables holding brake function.

The mechanical motor holding brake (MHB) is controlled via the signal of status word 1 r0052 Bit12 "motor holding brake active". This signal can be issued via:

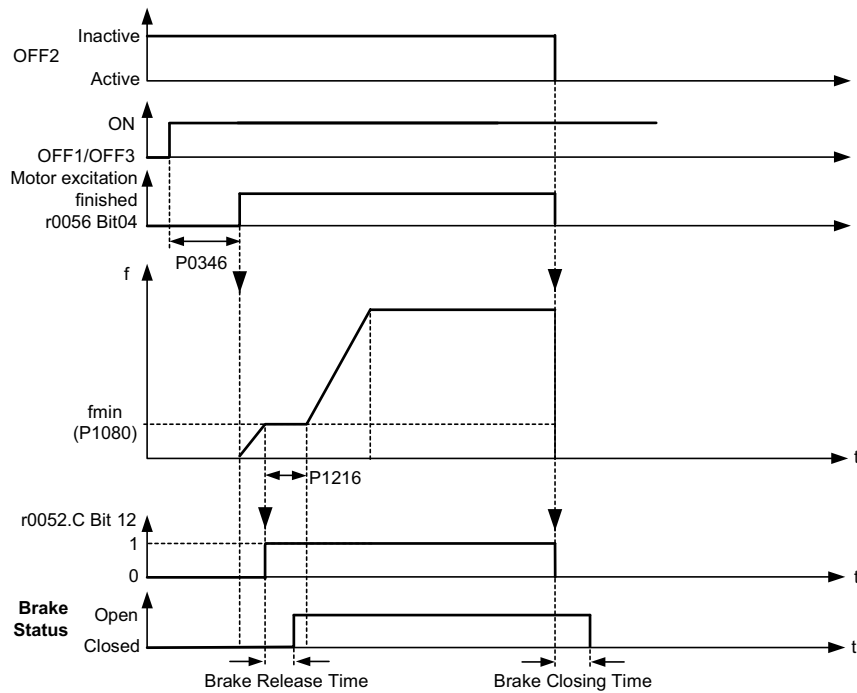
- digital output (e.g. DOUT 0: ==> P0731 = 14)
- status word of the serial interface (e.g. USS)

In firmware version 1.0 the signal of status word 1 r0052 Bit12 "motor holding brake active" will be set when the holding brake release delay time P1216 has been passed.

**ON / OFF1/OFF3:**



**ON/OFF2:**



**Possible Settings:**

- 0 Motor holding brake disabled
- 1 Motor holding brake enabled

**Caution:**

It is not permissible to use the motor holding brake as working brake, as it is generally only designed for a limited number of emergency braking operations.

If the inverter controls the Motor Holding Brake, then series commissioning, for example, by using the cloning mode of BOP or parameter download with Starter commissioning tool, must not be carried-out for potentially hazardous loads such as suspended loads for crane applications, unless the load has been secured. Potentially hazardous loads can be secured as follows before series commissioning is started:

-lower the load to the floor or

-clamp the load using the motor holding brake. Before and during series commissioning, the motor holding brake may not be activated by the inverter.

**Note:**

A typical value of min. frequency P1080 for motor holding brake is the slip frequency of the motor r0330. Note for P0727=1, 2, 3 : When the Motor Holding Brake is enabled (P1215=1) the drive will ramp down to  $f_{min}$  following an OFF1/OFF3 command. The sign of  $f_{min}$  depends on the last setpoint selected. The Motor Holding Brake cannot be used in combination with Flying Start P1200.

<b>P1216</b>	<b>Holding brake release delay</b>	<b>Min:</b> 0.0	<b>Level</b> <b>3</b>	
	<b>CStat:</b> T	<b>Datatype:</b> Float		<b>Unit:</b> s
	<b>P-Group:</b> FUNC	<b>Active:</b> first confirm		<b>QuickComm.:</b> No
		<b>Def:</b> 1.0		
		<b>Max:</b> 20.0		

Defines period during which inverter runs at min. frequency P1080 before ramping up (as shown in P1215 - holding brake enable). Inverter starts at min. frequency P1080 on this profile.

**Note:**

A typical value of min. frequency P1080 for this type of application is the slip frequency of the motor.

You can calculate the rated slip frequency by using the following formula:

$$f_{slip}[\text{Hz}] = \frac{r0330}{100} \cdot P0310 = \frac{n_{syn} - n_n}{n_{syn}} \cdot f_n$$

**Details:**

See diagram P1215 (holding brake enable).

<b>P1217</b>	<b>Holding time after ramp down</b>	<b>Min:</b> 0.0	<b>Level</b> <b>3</b>	
	<b>CStat:</b> T	<b>Datatype:</b> Float		<b>Unit:</b> s
	<b>P-Group:</b> FUNC	<b>Active:</b> first confirm		<b>QuickComm.:</b> No
		<b>Def:</b> 1.0		
		<b>Max:</b> 20.0		

Defines time for which inverter runs at minimum frequency (P1080) after ramping down.

**Details:**

See diagram P1215 (holding brake enable).

**Caution:**

If P1217 is still active and an ON command is present, P1216 will be ignored and the motor could run against the closed brake !!

<b>P1232</b>	<b>DC braking current</b>	<b>Datatype:</b> U16	<b>Unit:</b> %	<b>Min:</b> 0	<b>Level</b> <b>3</b>
	<b>CStat:</b> CUT	<b>Active:</b> Immediately	<b>QuickComm.:</b> No	<b>Def:</b> 100	
	<b>P-Group:</b> FUNC			<b>Max:</b> 250	

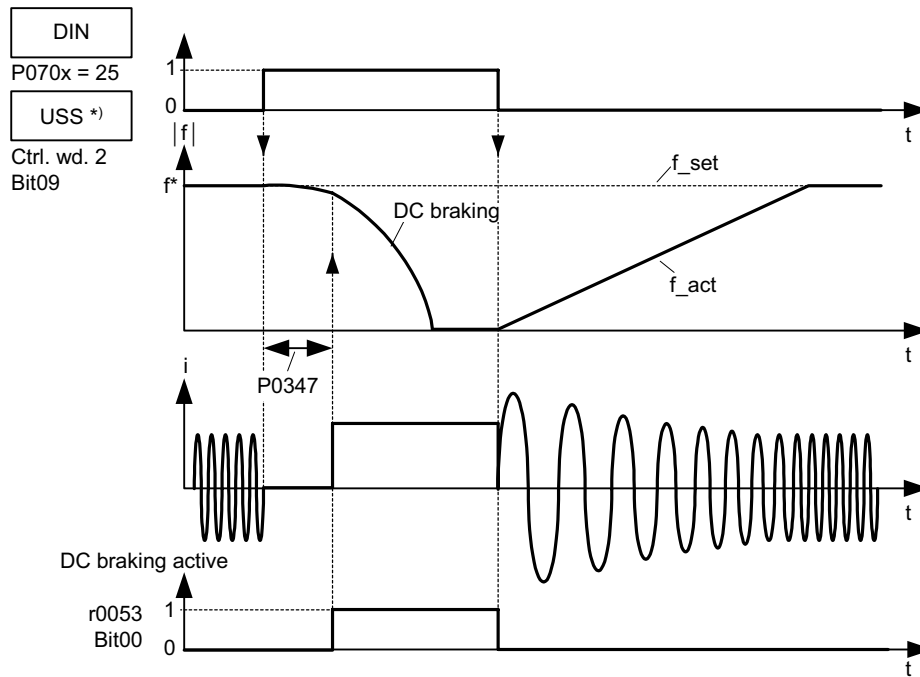
Defines level of DC current in [%] relative to rated motor current (P0305).

$$r0027_{DC-Brake} [A] \approx \frac{1}{\sqrt{2}} \cdot P0305 \cdot \frac{P1232}{100\%}$$

The current of the DC-braking is limited by r0067.

The DC Brake (DC Injection Brake) can be issued observing the following dependencies:

- OFF1 or OFF3 ==> see P1233
- DIN or USS ==> see below

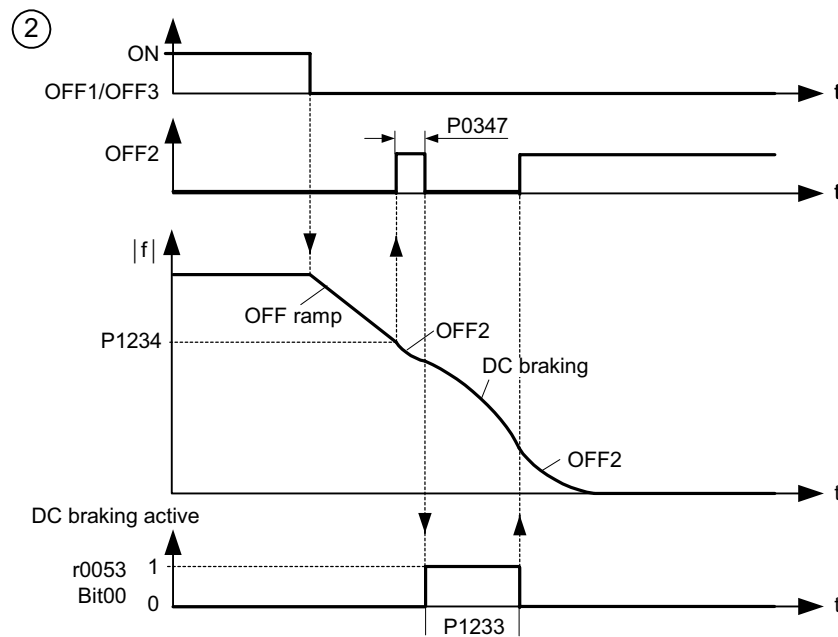
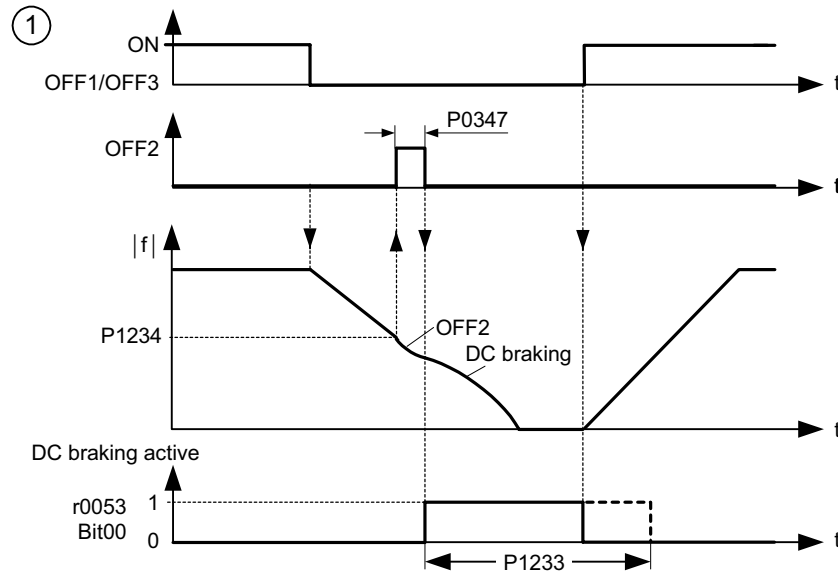


Note: DC brake can be applied in drive states r0002 = 1, 4, 5

\*) SINAMICS G110 CPM110 USS only

<b>P1233</b>	<b>Duration of DC braking</b>	<b>Datatype:</b> U16	<b>Unit:</b> s	<b>Min:</b> 0	<b>Level</b> <b>3</b>
	<b>CStat:</b> CUT	<b>Active:</b> Immediately	<b>QuickComm.:</b> No	<b>Def:</b> 0	
	<b>P-Group:</b> FUNC			<b>Max:</b> 250	

Defines duration for which DC injection braking is to be active following an OFF1 or OFF3 command. When an OFF1 or OFF3 command is received by the drive, the output frequency starts to ramp to 0 Hz. When the output frequency reaches the value set in P1234, the inverter pulses are inhibited for the duration of the demagnetizing time P0347. Then the drive injects a DC braking current P1232 for the time duration set in P1233.



