



[Installation Manual]

[CUSCO Part No.]: **965 492 RP**

[Application]: 2013–2018 Subaru BRZ / Scion FR-S / Toyota 86

[Product]: Power Brace, Rear C-Pillar

[Kit includes]: Bar with side brackets (RH & LH)
No hardware included (Re-use factory hardware)

[Estimated Installation Time]

- **Approx. 2.5 Hours**
- **This instruction Manual is**

1. Remove Scuff Plates (Right & Left)



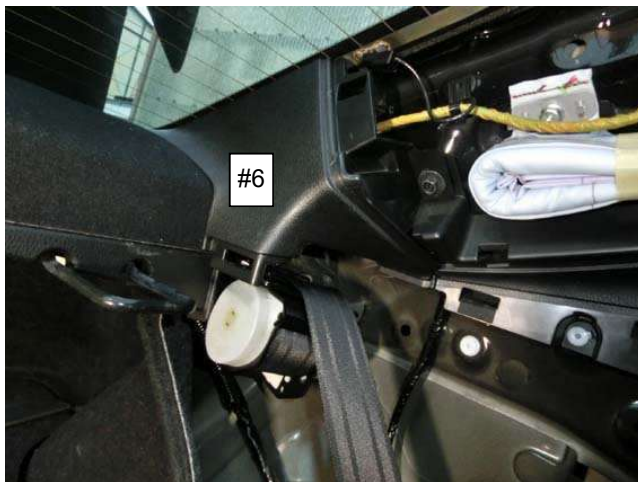
2. Remove Rear Bottom Seats (Both sides)



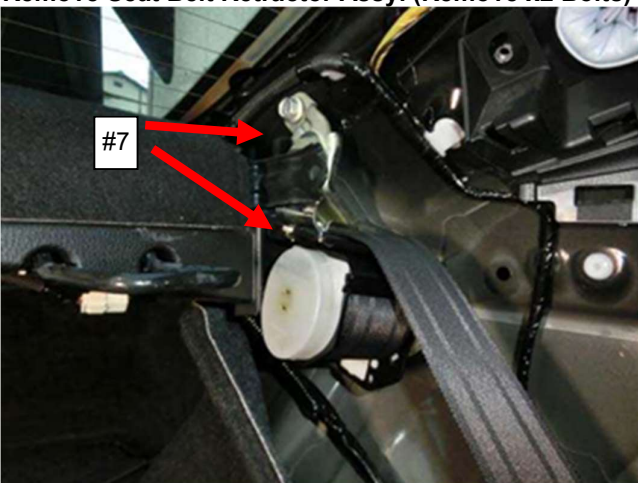
- 3 Remove Rear Back Seat Assy
- 4 Remove Rear Quarter Side Panels/Covers
- 5 Remove Rear C-Pillar Side Covers
(Follow Factory Repair Manual)



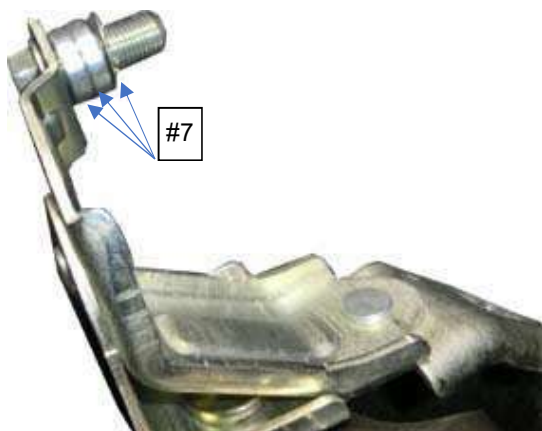
- 6 Remove Factory Side Garnishments



- 7 Remove Seat Belt Retractor Assy. (Remove x2 Bolts)



- 8 Remove x2 OE Collars & x1 OE Washer as showing below. These cannot be used with CUSCO Product. Please keep these parts at safe place for your future's use.



- 9 Install CUSCO Power Brace side brackets only with OE Seat Belt Retractor Assy together as showing following pictures. Before tightening OE bolts at recommended torque spec, temporary install the bar to make sure the bar can be install straightly. **(Tightening Torque: 23 ft-lbs.)**

[Left]

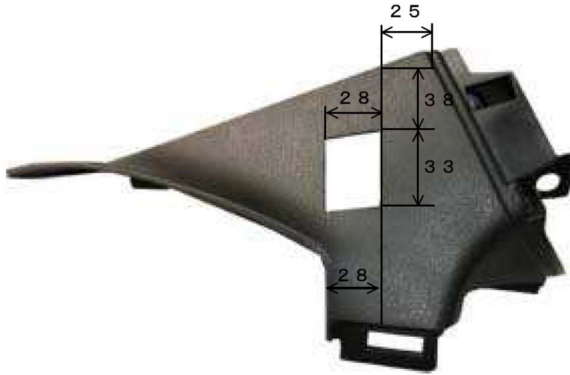


[Right]



10 Trim C-Pillar side covers (Right & Left) as showing below (showing Metric). If you purchased the trimmed side covers as set, please skip this procedure.

CUSCO Part #: 965-492-RPS (Can be ordered separately)



11 Install trimmed side covers first and then install CUSCO Main Bar with supplied hardware.

12 Re-install all OE covers and back seats in the reversed orders (#1 – #5 steps)

