Usual pronunciation of vowel digraphs and the most common exceptions

You can check the pronunciation of the examples in a dictionary, for example www.ldoceonline.com

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ai, ay /eɪ/ Spain, play, May, always, (again), (against), pain...
Exceptions: /e/ said, says, again(!), against(!)
/æ/ plaid, plait
ea /i:/ clean, bean, please, leave, meat...
Exceptions: /e/ bread, read(!), tread, breakfast, dead, lead(!), death, deaf, breast, dread, steady, head, ahead, health, heavy,
instead, leather, weather, weapon, pleasure, thread, sweat, sweater, measure, feather, breath wealth, pleasant, heaven,
jealous, stealth, treasure, spread, threat, ready, already, meant, dreamt... /ɛ:/ earl, early, earn, earnest, earth, heard, learn,
learnt, pearl, search, research, rehearse, (year)...
/eɪ/ steak, break, great... /eə/ bear, pear, tear(!), wear, swear
/a:/ heart, hearth
ee /i:/ bleed, fleet, feed, meet, breed...
ei, ey /eɪ/ hey, they, neighbour, sleigh, veil, reign...
Exceptions: /aɪ/ either(!), neither(!), kaleidoscope, eye, height, seismic, Frankenstein, Einstein, Eileen, Eiffel, Fahrenheit
/i:/ receive, receipt, Keith, Sheila, sheik, Seymour, ceiling, key, seize, conceive, conceit, deceive, deceit, perceive,
protein... /ɪə/ weird
/e/ leisure, heifer, Leicester
eu, ew /ju:/ new, Europe, few, neurotic, stew...
               /u:/ blew, flew, brewery, shrewd...
Exception: /əʊ/ sew
ie /i:/ piece, niece, belief, believe, field, thief... Exception: /e/ friend
oi, oy /ɔɪ/ boy, employ, toy, toilet...
oo /u:/ boot, food, mood, moon, roof, drool...
Exceptions: /v/!! crook, book, took, cook, look, brook, good, stood, foot
shook, soot, hook, hood, wool, wood, gooseberry, rook (rookie etc.)
/\(\lambda\) blood, flood
/ɔ:/ floor, door, poor(!)
oa /əʊ/!!! coat, float, boat, load, road...
Exceptions: /ɔ:/!!! broad, abroad
au, aw /ɔ:/!!! draw, Paul, law, caught, August...
Exceptions: /əʊ/!!! mauve, chauvinism, chauffeur
/p/ because!, knowledge, acknowledge, Lawrence, sausage, cauliflower, Gloucester, Austria, Australia...
/a:/ laugh, aunt, laughter, draught
/eɪ/ gauge
ou, ow /av/ house, now, about, down, row(!), bow(!), wound(!)...
ou, ow /əu/!!! blow, grow, mow, slow, row(!), bow(!), window...
Exceptions: /u:/ soup, group, you, youth, route, routine, souvenir, through, roulette, wound(!), coupon, Vancouver,
goulash, rouble, ghoul, boulevard, bijou / bi:3u:/... /və/ tour(ist), contour, bourgeois, troubadour...
/v/ could, would, should, courier
/A/ trouble, country, touch, courage, young, southern, couple, nourish, rough, tough, cousin, double, Douglas, enough,
flourish, hiccough /3:/ journal, adjourn, Luxembourg, journey, courteous (courtesy)...
/p/ cough, trough
they on, they of, they are the state of the 
Exception: drought /draot/
ui /ju:/ nuisance...
    /u:/ juice, sluice, bruise, cruise, fruit...
Before a letter 'r', the following changes take place automatically:
/eI/ \rightarrow /ee/ way – hair, retain – repair
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/u:/ \rightarrow /uə/, sometimes /ɔ:/ moo – moor, poo – poor

 $/av/ \rightarrow /ave/ (\rightarrow/a:e/\rightarrow/a:/)$ out - our, about - devour, flout - flour

 $/ju:/ \rightarrow /j\upsilon = /$ few – Europe