Parameter P1232 still controls the level of DC injection.

**Value:**  
P1233 = 0 :  
Not active.

P1233 = 1 - 250 :  
Active for the specified duration.



**Caution:** With the DC braking, the kinetic energy of the motor is converted into heat in the motor. The drive could overheat if the motor remains in this status for an excessive period of time !

**Notice:** The DC braking function causes the motor to stop rapidly by applying a DC braking current. During DC braking being active the BOP display shows "dc".

<b>P1234</b>	<b>DC braking start frequency</b>	<b>Min:</b> 0.00	<b>Level</b> <b>2</b>	
	<b>CStat:</b> CUT	<b>Datatype:</b> Float		<b>Unit:</b> Hz
	<b>P-Group:</b> FUNC	<b>Active:</b> Immediately		<b>QuickComm.:</b> No

Sets start frequency for DC braking.

When an OFF1 or OFF3 command is received by the drive, the output frequency starts to ramp to 0 Hz. When the output frequency reaches the value set in start frequency of DC braking P1234, the inverter pulses are inhibited for the duration of the de-magnetizing time P0347. Then the drive injects a DC braking current P1232 for the time duration set in P1233.

**Details:**

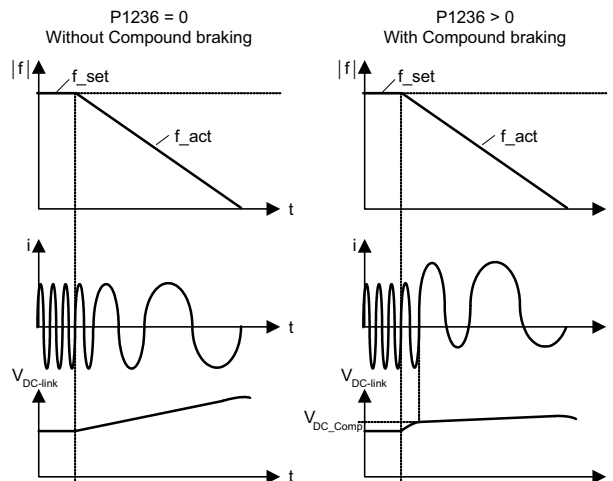
See P1232 (DC braking current) and P1233 (duration of DC braking)

<b>P1236</b>	<b>Compound braking current</b>	<b>Min:</b> 0	<b>Level</b> <b>3</b>	
	<b>CStat:</b> CUT	<b>Datatype:</b> U16		<b>Unit:</b> %
	<b>P-Group:</b> FUNC	<b>Active:</b> Immediately		<b>QuickComm.:</b> No

Defines DC level superimposed on AC waveform after exceeding DC-link voltage threshold of compound braking. The value is entered in [%] relative to rated motor current (P0305).

Compound braking switch-on level :  $V_{DC\_Comp} = 380,6 \text{ V}$

The Compound Brake is an overlay of the DC brake function with regenerative braking (effective braking at the ramp) after OFF1 or OFF3. This enables braking with controlled motor frequency and a minimum of energy returned to the motor. Through optimization of the ramp-down time and the compound braking an efficient braking without additional HW components is possible.

**Value:**

P1236 = 0 :  
Compound braking disabled.

P1236 = 1 - 250 :  
Level of DC braking current defined as a [%] of rated motor current (P0305).

**Dependency:**

Compound braking depends on the DC link voltage only.

It is disabled, when:

- DC braking is active
- Flying start is active

**Notice:**

Increasing the value will generally improve braking performance; however, if you set the value too high, an overcurrent trip may result.

If used with the Vdc max controller enabled the drive behaviour whilst braking may be worsened particularly with high values of compound braking.

<b>P1240</b>	<b>Configuration of Vdc controller</b>				<b>Min:</b> 0	<b>Level</b> <b>3</b>
	<b>CStat:</b> CT	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Def:</b> 1		
	<b>P-Group:</b> FUNC	<b>Active:</b> Immediately	<b>QuickComm.:</b> No	<b>Max:</b> 1		

Enables / disables Vdc controller.

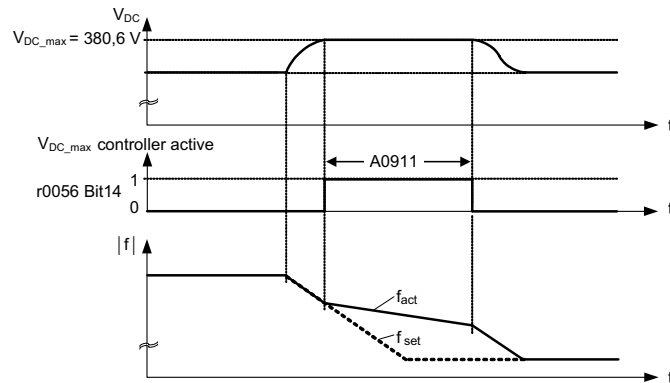
The Vdc controller dynamically controls the DC link voltage to prevent overvoltage trips on high inertia systems.

**Possible Settings:**

- 0 Vdc controller disabled
- 1 Vdc-max controller enabled

**Note:**

Vdc max controller automatically increases ramp-down times to keep the DC-link voltage (r0026) within limits.





<b>P1300</b>	<b>Control mode</b>	<b>Min:</b> 0	<b>Level</b> <b>2</b>	
	<b>CStat:</b> CT	<b>Datatype:</b> U16		<b>Def:</b> 0
	<b>P-Group:</b> CONTROL	<b>Active:</b> first confirm		<b>Unit:</b> - <b>QuickComm.:</b> Yes <b>Max:</b> 3

Controls relationship between speed of motor and voltage supplied by inverter as illustrated in the diagram below.

**Possible Settings:**

- 0 V/f with linear characteristic
- 2 V/f with quadratic characteristic
- 3 V/f with programmable characteristic

**Note:**

P1300 = 0	Linear characteristic	Standard	
P1300 = 2	Quadratic characteristic	Characteristics which cover the torque properties of the production machine (for example, pumps and fans). a) The voltage to frequency relationship suited for variable torque applications such as some pumps and fans. b) By utilizing lower voltages at lower output frequencies there can be significant energy savings.	
P1300 = 3	Programmable characteristic	The freely programmable characteristics enables the best V to f relationship to be selected the motor or production machine.	

The following table presents an overview of control parameters (V/f) that can be modified in relationship to P1300 dependencies:

ParNo.	Parameter name	Level	V/f		
			0	2	3
			<b>P1300 =</b>		
P1300	Control mode	2	x	x	x
P1310	Continuous boost	2	x	x	x
P1311	Acceleration boost	2	x	x	x
P1312	Starting boost	2	x	x	x
P1316	Boost end frequency	3	x	x	x
P1320	Programmable V/f freq. coord. 1	3	-	-	x
P1321	Programmable V/f volt. coord. 1	3	-	-	x
P1322	Programmable V/f freq. coord. 2	3	-	-	x
P1323	Programmable V/f volt. coord. 2	3	-	-	x
P1324	Programmable V/f freq. coord. 3	3	-	-	x
P1325	Programmable V/f volt. coord. 3	3	-	-	x
P1335	Slip compensation	2	x	x	x

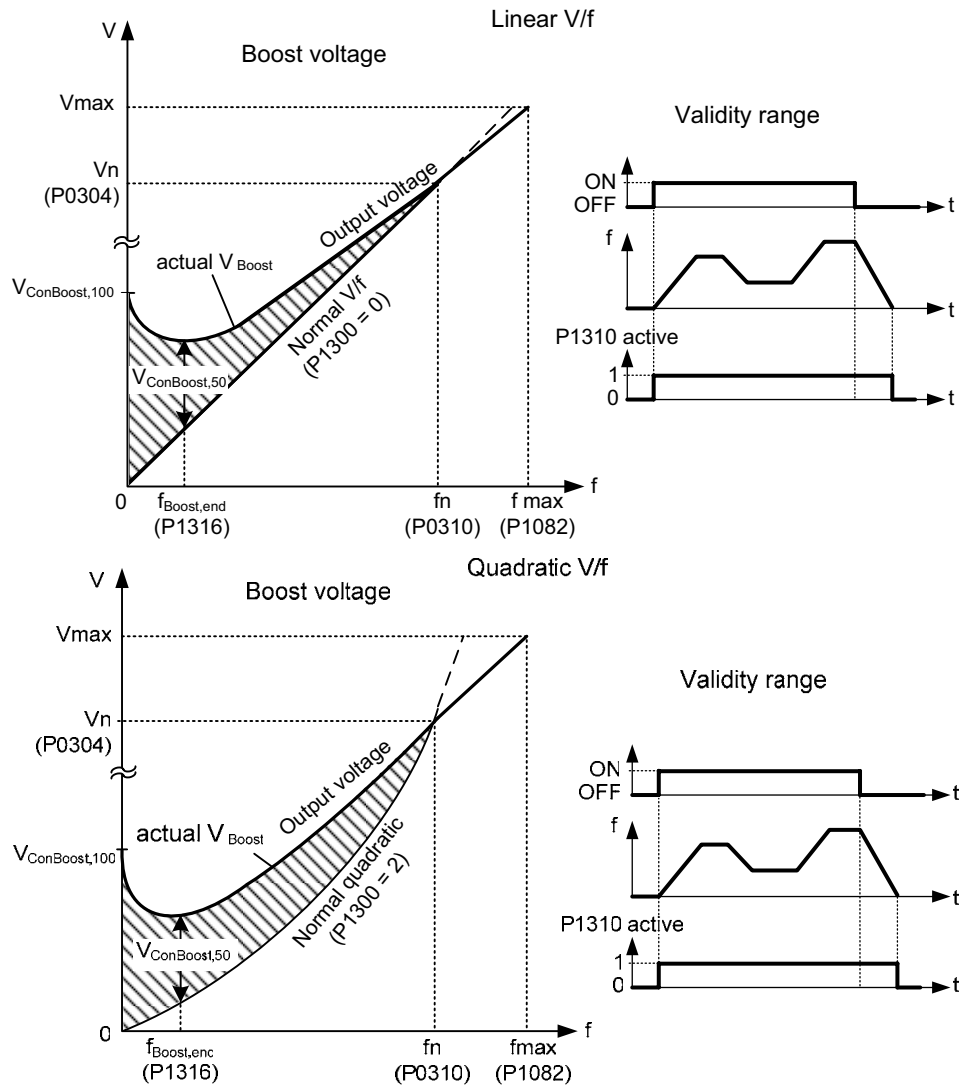
<b>P1310</b>	<b>Continuous boost</b>			<b>Min:</b> 0.0	<b>Level</b> <b>2</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> Float	<b>Unit:</b> %	<b>Def:</b> 50.0	
	<b>P-Group:</b> CONTROL	<b>Active:</b> Immediately	<b>QuickComm.:</b> No	<b>Max:</b> 250.0	

At low output frequencies the output voltage is low to keep the flux level constant. However, the output voltage may be too low

- for magnetization the asynchronous motor
- to hold the load
- to overcome losses in the system. The output voltage can be increased using parameter P1310.

The inverter output voltage can be increased via P1310 for the compensation of losses, hold loads at 0 Hz or maintain the magnetization.

Defines boost level in [%] relative to P0305 (rated motor current) applicable to both linear and quadratic V/f curves according to the diagram below:



where voltage values are given

$$V_{\text{ConBoost},100} = P0305 \cdot P0350 \cdot \frac{P1310}{100}$$

$$V_{\text{ConBoost},50} = \frac{V_{\text{ConBoost},100}}{2}$$

**Note:**

Increasing the boost levels increases motor heating (especially at standstill).

The boost values are combined when continuous boost (P1310) used in conjunction with other boost parameters (acceleration boost P1311 and starting boost P1312).

However priorities are allocated to these parameters as follows:  
 P1310 > P1311 > P1312

The total boost is limited by following equation:

$$\sum V_{Boost} \leq 3 \cdot R_s \cdot I_{Mot} = 3 \cdot P0305 \cdot P0350$$

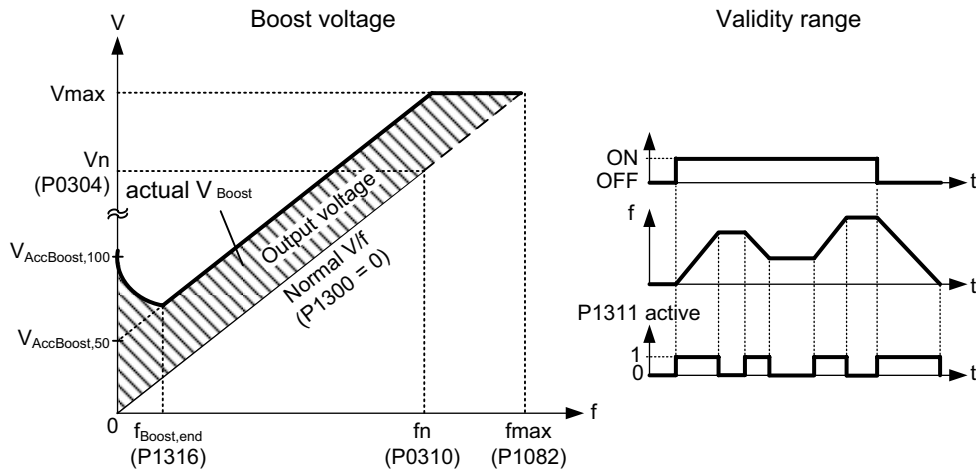
Setting in P0640 (motor overload factor [%]) limits the boost:

$$\frac{\sum V_{Boost}}{P0305 \cdot P0350} \leq \frac{P0640}{100}$$

<b>P1311</b>	<b>Acceleration boost</b>	<b>Min:</b> 0.0	<b>Level</b> <b>3</b>	
	<b>CStat:</b> CUT	<b>Datatype:</b> Float		<b>Unit:</b> %
	<b>P-Group:</b> CONTROL	<b>Active:</b> Immediately		<b>QuickComm.:</b> No
		<b>Def:</b> 0.0		
		<b>Max:</b> 250.0		

P1311 will only produce boost during ramping, and is therefore useful for additional torque during acceleration and deceleration. As opposed to parameter P1312, which is only active on the first acceleration issued after the ON command, parameter P1311 is always effect during an acceleration and deceleration when issued, if the condition below is not violated.

Applies boost in [%] relative to P0305 (rated motor current) following a positive setpoint change and drops back out once the setpoint is reached.



where voltage values are given

$$V_{AccBoost,100} = P0305 \cdot P0350 \cdot \frac{P1311}{100}$$

$$V_{AccBoost,50} = \frac{V_{AccBoost,100}}{2}$$

**Note:**

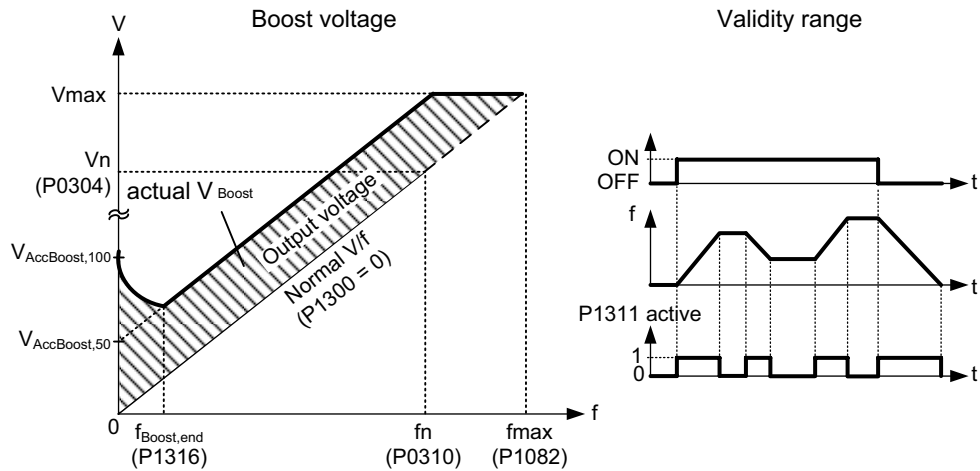
See parameter P1310

<b>P1312</b>	<b>Starting boost</b>			<b>Min:</b> 0.0	<b>Level</b> <b>2</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> Float	<b>Unit:</b> %	<b>Def:</b> 0.0	
	<b>P-Group:</b> CONTROL	<b>Active:</b> Immediately	<b>QuickComm.:</b> No	<b>Max:</b> 250.0	

Applies a constant linear offset (in [%] relative to P0305 (rated motor current)) to active V/f curve (either linear or quadratic) after an ON command and is active until  
 1) ramp output reaches setpoint for the first time respectively  
 2) setpoint is reduced to less than present ramp output

This is useful for starting loads with high inertia.

Setting the starting boost (P1312) too high will cause the inverter to limit the current, which will in turn restrict the output frequency to below the setpoint frequency.



where voltage values are given

$$V_{\text{StartBoost},100} = P0305 \cdot P0350 \cdot \frac{P1312}{100}$$

$$V_{\text{StartBoost},50} = \frac{V_{\text{StartBoost},100}}{2}$$

**Example:**

Setpoint = 50Hz. Ramping up with starting boost. During ramp up, setpoint changed to 20Hz. As soon as setpoint changed, starting boost removed because setpoint smaller than present ramp output.

**Note:**

See parameter P1310

<b>P1316</b>	<b>Boost end frequency</b>			<b>Min:</b> 0.0	<b>Level</b> <b>3</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> Float	<b>Unit:</b> %	<b>Def:</b> 20.0	
	<b>P-Group:</b> CONTROL	<b>Active:</b> Immediately	<b>QuickComm.:</b> No	<b>Max:</b> 100.0	

Defines point at which programmed boost reaches 50 % of its value. This value is expressed in [%] relative to P0310 (rated motor frequency).

The default frequency is defined as follows:

$$f_{\text{Boost min}} = 2 \cdot \left( \frac{153}{\sqrt{P_{\text{motor}}}} + 3 \right)$$

**Note:**

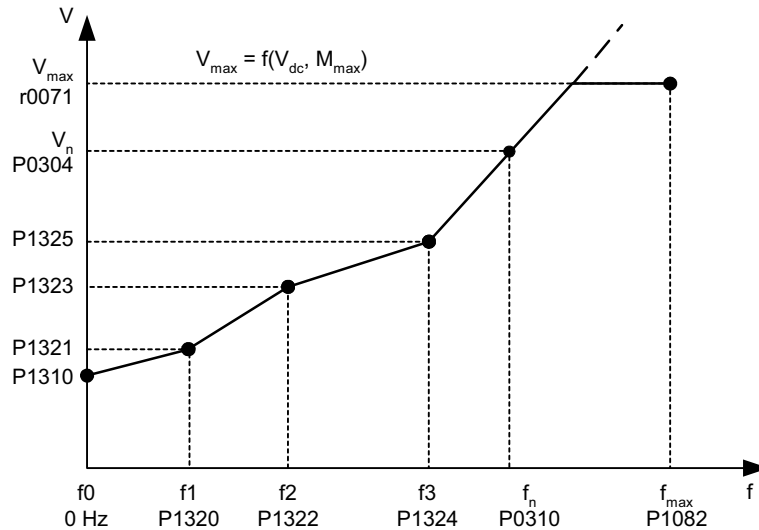
- The expert user may change this value to alter the shape of the curve, e.g. to increase torque at a particular frequency.
- Default value is depending on inverter type and its rating data.

**Details:**

See diagram in P1310 (continuous boost).

<b>P1320</b>	<b>Programmable V/f freq. coord. 1</b>				<b>Min:</b> 0.00	<b>Level</b> <b>3</b>
	<b>CStat:</b> CT	<b>Datatype:</b> Float	<b>Unit:</b> Hz	<b>Def:</b> 0.00		
	<b>P-Group:</b> CONTROL	<b>Active:</b> Immediately	<b>QuickComm.:</b> No	<b>Max:</b> 650.00		

Sets V/f coordinates (P1320/1321 to P1324/1325) to define V/f characteristic.



$$P1310[V] = \frac{P1310[\%]}{100[\%]} \cdot P0350 \cdot \sqrt{3} \cdot P0305$$

**Dependency:**

To set parameter, select P1300 = 3 (V/f with programmable characteristic).

**Note:**

Linear interpolation will be applied between the individual data points.

V/f with programmable characteristic (P1300 = 3) has 3 programmable points. The two non-programmable points are:

- Continuous boost P1310 at zero 0 Hz
- Rated motor voltage P0304 at rated motor frequency P0310

The acceleration boost and starting boost defined in P1311 and P1312 are applied to V/f with programmable characteristic.

<b>P1321</b>	<b>Programmable V/f volt. coord. 1</b>				<b>Min:</b> 0.0	<b>Level</b> <b>3</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> Float	<b>Unit:</b> V	<b>Def:</b> 0.0		
	<b>P-Group:</b> CONTROL	<b>Active:</b> Immediately	<b>QuickComm.:</b> No	<b>Max:</b> 3000.0		

See P1320 (programmable V/f freq. coord. 1).

<b>P1322</b>	<b>Programmable V/f freq. coord. 2</b>				<b>Min:</b> 0.00	<b>Level</b> <b>3</b>
	<b>CStat:</b> CT	<b>Datatype:</b> Float	<b>Unit:</b> Hz	<b>Def:</b> 0.00		
	<b>P-Group:</b> CONTROL	<b>Active:</b> Immediately	<b>QuickComm.:</b> No	<b>Max:</b> 650.00		

See P1320 (programmable V/f freq. coord. 1).

<b>P1323</b>	<b>Programmable V/f volt. coord. 2</b>				<b>Min:</b> 0.0	<b>Level</b> <b>3</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> Float	<b>Unit:</b> V	<b>Def:</b> 0.0		
	<b>P-Group:</b> CONTROL	<b>Active:</b> Immediately	<b>QuickComm.:</b> No	<b>Max:</b> 3000.0		

See P1320 (programmable V/f freq. coord. 1).

<b>P1324</b>	<b>Programmable V/f freq. coord. 3</b>				<b>Min:</b> 0.00	<b>Level</b> <b>3</b>
	<b>CStat:</b> CT	<b>Datatype:</b> Float	<b>Unit:</b> Hz	<b>Def:</b> 0.00		
	<b>P-Group:</b> CONTROL	<b>Active:</b> Immediately	<b>QuickComm.:</b> No	<b>Max:</b> 650.00		

See P1320 (programmable V/f freq. coord. 1).

<b>P1325</b>	<b>Programmable V/f volt. coord. 3</b>				<b>Min:</b> 0.0	<b>Level</b> <b>3</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> Float	<b>Unit:</b> V	<b>Def:</b> 0.0		
	<b>P-Group:</b> CONTROL	<b>Active:</b> Immediately	<b>QuickComm.:</b> No	<b>Max:</b> 3000.0		

See P1320 (programmable V/f freq. coord. 1).

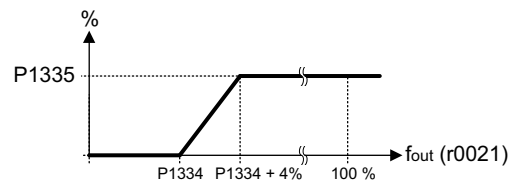
<b>P1334</b>	<b>Slip compens. activation range</b>				<b>Min:</b> 1.0	<b>Level</b> <b>3</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> Float	<b>Unit:</b> %	<b>Def:</b> 6.0		
	<b>P-Group:</b> CONTROL	<b>Active:</b> Immediately	<b>QuickComm.:</b> No	<b>Max:</b> 20.0		

To set the frequency activation range for slip compensation. The percentage value of P1334 refers to the motor rated frequency P0310. The upper threshold will always stay 4% above P1334.

**Notice:**

Use: more flexible approach to critical applications that need a slip compensation also at lower frequencies (e.g. start under load with small values of r0021).

Range of slip compensation :



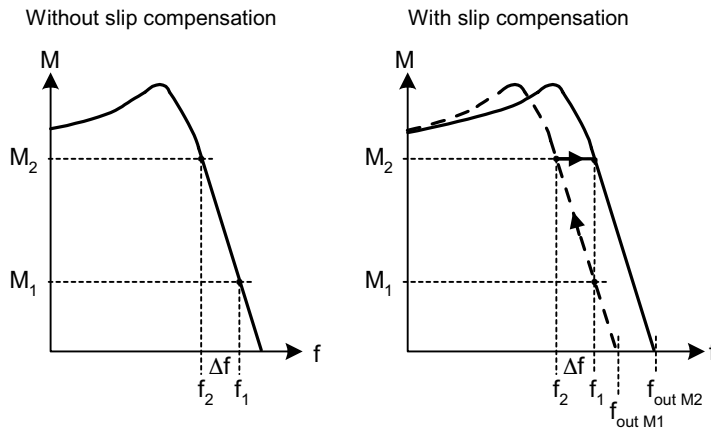
Note: the starting point for the slip compensation is  $P1334 \times P0310$

<b>P1335</b>	<b>Slip compensation</b>			<b>Min:</b> 0.0	<b>Level</b> <b>3</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> Float	<b>Unit:</b> %	<b>Def:</b> 0.0	
	<b>P-Group:</b> CONTROL	<b>Active:</b> Immediately	<b>QuickComm.:</b> No	<b>Max:</b> 600.0	

Dynamically adjusts output frequency of inverter so that motor speed is kept constant independent of motor load.

In the V/f-control, the motor speed will always be less than the command speed due to the slip speed. For a given speed command, the speed will drop as load is increased. The speed regulation of drive can be improved by the technique known as slip compensation.

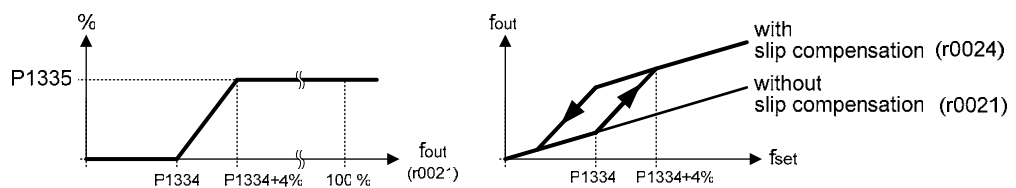
Increasing the load from M1 to M2 (see diagram) will decrease the motor speed from f1 to f2, due to the slip. The inverter can compensate for this by increasing the output frequency slightly as the load increases. An increase of the output frequency from f\_out\_M1 to f\_out\_M2 will result in a motor speed at f1 for load M2. The inverter measures the current and increases the output frequency to compensate for the expected slip. P1335 can be used to enable and fine-tune the slip compensation.



**Value:**

- P1335 = 0 % :  
Slip compensation disabled.
- P1335 = 50 % - 70 % :  
Full slip compensation at cold motor (partial load).
- P1335 = 100 % :  
Full slip compensation at warm motor (full load).

Range of slip compensation :



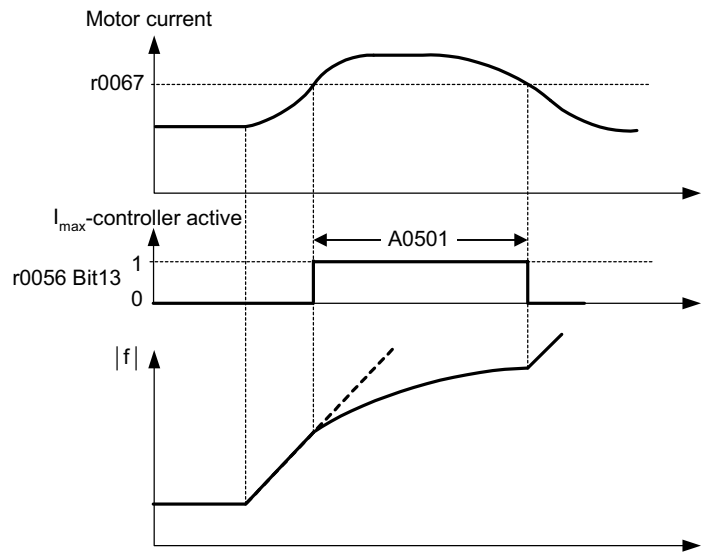
**Notice:**

The internal starting frequency  $f_{slip\_start}$  will be calculated as follows:  
 $f_{slip\_start} = P1334 \times P0310$   
 The applied value of the slip compensation (scaled by P1335) is limited by following equation:  
 $f_{slip\_comp\ max} = 2,5 \times r0330$

<b>P1340</b>	<b>I<sub>max</sub> controller prop. gain</b>			<b>Min:</b> 0.000	Level <b>3</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> Float	<b>Unit:</b> -	<b>Def:</b> 0.000	
	<b>P-Group:</b> CONTROL	<b>Active:</b> Immediately	<b>QuickComm.:</b> No	<b>Max:</b> 0.499	

Proportional gain of the I<sub>max</sub> controller.

Dynamically controls the inverter if the output current exceeds the maximum motor current (r0067). It does this by first limiting the inverter output frequency (to a possible minimum of the nominal slip frequency). If this action does not successfully remove the overcurrent condition, the inverter output voltage is reduced. When the overcurrent condition has been removed successfully, frequency limiting is removed using the ramp-up time set in P1120.



<b>P1800</b>	<b>Pulse frequency</b>			<b>Min:</b> 2	Level <b>3</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> U16	<b>Unit:</b> kHz	<b>Def:</b> 8	
	<b>P-Group:</b> INVERTER	<b>Active:</b> Immediately	<b>QuickComm.:</b> No	<b>Max:</b> 16	

Sets pulse frequency of power switches in inverter. The frequency can be changed in steps of 2 kHz.

**Dependency:**

Minimum pulse frequency depends on P1082 (maximum frequency) and P0310 (rated motor frequency).

The maximal frequency P1082 is limited to pulse frequency P1800 (see P1082).

**Note:**

If the pulse frequency is increased, max. inverter current r0209 can be reduced (derating). The derating characteristic depends on the type and power of the inverter (see OPERATING INSTRUCTIONS).

If silent operation is not absolutely necessary, lower pulse frequencies may be selected to reduce inverter losses and radio-frequency emissions.

<b>r1801</b>	<b>CO: Act. pulse frequency</b>			<b>Min:</b> -	Level <b>3</b>
		<b>Datatype:</b> U16	<b>Unit:</b> kHz	<b>Def:</b> -	
	<b>P-Group:</b> INVERTER			<b>Max:</b> -	

Actual pulse frequency of power switches in inverter.

**Notice:**

Under certain conditions, the inverter changes the switching frequency from the value selected in P1800. At start-up, the pulse frequency is set to the minimum value; below an operating frequency of 2 Hz, the pulse frequency is halved.



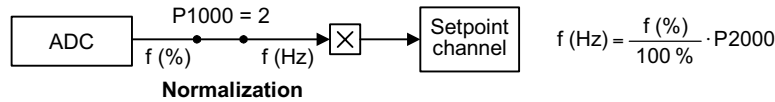
<b>P2000</b>	<b>Reference frequency</b>	<b>Min:</b> 1.00	<b>Level</b> <b>3</b>	
	<b>CStat:</b> CT	<b>Datatype:</b> Float		<b>Unit:</b> Hz
	<b>P-Group:</b> COMM	<b>Active:</b> first confirm		<b>QuickComm.:</b> No

Parameter P2000 represents the reference frequency for frequency values which are displayed/transferred as a percentage or a hexadecimal value. Where:

- hexadecimal 4000 H ==> P2000 (e.g.: USS-PZD)
- percentage 100 % ==> P2000 (e.g.: ADC)

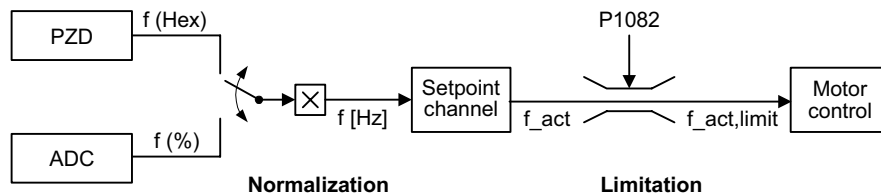
**Example:**

The signal of the analog input (ADC) is connected to the frequency setpoint (e.g. P1000 = 2). The actual percentage input value is cyclically converted into the absolute frequency setpoint (in Hz) via the reference frequency P2000.



**Caution:**

Parameter P2000 represents the reference frequency of the above mentioned interfaces. A maximum frequency setpoint of 2\*P2000 can be applied via the corresponding interface. Unlike parameter P1082 (Max. Frequency) this limits the inverter frequency internally independent of the reference frequency. By modification of P2000 it will also adapt the parameter to the new settings.



$$f[\text{Hz}] = \frac{f(\text{Hex})}{4000(\text{Hex})} \cdot P2000 = \frac{f(\%)}{100\%} \cdot P2000$$

$$f_{\text{act,limit}} = \min(P1082, f_{\text{act}})$$

**Notice:**

Reference parameters are intended as an aid to presenting setpoint and actual value signals in a uniform manner. This also applies to fixed settings entered as a percentage. A value of 100 % corresponds to a process data value of 4000H, or 4000 0000H in the case of double values.

<b>P2010</b>	<b>USS baudrate</b>	<b>Min:</b> 3	<b>Level</b> <b>3</b>	
	<b>CStat:</b> CUT	<b>Datatype:</b> U16		<b>Unit:</b> -
	<b>P-Group:</b> COMM	<b>Active:</b> first confirm		<b>QuickComm.:</b> No

Sets baud rate for USS communication.

**Possible Settings:**

- 3 1200 baud
- 4 2400 baud
- 5 4800 baud
- 6 9600 baud
- 7 19200 baud
- 8 38400 baud
- 9 57600 baud

<b>P2011</b>	<b>USS address</b>	<b>Min:</b> 0	<b>Level</b> <b>3</b>	
	<b>CStat:</b> CUT	<b>Datatype:</b> U16		<b>Unit:</b> -
	<b>P-Group:</b> COMM	<b>Active:</b> first confirm		<b>QuickComm.:</b> No

Sets unique address for inverter.

**Note:**

You can connect up to a further 30 inverters via the serial link (i.e. 31 inverters in total) and control them with the USS serial bus protocol.

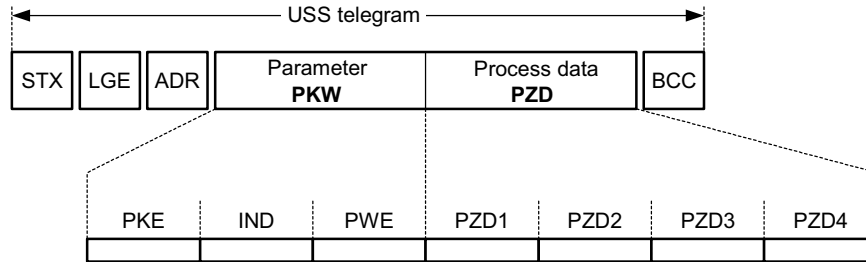
<b>P2012</b>	<b>USS PZD length</b>			<b>Min:</b> 0	<b>Level</b> <b>3</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Def:</b> 2	
	<b>P-Group:</b> COMM	<b>Active:</b> first confirm	<b>QuickComm.:</b> No	<b>Max:</b> 4	

Defines the number of 16-bit words in PZD part of USS telegram.

In this area, process data (PZD) are continually exchanged between the master and slaves. The PZD part of the USS telegram is used for the main setpoint, and to control the inverter.

**Notice:**

USS protocol consists of PZD and PKW which can be changed by the user via parameters P2012 and P2013 respectively.

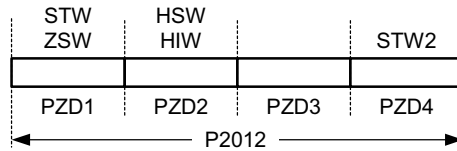


STX	Start of text	PKE	Parameter ID
LGE	Length	IND	Sub-index
ADR	Address	PWE	Parameter value
PKW	Parameter ID value		
PZD	Process data		
BCC	Block check character		

PZD transmits a control word and setpoint or status word and actual values. The number of PZD-words in a USS-telegram are determined by parameter P2012, where the first two words are either:

- control word and main setpoint or
- status data and actual value.

When P2012 is equal to 4 the additional control word is transferred as the 4th PZD-word (default setting).



STW	Control word	HSW	Main setpoint
ZSW	Status word	HIW	Main actual value
PZD	Process data		

<b>P2013</b>	<b>USS PKW length</b>			<b>Min:</b> 0	<b>Level</b> <b>3</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Def:</b> 127	
	<b>P-Group:</b> COMM	<b>Active:</b> first confirm	<b>QuickComm.:</b> No	<b>Max:</b> 127	

Defines the number of 16-bit words in PKW part of USS telegram. The PKW area can be varied. Depending on the particular requirement, 3-word, 4-word or variable word lengths can be parameterized. The PKW part of the USS telegram is used to read and write individual parameter values.

**Possible Settings:**

- 0 No words
- 3 3 words
- 4 4 words
- 127 Variable

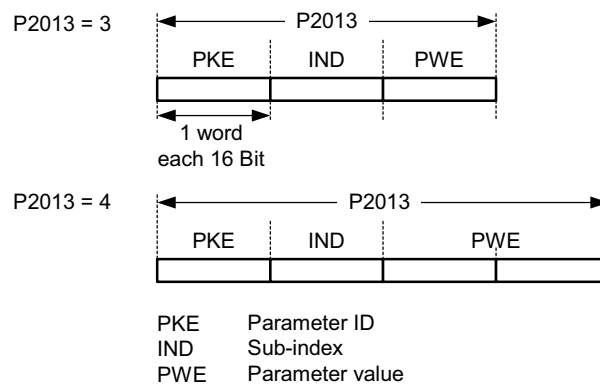
**Example:**

	Data type		
	U16 (16 Bit)	U32 (32 Bit)	Float (32 Bit)
P2013 = 3	X	Parameter access fault	Parameter access fault
P2013 = 4	X	X	X
P2013 = 127	X	X	X

**Notice:**

USS protocol consists of PZD and PKW which can be changed by the user via parameters P2012 and P2013 respectively. Parameter P2013 determines the number of PKW-words in a USS-telegram.

Setting P2013 to 3 or 4 determines the length of the PKW words (3 = three words and 4 = four words). When P2013 set to 127 automatically adjusts the length of the PKW words are required.



If a fixed PKW length is selected only one parameter value can be transferred. In the case of indexed parameter, you must use the variable PKW length if you wish to have the values of all indices transferred in a single telegram. In selecting the fixed PKW length, it is important to ensure the value in question can be transferred using this PKW length.

P2013 = 3, fixes PKW length, but does not allow access to many parameter values. A parameter fault is generated when an out-of-range value is used, the value will not be accepted but the inverter state will not be affected. Useful for applications where parameters are not changed, but MM3s are also used. Broadcast mode is not possible with this setting.

P2013 = 4, fixes PKW length. Allows access to all parameters, but indexed parameters can only be read one index at a time. Word order for single word values are different to setting 3 or 127, see example below.

P2013 = 127, most useful setting. PKW reply length varies depending on the amount of information needed. Can read fault information and all indices of a parameter with a single telegram with this setting.

**Example:**

Set P0700 to value 5 (0700 = 2BC (hex))

	P2013 = 3	P2013 = 4	P2013 = 127
Master → SINAMICS	22BC 0000 0005	22BC 0000 0000 0005	22BC 0000 0005 0000
SINAMICS → Master	12BC 0000 0005	12BC 0000 0000 0005	12BC 0000 0005

<b>P2014</b>	<b>USS telegram off time</b>	<b>Datatype:</b> U16	<b>Unit:</b> ms	<b>Min:</b> 0	<b>Level</b> <b>3</b>
	<b>CStat:</b> CT	<b>Active:</b> Immediately	<b>QuickComm.:</b> No	<b>Def:</b> 0	
	<b>P-Group:</b> COMM			<b>Max:</b> 65535	

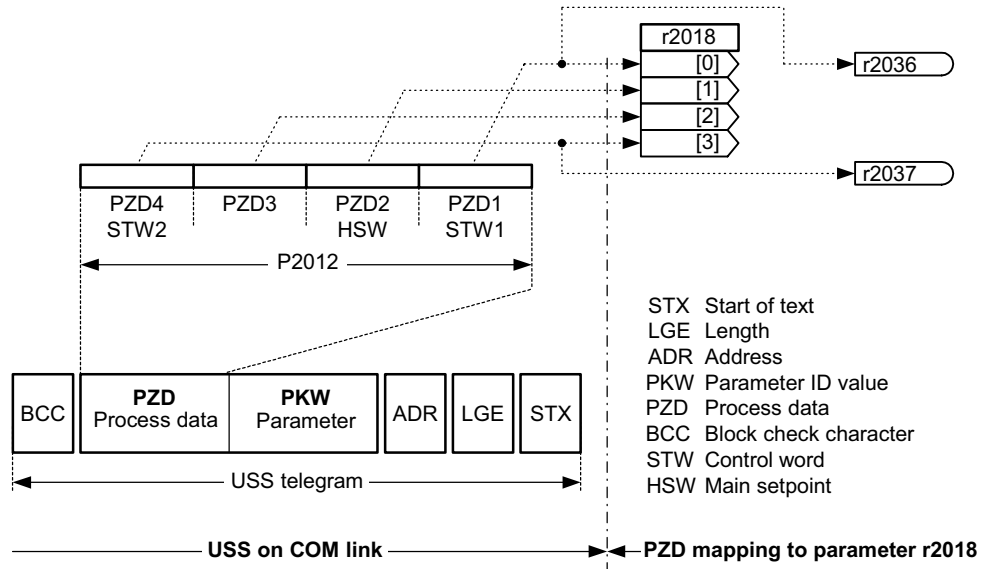
Defines a time T\_off after which a fault will be generated (F0070) if no telegram is received via the USS channels.

**Notice:**

By default (time set to 0), no fault is generated (i.e. watchdog disabled).

<b>r2018[4]</b>	<b>CO: PZD from USS</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> -	<b>Level</b> <b>3</b>
	<b>P-Group:</b> COMM			<b>Def:</b> -	
				<b>Max:</b> -	

Displays process data received via USS interface.



**Index:**

- r2018[0] : Received word 0
- r2018[1] : Received word 1
- r2018[2] : Received word 2
- r2018[3] : Received word 3

**Note:**

The control words can be viewed as bit parameters r2036 and r2037.

**Restrictions:**

- If the above serial interface controls the inverter (P0700 or P0719) then the 1st control word must be transferred in the 1st PZD-word.
- If the setpoint source is selected via P1000 or P0719, then the main setpoint must be transferred in the 2nd PZD-word,
- When P2012 is equal to 4 the additional control word (2nd control word) must transferred in the 4th PZD-word, if the above serial interface controls the inverter (P0700 or P0719).

<b>r2024</b>	<b>USS error-free telegrams</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> -	<b>Level</b> <b>3</b>
	<b>P-Group:</b> COMM			<b>Def:</b> -	
				<b>Max:</b> -	

Displays number of error-free USS telegrams received.

<b>r2025</b>	<b>USS rejected telegrams</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> -	<b>Level</b> <b>3</b>
	<b>P-Group:</b> COMM			<b>Def:</b> -	
				<b>Max:</b> -	

Displays number of USS telegrams rejected.

<b>r2026</b>	<b>USS character frame error</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> -	<b>Level</b> <b>3</b>
	<b>P-Group:</b> COMM			<b>Def:</b> -	
				<b>Max:</b> -	

Displays number of USS character frame errors.

<b>r2027</b>	<b>USS overrun error</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> -	<b>Level</b> <b>3</b>
	<b>P-Group:</b> COMM			<b>Def:</b> -	
				<b>Max:</b> -	

Displays number of USS telegrams with overrun error.

<b>r2028</b>	<b>USS parity error</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> - <b>Def:</b> - <b>Max:</b> -	<b>Level</b> <b>3</b>
	<b>P-Group:</b> COMM				
	Displays number of USS telegrams with parity error.				
<b>r2029</b>	<b>USS start not identified</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> - <b>Def:</b> - <b>Max:</b> -	<b>Level</b> <b>3</b>
	<b>P-Group:</b> COMM				
	Displays number of USS telegrams with unidentified start.				
<b>r2030</b>	<b>USS BCC error</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> - <b>Def:</b> - <b>Max:</b> -	<b>Level</b> <b>3</b>
	<b>P-Group:</b> COMM				
	Displays number of USS telegrams with BCC error.				
<b>r2031</b>	<b>USS length error</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> - <b>Def:</b> - <b>Max:</b> -	<b>Level</b> <b>3</b>
	<b>P-Group:</b> COMM				
	Displays number of USS telegrams with incorrect length.				
<b>r2036</b>	<b>BO: CtrlWrd1 from USS</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> - <b>Def:</b> - <b>Max:</b> -	<b>Level</b> <b>3</b>
	<b>P-Group:</b> COMM				
	Displays control word 1 from USS (i.e. word 1 within USS = PZD1).				
	<b>Bitfields:</b>				
	Bit00	ON/OFF1	0 NO	1 YES	
	Bit01	OFF2: Electrical stop	0 YES	1 NO	
	Bit02	OFF3: Fast stop	0 YES	1 NO	
	Bit03	Pulse enable	0 NO	1 YES	
	Bit04	RFG enable	0 NO	1 YES	
	Bit05	RFG start	0 NO	1 YES	
	Bit06	Setpoint enable	0 NO	1 YES	
	Bit07	Fault acknowledge	0 NO	1 YES	
	Bit08	JOG right	0 NO	1 YES	
	Bit09	JOG left	0 NO	1 YES	
	Bit10	Control from PLC	0 NO	1 YES	
	Bit11	Reverse (setpoint inversion)	0 NO	1 YES	
	Bit13	Motor potentiometer MOP up	0 NO	1 YES	
	Bit14	Motor potentiometer MOP down	0 NO	1 YES	
	Bit15	Local/Remote	0 NO	1 YES	
	<b>Dependency:</b>				
	See parameter P2012				
	<b>Note:</b>				
	Sets control word r0054, if USS is selected as command source (see P0700).				
	To activate the bit Local/Remote we have to set parameter P0810.				
	<b>Details:</b>				
	The 7-segment display of the bit-parameters (binary parameters) is explained in the Introduction of the Parameter List.				
<b>r2037</b>	<b>BO: CtrlWrd2 from USS</b>	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Min:</b> - <b>Def:</b> - <b>Max:</b> -	<b>Level</b> <b>3</b>
	<b>P-Group:</b> COMM				
	Displays control word 2 from USS (i.e. word 4 within USS = PZD4).				
	<b>Bitfields:</b>				
	Bit00	Fixed frequency Bit 0	0 NO	1 YES	
	Bit01	Fixed frequency Bit 1	0 NO	1 YES	
	Bit02	Fixed frequency Bit 2	0 NO	1 YES	
	Bit09	Enable DC brake	0 NO	1 YES	
	Bit13	External fault 1	0 YES	1 NO	
	<b>Dependency:</b>				
	See parameter P2012				
	<b>Note:</b>				
	Sets control word r0055, if USS is selected as command source (see P0700).				
	To enable the external fault (r2037 Bit 13) facility via USS, the following parameters must be set:				
	- P2012 = 4				
	- P2106 = 1				
	<b>Details:</b>				
	The 7-segment display of the bit-parameters (binary parameters) is explained in the Introduction of the Parameter List.				

<b>P2106</b>	<b>External fault via USS</b>	<b>Min:</b> 0	<b>Level</b> <b>3</b>	
	<b>CStat:</b> CUT	<b>Datatype:</b> U16		<b>Unit:</b> -
	<b>P-Group:</b> COMMANDS	<b>Active:</b> first confirm		<b>QuickComm.:</b> No

External fault from USS Link (r2037 Bit13)

**Possible Settings:**

0 Disable  
1 Enable

**Dependency:**

External fault from USS Link if PZD length is larger than 3 (P2012 > 3).

**Note:**

The source of external fault can be from digital input or from USS link.

<b>r2110[4]</b>	<b>Warning number</b>	<b>Min:</b> -	<b>Level</b> <b>3</b>
	<b>Datatype:</b> U16	<b>Unit:</b> -	
	<b>P-Group:</b> ALARMS	<b>Def:</b> -	

Displays warning information.

A maximum of 2 active warnings (indices 0 and 1) and 2 historical warnings (indices 2 and 3) may be viewed.

**Index:**

r2110[0] : Recent Warnings --, warning 1  
r2110[1] : Recent Warnings --, warning 2  
r2110[2] : Recent Warnings -1, warning 3  
r2110[3] : Recent Warnings -1, warning 4

**Note:**

- Indices 0 and 1 are not stored.
- The keypad will flash while a warning is active. The LED indicates the warning status in this case.

<b>r2114[2]</b>	<b>Run time counter</b>	<b>Min:</b> -	<b>Level</b> <b>3</b>
	<b>Datatype:</b> U16	<b>Unit:</b> -	
	<b>P-Group:</b> ALARMS	<b>Def:</b> -	

Displays run time counter.

It is the total time the drive has been powered up. When power goes value is saved, then restored on power up. The run time counter r2114 will be calculate as followed:

- Multiply the value in r2114[0], by 65536 and then add it to the value in r2114[1] (Total power up time = 65536 \* r2114[0] + r2114[1] seconds).
- The resultant answer will be in seconds.

**Index:**

r2114[0] : System Time, Seconds, Upper Word  
r2114[1] : System Time, Seconds, Lower Word

**Example:**

If r2114[0] = 1 & r2114[1] = 20864  
We get 1 \* 65536 + 20864 = 86400 seconds which equals 1 day.

<b>P2167</b>	<b>Switch-off frequency f_off</b>	<b>Min:</b> 0.00	<b>Level</b> <b>3</b>	
	<b>CStat:</b> CUT	<b>Datatype:</b> Float		<b>Unit:</b> Hz
	<b>P-Group:</b> ALARMS	<b>Active:</b> Immediately		<b>QuickComm.:</b> No

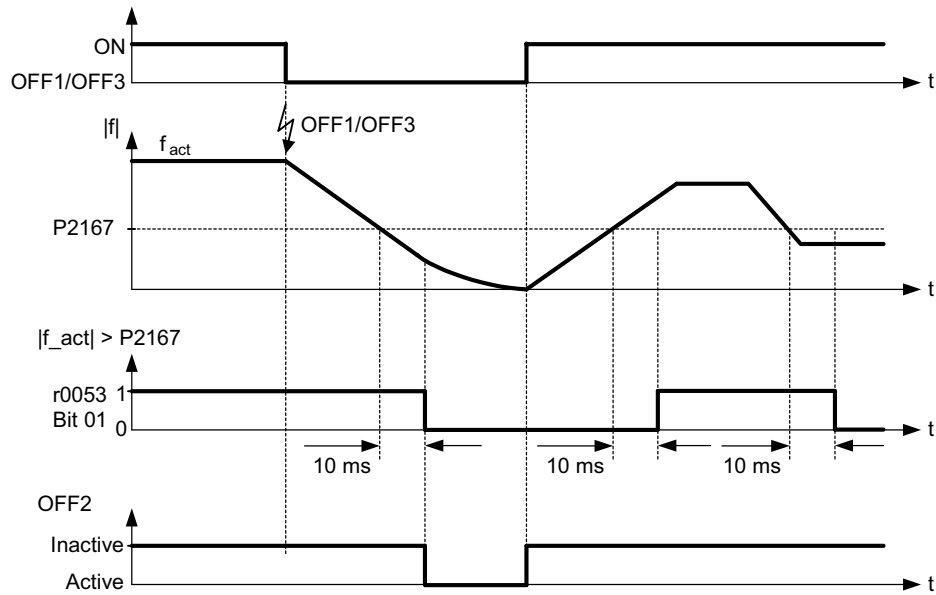
Defines the threshold of the monitoring function  $|f_{act}| > P2167 (f_{off})$ .

P2167 influences following functions:

- If the actual frequency falls below this threshold and the time delay has expired, bit 1 in status word 2 (r0053) is reset.
- If a OFF1 or OFF3 was applied and bit 1 is reset the inverter will disable the pulse (OFF2).

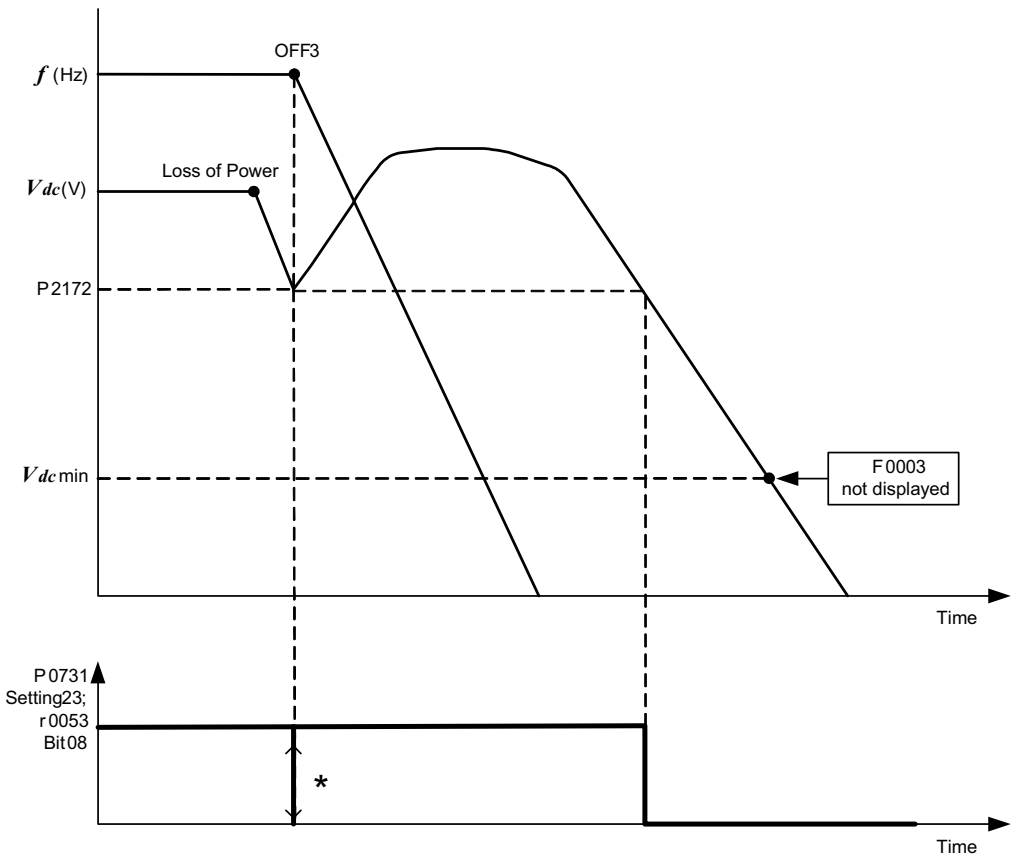
Restriction:

- The monitoring function  $|f_{act}| > P2167 (f_{off})$  is not updated and pulses are not inhibited, if motor holding brake (MHB, P1215 = 1) is enabled.



<b>P2172</b>	<b>Threshold DC-link voltage</b>	<b>Min:</b> 0	<b>Level</b>
	<b>CStat:</b> CUT	<b>Datatype:</b> U16	<b>Def:</b> 0
	<b>P-Group:</b> ALARMS	<b>Active:</b> Immediately	<b>QuickComm.:</b> No
			<b>3</b>

Defines the DC link voltage threshold below which the drive automatically performs an OFF3. A drive switch-off (emergency stop) can be activated for the case of mains failure (browns out or black out). The drive is controlled to zero Hz and a coast-to-stop can be prevented. The OFF3 ramp (see P1335) needs to be set accordingly. The emergency stop is disabled when P2172 = 0.



\* Signal edge recognition required for monitor function with the digital output

**Note:**

This voltage controls bits 7 and 8 in status word 2 (r0053).  
 The  $V_{dc}$  controller dynamically controls the DC link voltage to prevent overvoltage trips on high inertia systems during regenerative braking. By default this function is enabled (see P1240) and may attempt to

extend the ramp-down time set in P1135 to prevent an overvoltage trip. If the OFF3 ramp-down time P1135 is set too short, F0002 (overvoltage) can occur even with the  $V_{dc}$  controller being enabled. If the threshold level in P2172 is set too high, then any voltage fluctuation or sudden load change will cause an OFF3 command.

If the threshold level in P2172 is set too low, it is possible that there will be insufficient energy within the DC link capacitors to allow the inverter to slow the motor to 0 Hz in a controlled manner. As a consequence F0003 (undervoltage) will be displayed.

To adjust P2172 it is recommended to observe r0026 under load condition. P2172 must be set lower than this value.

<b>P3900</b>	<b>End of quick commissioning</b>				<b>Min:</b> 0	<b>Level</b> <b>1</b>
	<b>CStat:</b> C	<b>Datatype:</b> U16	<b>Unit:</b> -	<b>Def:</b> 0		
	<b>P-Group:</b> QUICK	<b>Active:</b> first confirm	<b>QuickComm.:</b> Yes	<b>Max:</b> 3		

Performs calculations necessary for optimized motor operation.

After completion of calculation, P3900 and P0010 (parameter groups for commissioning) are automatically reset to their original value 0.

**Possible Settings:**

- 0 No quick commissioning (no motor calculation)
- 1 End quick commissioning, with factory reset of all other settings
- 2 End quick commissioning, with factory reset of I/O settings
- 3 End quick commissioning, without reset of all other settings

**Dependency:**

Changeable only when P0010 = 1 (quick commissioning)

**Notes:**

The following settings calculate a variety of motor parameters, overwriting previous values (see parameter P0340, setting P0340 = 1).

P3900 = 1 :

When setting 1 is selected, only the parameter settings carried out via the commissioning menu "Quick commissioning", are retained; all other parameter changes, including the I/O settings, are lost. Motor calculations are also performed.

P3900 = 2 :

When setting 2 is selected, only those parameters, which depend on the parameters in the commissioning menu "Quick commissioning" (P0010 = 1) are calculated. The I/O settings are also reset to default and the motor calculations performed.

P3900 = 3 :

When setting 3 is selected, only the motor and controller calculations are performed. Exiting quick commissioning with this setting saves time (for example, if only motor rating plate data have been changed).







## 2 Faults and Alarms

### 2.1 Fault messages

In the event of a failure, the inverter switches off and a fault code appears on the display.

---

#### NOTE

To reset the fault code, one of three methods listed below can be used:

1. Cycle the power to the drive
  2. Press the **FN** button on the BOP
  3. Via Digital Input 2 (default setting)
- 

Fault messages are stored in parameter r0947 under their code number (e.g. F0003 = 3). The associated error value is found in parameter r0949. The value 0 is entered if a fault has no error value.

#### F0001 Overcurrent

**STOP II**

##### Quit

reset fault memory / Stop

##### Cause

- Motor power (P0307) does not correspond to the inverter power (r0206)
- Motor lead short circuit
- Earth faults

##### Diagnosis & Remedy

Check the following:

- Motor power (P0307) must correspond to inverter power (r0206).
- Cable length limits must not be exceeded.
- Motor cable and motor must have no short-circuits or earth faults
- Motor parameters must match the motor in use
- Value of stator resistance (P0350) must be correct
- Motor must not be obstructed or overloaded
- Increase Ramp-up time (P1120)
- Reduce Starting boost level (P1312)
- Check fault value r0949:
  - 0 = hardware generated trip
  - 1 = software generated trip

#### F0002 Overvoltage

**STOP II**

##### Quit

reset fault memory / Stop

##### Cause

- Main supply voltage too high
- Motor is in regenerative mode

---

##### NOTE

Regenerative mode can be caused by fast ramp downs or if the motor is driven by an active load.

---

##### Diagnosis & Remedy

Check the following:

- Supply voltage must lie within limits indicated on rating plate.
  - Vdc controller must be enabled (P1240) and parameterized properly.
  - Ramp-down time (P1121) must match inertia of load.
  - Required braking power must lie within specified limits.
  - Check fault value r0949:
    - 0 = hardware generated trip
    - 1 = software generated trip at inverter's internal nominal state
- 

##### NOTE

Higher inertia requires longer ramp times.

---

<p><b>F0003 Undervoltage</b></p> <p><b>Quit</b> reset fault memory / Stop</p> <p><b>Cause</b></p> <ul style="list-style-type: none"> <li>- Main supply failed.</li> <li>- Shock load outside specified limits.</li> </ul> <p><b>Diagnosis &amp; Remedy</b></p> <ul style="list-style-type: none"> <li>- Check Supply voltage.</li> <li>- Check fault value r0949: 0 = hardware generated trip 1 = software generated trip at undervoltage state 2 = software generated trip at inverter's internal nominal state</li> </ul>	<p><b>STOP II</b></p>
<p><b>F0004 Inverter Over Temperature</b></p> <p><b>Quit</b> reset fault memory / Stop</p> <p><b>Cause</b></p> <ul style="list-style-type: none"> <li>- Inverter overloaded</li> <li>- Ventilation inadequate</li> <li>- Pulse frequency too high</li> <li>- Ambient temperature too high</li> </ul> <p><b>Diagnosis &amp; Remedy</b> Check the following:</p> <ul style="list-style-type: none"> <li>- Load or load duty cycle too high?</li> <li>- Motor power (P0307) must match inverter power (r0206)</li> <li>- Pulse frequency must be set to default value</li> <li>- Ambient temperature too high?</li> </ul>	<p><b>STOP II</b></p>
<p><b>F0005 Inverter I2T</b></p> <p><b>Quit</b> reset fault memory / Stop</p> <p><b>Cause</b></p> <ul style="list-style-type: none"> <li>- Inverter overloaded.</li> <li>- Duty cycle too demanding.</li> <li>- Motor power (P0307) exceeds inverter power capability (r0206).</li> </ul> <p><b>Diagnosis &amp; Remedy</b> Check the following:</p> <ul style="list-style-type: none"> <li>- Load duty cycle must lie within specified limits.</li> <li>- Motor power (P0307) must match inverter power (r0206)</li> </ul>	<p><b>STOP II</b></p>
<p><b>F0011 Motor Over Temperature I2T</b></p> <p><b>Quit</b> reset fault memory / Stop</p> <p><b>Cause</b> Motor overloaded</p> <p><b>Diagnosis &amp; Remedy</b> Check the following:</p> <ul style="list-style-type: none"> <li>- Load or load duty cycle too high?</li> <li>- Motor thermal time constant (P0611) must be correct</li> <li>- Motor I2t warning level (P0614) must match</li> </ul>	<p><b>STOP II</b></p>
<p><b>F0051 Parameter EEPROM Fault</b></p> <p><b>Quit</b> reset fault memory / Stop</p> <p><b>Cause</b> Read or write failure while access to EEPROM.</p> <p><b>Diagnosis &amp; Remedy</b></p> <ul style="list-style-type: none"> <li>- Factory Reset and new parameterization</li> <li>- Change drive</li> </ul>	<p><b>STOP II</b></p>
<p><b>F0052 Power Stack Fault</b></p> <p><b>Quit</b> reset fault memory / Stop</p> <p><b>Cause</b> Read failure for power stack information or invalid data.</p> <p><b>Diagnosis &amp; Remedy</b> Change drive</p>	<p><b>STOP II</b></p>

<b>F0055</b>	<b>BOP-EEPROM Fault</b>	<b>STOP II</b>
	<b>Quit</b> reset fault memory / Stop	
	<b>Cause</b> Read or write failure while saving non-volatile parameter to EEPROM on BOP whilst parameter cloning.	
	<b>Diagnosis &amp; Remedy</b> - Factory Reset and new parameterization - Change BOP	
<b>F0056</b>	<b>BOP not fitted</b>	<b>STOP II</b>
	<b>Quit</b> reset fault memory / Stop	
	<b>Cause</b> Trying to initiate parameter cloning without BOP fitted.	
	<b>Diagnosis &amp; Remedy</b> Fit BOP and try again.	
<b>F0057</b>	<b>BOP fault</b>	<b>STOP II</b>
	<b>Quit</b> reset fault memory / Stop	
	<b>Cause</b> - Parameter cloning with empty BOP. - Parameter cloning with invalid BOP.	
	<b>Diagnosis &amp; Remedy</b> Download to BOP or replace BOP.	
<b>F0058</b>	<b>BOP contents incompatible</b>	<b>STOP II</b>
	<b>Quit</b> reset fault memory / Stop	
	<b>Cause</b> Trying to initiate parameter cloning with BOP created on another type of drive.	
	<b>Diagnosis &amp; Remedy</b> Download to BOP from this type of drive.	
<b>F0060</b>	<b>Asic Timeout</b>	<b>STOP II</b>
	<b>Quit</b> reset fault memory / Stop	
	<b>Cause</b> Internal communications failure	
	<b>Diagnosis &amp; Remedy</b> - If fault persists, change inverter. - Contact Service Department - Check fault value r0949: 0 = generated by ASIC 1 = software generated trip	
<b>F0072</b>	<b>USS Setpoint Fault</b>	<b>STOP II</b>
	<b>Quit</b> reset fault memory / Stop	
	<b>Cause</b> No setpoint values from USS during telegram off time	
	<b>Diagnosis &amp; Remedy</b> Check USS master	
<b>F0085</b>	<b>External Fault</b>	<b>STOP II</b>
	<b>Quit</b> reset fault memory / Stop	
	<b>Cause</b> External fault triggered via terminal inputs	
	<b>Diagnosis &amp; Remedy</b> Disable terminal input for fault trigger.	

**F0100 Watchdog Reset** **STOP II****Quit**

reset fault memory / Stop

**Cause**

Short power dip or Software Error

**Diagnosis & Remedy**

F0100 trips may happen after a short power dip. In this case there is no problem with the inverter itself. However if an F0100 is experienced without a loss of power in the case of normal operation then the Service Department should be contacted.

**F0101 Stack Overflow** **STOP II****Quit**

reset fault memory / Stop

**Cause**

Software error or processor failure

**Diagnosis & Remedy**

Run self test routines

## 2.2 Alarm Messages

Alarm messages are stored in parameter r2110 under their code number (e.g. A0503 = 503) and can be read out from there.

### NOTE

- Alarm messages are displayed as long as the alarm condition exists. If the alarm condition ceases, the alarm message will disappear.
- It is not possible to stop alarm messages.

### A0501 Current Limit

#### Cause

- Motor power does not correspond to the inverter power
- Motor leads are too long
- Earth faults

#### Diagnosis & Remedy

Check the following:

- Motor power (P0307) must correspond to inverter power (r0206).
- Cable length limits must not be exceeded.
- Motor cable and motor must have no short-circuits or earth faults
- Motor parameters must match the motor in use
- Value of stator resistance (P0350) must be correct
- Motor must not be obstructed or overloaded
- Increase Ramp-up time (P1120)
- Reduce Starting boost level (P1312)

### A0502 Overvoltage Limit

#### Cause

Overvoltage limit is reached. This warning can occur during ramp down, if the Vdc controller is disabled (P1240 = 0).

#### Diagnosis & Remedy

If this warning is displayed permanently, check drive input voltage.

### A0503 Undervoltage Limit

#### Cause

- Main supply failed
- Main supply and consequently DC-link voltage (r0026) below specified limit.

#### Diagnosis & Remedy

Check main supply voltage.

### A0505 Inverter I2T

#### Cause

Warning level exceeded, current will be reduced if parameterized (P0610 = 1)

#### Diagnosis & Remedy

Check that duty cycle lies within specified limits.

### A0511 Motor Over Temperature I2T

#### Cause

- Motor overloaded.
- Load duty cycle too high.

#### Diagnosis & Remedy

Check the following:

- P0611 (motor I2t time constant) should be set to appropriate value
- P0614 (Motor I2t overload warning level) should be set to suitable level

### A0910 Vdc-max Controller de-activated

#### Cause

Occurs

- if main supply voltage is permanently too high.
- if motor is driven by an active load, causing motor to go into regenerative mode.
- at very high load inertias, when ramping down.

#### Diagnosis & Remedy

Check the following:

- Input voltage must lie within range.
- Load must be match.

**A0911 Vdc-max Controller active****Cause**

Vdc max controller is active; so ramp-down times will be increased automatically to keep DC-link voltage (r0026) within limits.

**Diagnosis & Remedy**

Check the following:

- Supply voltage must lie within limits indicated on rating plate.
- Ramp-down time (P1121) must match inertia of load.

---

**NOTE**

Higher inertia requires longer ramp times.

---

**A0920 ADC parameters not set properly****Cause**

ADC parameters should not be set to identical values, since this would produce illogical results

**Diagnosis & Remedy**

Check P0757, P0758, P0759, P0760

**A0923 Both JOG Left and JOG Right are requested****Cause**

Both JOG right and JOG left have been requested. This freezes the RFG output frequency at its current value.

**Diagnosis & Remedy**

Do not press JOG right and left simultaneously.



## 3 Appendix

### 3.1 List of Abbreviations

AC	Alternating current	FB	Function block
AD	Analog digital converter	FCC	Flux current control
ADC	Analog digital converter	FCL	Fast current limit
ADR	Address	FF	Fixed frequency
AFM	Additional frequency modification	FFB	Free function block
AG	Automation unit	FOC	Field orientated control
AIN	Analog input	FSA	Frame size A
AOP	Advanced operator panel	GSG	Getting started guide
AOUT	Analog output	GUI ID	Global unique identifier
ASP	Analog setpoint	HIW	Main actual value
ASVM	Asymmetric space vector modulation	HSW	Main setpoint
BCC	Block check character	HTL	High-threshold logic
BCD	Binary-coded decimal code	I/O	Input and output
BI	Binector input	IBN	Commissioning
BICO	Binector / connector	IGBT	Insulated gate bipolar transistor
BO	Binector output	IND	Sub-index
BOP	Basic operator panel	JOG	Jog
C	Commissioning	KIB	Kinetic buffering
CB	Communication board	LCD	Liquid crystal display
CCW	Counter-clockwise	LED	Light emitting diode
CDS	Command data set	LGE	Length
CI	Connector input	MHB	Motor holding brake
CM	Configuration management	MM4	MICROMASTER 4th. Generation
CMD	Commando	MOP	Motor potentiometer
CMM	Combimaster	NC	Normally closed
CO	Connector output	NO	Normally open
CO/BO	Connector output / Binector output	OPI	Operating instructions
COM	Common (terminal that is connected to NO or NC)	PDS	Power drive system
COM-Link	Communication link	PID	PID controller (proportional, integral, derivative)
CT	Commissioning, ready to run	PKE	Parameter ID
CT	Constant torque	PKW	Parameter ID value
CUT	Commissioning, run, ready to run	PLC	Programmable logic controller
CW	Clockwise	PLI	Parameter list
DA	Digital analog converter	POT	Potentiometer
DAC	Digital analog converter	PPO	Parameter process data object
DC	Direct current	PTC	Positive temperature coefficient
DDS	Drive data set	PWE	Parameter value
DIN	Digital input	PWM	Pulse-width modulation
DIP	DIP switch	PX	Power extension
DOUT	Digital output	PZD	Process data
DS	Drive state	QC	Quick commissioning
EEC	European Economic Community	RAM	Random-access memory
EEPROM	Electrical erasable programmable read-only memory	RCCB	Residual current circuit breaker
ELCB	Earth leakage circuit breaker	RCD	Residual current device
EMC	Electro-magnetic compatibility	RFG	Ramp function generator
EMF	Electromotive force	RFI	Radio-frequency interference
EMI	Electro-magnetic interference	RPM	Revolutions per minute
ESB	Equivalent circuit	SCL	Scaling
FAQ	Frequently asked questions	SDP	Status display panel
		SLVC	Sensorless vector control

---

STW	Control word	VC	Vector control
STX	Start of text	VT	Variable torque
SVM	Space vector modulation	ZSW	Status word
TTL	Transistor-transistor logic	ZUSW	Additional setpoint
USS	Universal serial interface		

## Suggestions and / or Corrections

<b>To:</b> Siemens AG Automation & Drives Group SD SM 5 P.O. Box 3269  D-91050 Erlangen Federal Republic of Germany	<b>Suggestions</b>  <b>Corrections</b> For Publication/Manual:  SINAMICS G110 Parameter List
Email: <a href="mailto:documentation.sd@siemens.com">documentation.sd@siemens.com</a>	User Documentation
<b>From</b>	<b>Parameter List</b>
Name:	Order Number: 6SL3298-0BA11-0BP0
<b>Company/Service Department</b>	Date of Issue: 11/2004
Address:	Should you come across any printing errors when reading this publication, please notify us on this sheet.
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